

Explanation of work performed:

I took the truck to Industrial Truck Equipment to have the crane repaired. They replaced the hoist cable, switch, winch cable, safety relay, hydraulic hose, valve, and solenoid coil. The crane is now safe to operate. Then I moved the truck to the shop for PM service. I started by draining the oil, and while it was draining I replaced the oil filter, both fuel filters, and air filter. Then I replaced the drain plug and added four gallons of 15W40 oil. I checked the remaining fluids and had to add 1.5 gallons of coolant. Then I replaced the air gauge with a new part, as well as the fuse holder. I started the truck to check for leaks, and to see if the air gauge was working properly. No other issues were found at this time. The service truck is now ready for the next field call.

Due Date	NA
Please Pay This Amount	\$3,769.62

Thank you for your business!

Please remit payment to: 7600 N. Bryant Ave Oklahoma City, OK 73121

Work Performed 3]		Part #	Description	Quantity	Price
Outside service to resurface flywheel					
	Hours/Mileage	Rate	Total		Parts Total
Outside Service	1	\$96.90	\$96.90		Outside Srv.
Mileage			\$0.00		Mileage
Repair Labor			\$0.00		Repair labor
					\$0.00
					\$96.90
					\$0.00
					\$0.00

Explanation of work performed:

I moved the service truck to the shop. I secured the truck by chocking the tires. I started by removing the drive shaft. The U-joint caps were frozen on and I had to use a torch to remove the caps. I then removed the floor pan to access the shifter linkage. I removed the linkage, PTO, wiring harness and shifter. I removed the bell housing bolts to access the clutch and flywheel. I was then able to pull back the transmission. I removed the clutch assembly and flywheel. Then I sent out the drive shaft for repair and the flywheel for resurfacing. Once the parts came back; I installed the flywheel, clutch and pressure plate. Then I reinstalled the transmission and filled it with 50 weight fluid. I installed the bolts in the bell housing and torqued to spec. I hooked up the linkage and installed the drive shaft. I double checked the shifter connection and installed the floor pan. Then I test drove the truck to make sure the repair was completed. The service truck is now ready to return to service.

Due Date	NA
Please Pay This Amount	\$5,882.44

Thank you for your business!

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Service Invoice

1

Benco Machinery, LLC
7600 N Bryant Ave.
Oklahoma City, OK 73121
P.405.486.7789

Customer Number:
10019
Customer PO #:

Work Order #:	18000877
Date Opened:	4/30/2019
Date Closed:	5/8/2019
Tech:	LM

Customer Info: Benco Machinery, LLC 7600 N. Bryant Ave Oklahoma City, OK 73121
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Location of Repair: Benco yard OKC
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Make	Model	Serial Number	Hours In	Hours Out
Sterling	S002	AN0344	169464	

Service requested: Brake and bearing service
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Work Order Summary per segment:	Travel Labor	Parts	Repair Labor	Mileage	Segment Total
01] Replace rear brakes	\$0.00	\$971.48	\$2,561.77	\$0.00	\$3,533.25
Total					\$3,533.25

Work Performed 1]	Part #	Description	Quantity	Price
Replace rear brake shoes, bearings, seals, hardware, and drums.	23-14162	Dowel- Axle	2	\$3.60
	11-14418	Gasket- Axle	2	\$7.08
	MF/39043	Axle Nut	1	\$35.00
	ST1914	4" Locknut Socket	1	\$50.19
	NA370003A	Wheel Seal	2	\$104.78
	NGCPSET401	Bearing Set	2	\$127.76
	NGCPSET403	Bearing Set	2	\$153.32
	DU60793	Brake Drum	2	\$260.78
	BK4515QAR2	Brake Kit	2	\$141.58
	NA370003A	Wheel Seal	1	\$52.39
	MF/39043	Axle Nut	1	\$35.00

	Hours/Mileage	Rate	Total	Parts Total	
Travel Labor			\$0.00	Travel Labor	\$0.00
Mileage			\$0.00	Mileage	\$0.00
Repair Labor	26.41	\$97.00	\$2,561.77	Repair Labor	\$2,561.77

Explanation of work performed: I pulled the truck to the shop area to perform a rear brake service. I started by jacking up the rear end of truck, and securing it with jack stands. Then I removed the tires to access the brakes. I removed the drums, hardware, shoes, and bearings. Then I cleaned the hub before replacing with new parts. I installed new bearing sets, and seals and attached the brake shoes with new hardware. Then I put on new brake drums and adjusted the brakes. I test drove the truck in the yard. I found a leak on the right side. When I removed the drum, I noticed that a seal was nicked which was causing the leak. I had to get a new seal and replace it. Then I installed the shoes and hardware. I put the brake drum on and adjusted the brakes. I tested the truck in the yard with no other issues. The service truck is now ready for the next road service call.
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Due Date	NA
Please Pay This Amount	\$3,533.25

Thank you for your business!

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