

COLOR	YEAR	MAKE/MODEL		VIN	LICENSE	MILEAGE IN / OUT	TAG
	97	PETERBILT 378		1XPFDB8X3VN438774		931364/931364	T8774
DEL. DATE	PROD. DATE	WARR. EXP.	PROMISED	PO NO.	RATE	PAYMENT	INV. DATE
01JAN97 DD			17:00 07JAN20			CASH	08JAN20
R.O. OPENED	READY		OPTIONS: ENG:CATERPILLAR_3406_898_CID				
08:33 23DEC19	08:16 08JAN20						

LINE OP CODE TECH TYPE HOURS LIST NET TOTAL

A COURTESY ENTRANCE INSPECTION  
CI COURTESY ENTRANCE INSPECTION

424 CP  
427 CP

\*\*\*\*\*

B PLAY DETECTOR  
500 SUSPENSION/STEERING  
E2E CP

931364 WE FOUND HOUSING CRACKED SPRINGS BROKE SHOCKS BAD AND ALOT  
OF BOLT LOOSE

\*\*\*\*\*

C\*\* KING PINS  
500 SUSPENSION/STEERING  
424 CP  
427 CP

1 DPI/300-297 KING PIN SET B/M

931364 WE HAD TO JACK THE TRUCK UP TO PUT STANDS UNDER IT. WE TOOK  
THE TIRES OFF, UNHOOK THE AIR LINES FROM THE BRAKE CHAMBER. WE TOOK OFF  
THE DRUMS TO REMOVE THE KNOCK THE KING PIN OUT. INSTALLED NEW KING PIN  
IN AND SHIMS. RE-CONNECTED THE AIR LINE PUT THE DRUMS AND WHEELS BACK  
ON.

\*\*\*\*\*

D\*\* SPRING PINS  
500 SUSPENSION/STEERING  
427 CP 774.00  
4 UTP/8T3422 UBOLT 13.55 12.50  
1 DPI/RNK-BM BUSHING 5.95 5.49  
1 DPI/338-1230 HANGER PB 57.53 53.04  
2 DPI/75-160 SPRINGS 486.35 448.45

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X

DESCRIPTION	TOTALS
LABOR AMOUNT	
PARTS AMOUNT	
FUEL/OIL/GREASE	
SUBLET AMOUNT	
SHOP/MESS FEES	
TOTAL CHARGES	
LESS INSURANCE	
SALES TAX	
PLEASE PAY THIS AMOUNT	



WESTERN STAR

COLOR	YEAR	MAKE/MODEL		VIN	LICENSE	MILEAGE IN / OUT	TAG
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LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
8	DN-34K	U-BOLT	NUT				
8	SUW-34K	U-BOLT	WASHER				
1	19642	5/8-18 X 2	1/2 FRAME				
1	41918	5/8-18	FLANGE NUT				
6	DPI/327-483	SPRING	PIN				
2	16246	5/8-11 X 3	1/2				
2	57118	5/8-11	METAL LOC (36786)				
1	FRT FREIGHT						

SUBL LABOR

PO#29358001

CPT

931364 HAD TO LOOSEN THE UBOLTS AND REMOVE THE AXLE SO WE COULD REMOVE THE SPRINGS AND HANGERS SO WE COULD REPLACE ONE BRACKET AND BOTH SPRINGS BECAUSE THEY WERE BAD AND REBUSH THE ONE HANGER THAT WAS GOOD STILL AND THEN REINSTALL EVERYTHING THE WAY IT CAME OFF

\*\*\*\*\*

E\*\* SHOCKS

500 SUSPENSION/STEERING

424 CP

427 CP

4 MAE/65400 SHOCK ABSORBER. GAS-MAGNUM 65

4 PGC/C11-1126 SHOCK ABS BRACKET

4

3 16242 5/8 X 2 1/2 USS GR 8

3 42318 5/8-11 NYLOC

6 12625 M16 WASHER

1 FRT FREIGHT

SUBL TIRE LABOR

PO#200060005

CPT

931364 THREE NUTS HAD TO BE CUT OFF BEFORE WE COULD REPLACE THE SHOCKS. REMOVED NUTS, REPLACED ALL FOUR SHOCKS WE TOOK A TIRE OVER TO

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X \_\_\_\_\_

DESCRIPTION	TOTALS
LABOR AMOUNT	
PARTS AMOUNT	
FUEL/OIL/GREASE	
SUBLET AMOUNT	
SHOP/MESS FEES	
TOTAL CHARGES	
LESS INSURANCE	
SALES TAX	
PLEASE PAY THIS AMOUNT	



WESTERN STAR

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LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
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GET A HOLE FIXED

\*\*\*\*\*

F\*\* TORQUE RODS  
500 SUSPENSION/STEERING  
424 CP  
526 CP

4 HDE/44694-000L TORQUE ROD BUSHING  
4 DPI/334-814 PET. BEAM END BLT/BUSH KIT

931364 WE HAD TO TAKE 8 BOLTS OUT OF THE TORQUE RODS BECAUSE THEY  
WERE FROZE UP. WE HAD TO HEAT THEM UP SO THEY WOULD COME LOSE. WE HAD  
TO TAKE THEM TO THE PRESS AND PRESS THE OLD ONES OUT. WE CLEANED UP THE  
TORQUE RODS AND PRESS THE NEW ONES IN AND PUT THEM BACK ON THE TRUCK

\*\*\*\*\*

G\*\* REAR SPRINGS  
500 SUSPENSION/STEERING  
424 CP  
427 CP

2 75-163 TAPER SPRING  
2 57118 5/8-11 METAL LOC (36786)  
2 16249 5/8-11 X 4 1/2 (D39158)  
6 88616 9/16 USS WASHER (36755)  
3 42314 1 1/2-13 NYLOC (39655)  
3 IMP/16202 1 1/2-13X 2 1/2  
1 SWT/01-49563 HANGER  
1 NWD/BBL307 FLAT BLACK  
2 PGC/03-05468M000 AXLE SEAT  
1 FRT FREIGHT  
1 FXA/129132 WASHER LOCK

931364 HAD TO REMOVE THE BOLTS TO THE AIR BAG BRACKET AND THE BOLTS  
IN THE FRONT PART OF THE SPRING WERE THE BUSHING IS SO I COULD REMOVE

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X

DESCRIPTION	TOTALS
LABOR AMOUNT	
PARTS AMOUNT	
FUEL/OIL/GREASE	
SUBLET AMOUNT	
SHOP/BBE FEES	
TOTAL CHARGES	
LESS INSURANCE	
SALES TAX	
PLEASE PAY THIS AMOUNT	



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LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
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THE OLD BROKEN SPRING AND REPLACE IT WITH A NEW ONE THEN I REPLACED THE DRIVER SIDE SPRING ALSO

\*\*\*\*\*

H\*\* REAR HOUSING  
500 SUSPENSION/STEERING

424	CP
427	CP
526	CP

1 NWD/1601 GLOSSY BLACK SPRAY PAINT  
1 UTP/RRAXEL&3RD REAR REAR AXLE & 3RD MEMBER ASSY  
2 PEX/81860 PERMATEX  
4 IMP/12712 M16 LOCKWASHER  
4 IMP/15251 M16-2.0 X 80MM  
14 76176 LOCKWASHER 5/8 ALLOY  
1 TDA/R005872 STUD  
1 SP/6\*5-70-18X STRAP BOLT KIT

931364 HAD TO JACK UP THE TRUCK AND SET IT ON FRAME STAND SO WE COULD TAKE THE TIRES OFF. REMOVE THE AIRLINES ON THE BRAKE CHAMBERS. THEN REMOVE THE AXLE SHAFTS AND PULL THE DRIVE LINE OFF. WE LOOSEN THE U BOLTS AND TORQUE RODS SO WE COULD LOWER THE HOUSING DOWN AND REMOVE IT FROM UNDER THE TRUCK. REMOVED THE THIRD MEMBER FROM THE HOUSING BECAUSE THE HOUSING WAS BROKE. WE HAD TO CLEAN THE USED HOUSING UP. CLEANED THE STUDS OF RUST AND MADE SURE THEY WORKED. CUT OFF THE TORQUE ROD MOUNT AND SPRING SEATS AND WELD THEM TO THE NEW HOUSING. THEN INSTALLED THE THIRD MEMBER BACK INTO THE HOUSING AND INSTALLED THE NEW HOUSING AND THIRD MEMBER BACK UNDER THE TRUCK. REINSTALLED THE REST OF THE COMPONENTS AND TORQUED THEM TO SPEC.

\*\*\*\*\*

I\*\* REBUSH FRONT DRIVE AXLE SPRINGS  
500 SUSPENSION/STEERING

427 CP

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PARTS AMOUNT	
FUEL/OIL/GREASE	
SUBLET AMOUNT	
SHOP/MISE FEES	
TOTAL CHARGES	
LESS INSURANCE	
SALES TAX	
PLEASE PAY THIS AMOUNT	



WESTERN STAR

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931364 REMOVED THE OLD BUSHINGS & CLEANED UP THE BRACKETS SO WE COULD REINSTALL NEW BUSHINGS

\*\*\*\*\*

J\*\* Replace low air leaf bracket.

500 SUSPENSION/STEERING

427 CP

2 16243 5/8 X 2-3/4 USS GR 8

4 12625 M16 WASHER

2 42318 5/8-11 NYLOC

931364 REMOVED THE 5 BOLTS THAT HELD THE BRACKET ON SO I COULD REMOVE THE OLD ONE CAUSE IT WAS WORE OUT AND REPLACE IT

\*\*\*\*\*

K\*\* FOUND THAT THE FRAME IS CRACKED AND NEEDS TO BE WELDED

500 SUSPENSION/STEERING

424 CP

931364 THERE WAS A CRACK IN THE FRAME I HAD TO GRIND THE CRACK INTO A V ON BOTH SIDES THEN WELD IT ON BOTH SIDES OF THE CRACK THEN I HAD TO GRIND DOWN THE WELD

\*\*\*\*\*

L\*\* 3-AXLE ALIGNMENT.

500 SUSPENSION/STEERING

424 CP

427 CP

526 CP

17 23-09860-012 WASHER-FLAT.1 1/4 IN.1/32 IN THICK

4 35012 TNDM SHIM

1 35011 TNDM SHIM

2 35010 TNDM SHIM

1 POR/10704 SHIM

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SUBLET AMOUNT	
SHOP/BBE FEES	
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LESS INSURANCE	
SALES TAX	
PLEASE PAY THIS AMOUNT	



WESTERN STAR

AG

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931364 WE DID THE ALIGNMENT AND AT THE BEFORE SHOT OF DRIVE AXLES  
 WE HAD 1.4 OUT ON THE REAR DRIVE AXLE AND -9.6 OUT ON THE FRONT REAR  
 DRIVE AXLE AND THE AFTER SHOT WAS 0.2 ON THE REAR AND 3.1 ON THE FRONT  
 REAR DRIVE AXLE AND SET TOE

\*\*\*\*\*



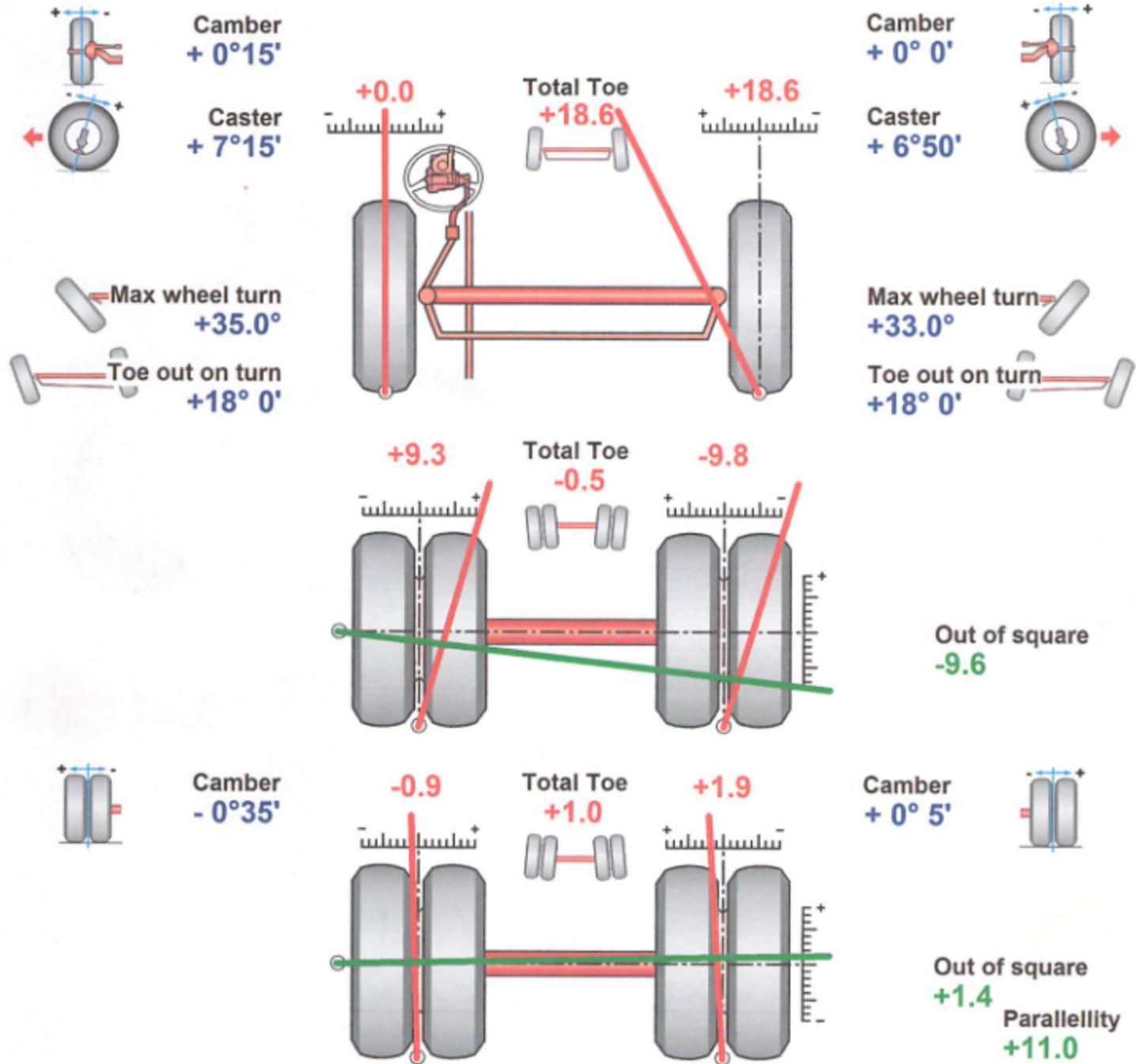
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DESCRIPTION	TOTALS
LABOR AMOUNT	_____
PARTS AMOUNT	_____
FUEL/OIL/GREASE	_____
SUBLET AMOUNT	_____
SHOP/MBB FEES	_____
TOTAL CHARGES	_____
LESS INSURANCE	_____
SALES TAX	_____
PLEASE PAY THIS AMOUNT	14472.82

Date 1/7/2020  
 Chassi No. VN438774  
 Mileage 931364

Work order no. 601223  
 Reg. no. UNIT# 8774  
 Make 97 PETE



Date 1/7/2020  
Chassi No. VN438774  
Mileage 931364

Work order no. 601223  
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Make 97 PETE

