Date	Invoice #
11/15/2019	34694

Bill To		

Ship To	

P.O. No.	Terms	Rep
	Net 15	

Qty	Item	Description	Rate	Amount
17	21-05089	BRAKLEEN		
1	*99	MISC PARTS: 3670134C1 AIR DRIER ACCUMULATOR		
1	Freight	Shipping/Freight		
1	32-3543881C1	SEAL, A/AC INTERNATIONAL		
1	32-3543882C1	SEAL. A/C INTERNATIONAL		
1	*99	MISC PARTS: 3004733C98 CYLINDER GASKET KIT		
1	*99	MISC PARTS: 3004980C97 EXHAUST BOLT KIT		
1	*99	MISC PARTS: 62039050177 VALVE COVER GASKET		
1	*99	MISC PARTS: 3004273C1 FLOATING SEAL		
1	*99	MISC PARTS: 3005464C2 COOLER, CHG AIR		
1	*99	MISC PARTS: 3004743C94 KIT, TURBO		
6	*99	MISC PARTS: 3004735C93 KIT, INJECTOR SEAL		
6	*99	MISC PARTS: 62103030999 INJECTOR, PASS THRU TUBE NUT		
1	Freight	Shipping/Freight		
1	*99	MISC PARTS: 3005266C1 INSULATOR, PAD RUBBER		
2	*99	MISC PARTS: 3014371C1 TUBE EXTENSION		
1	*99	MISC PARTS: 3014372C1 TUBE EXTENSION		
1	*99	MISC PARTS: 3014373C1 TUBE EXTENSION		
1	*99	MISC PARTS: 3018586C1 TUBE EXTENSION		
1	*99	MISC PARTS: 3014369C1 TUBE EXTENSION	5/8/8	

Paid CX* 1100 19

Subtotal	
Sales Tax (8.0%)	
Total	
Payments/Credits	
Balance Due	

CUSTOMER SIGNATURE:

Date	Invoice #
11/15/2019	34694

Bill To	Ship To	

P.O. No.	Terms	Rep
	Net 15	JH

Qty	Item	Description	Rate	Amount
1	*99	MISC PARTS: 3014370C1 TUBE EXTENSION		-
1	*99	MISC PARTS: 3018586C1 TUBE EXTENSION		
1	40-2628382	GASKET, CAT		
2	41-3963988	WASHER, SEAL		
2	07-9220H	CLAMP, HOSE W/SHIELD 1-1/4"		
I	32-3543728C1	O-RING, A/C		
1	*99	MISC PARTS: LF17514 OIL FILTER		
1	Freight	Shipping/Freight		
2	*99	MISC PARTS: 06563412122 SEAL, T/STAT		
2	*99	MISC PARTS: 620690101685 GASKET, T/STAT		
1	Freight	Shipping/Freight		
1	41-3918190	WASHER, SEALING FOR BANJO FITTING		
1	11-63198	BOLT, HEX 8-1.25 X 30MM COARSE		
1	11-95228	WASHER, FENDER EXTRA THICK 5/16" X 1-1/4"		
1	*99	MISC PARTS: 3013736C1 A/C BELT TENSIONER		
1	*99	MISC PARTS: 3815648C1 A/C BELT		
1	32-46008	O-RING, A/C GREEN .688 x .813"		
		70R5052		
I	32-3543727C1	O-RING, A/C		
1	41-4925884	SOCKET HEAD CAP SCREW BOLT, (USED WITH A/C TENSIONER #2891940)		
1	*99	MISC PARTS: 3006933C1 SHIELD, INJ HARNESS		
1	*99	MISC PARTS: 3006934C1 SHIELD, INJ HARNESS	Printer State	
1	Freight	Shipping/Freight		
15	11-32279	ZIP TIE, 8" WIDE		

CUSTOMER SIGNATURE:

Date	Invoice #
11/15/2019	34694

P.O. No.	Terms	Rep
	Net 15	JH

Qty	Item	Description	Rate	Amount
6	11-32172	ZIP TIE, DOUBLE-LOOP #DCT110HIR		
5	21-CC36077	ANTI FREEZE, COOLANT EXTENDED LIFE /GAL		
1	32-3543882C1	SEAL. A/C INTERNATIONAL		
1	32-3543728C1	O-RING, A/C		
1	*99	MISC PARTS: 62094130008 VALVE, BOOST CONTROL SOLENOID		
40	32-R134AJ	FREON, A/C 134A /OZ		
2	32-T/CCI	OIL, ESTER /OZ PAG 100 PLUS UV DYE		
40	21-70719	OIL, ENGINE ROTELLA 15W-40 TRIPLE PROTECTION BULK /QT T4		
1	SHOP	MISCELLANEOUS SHOP SUPPLIES		
72	LabTruck	Truck Repair Labor: Checked out truck for blown head gasketfound oil leak at right rear corner of headdrained coolant and recovered A/C systempulled A/C compressor and lines, both charge air coolers(found upper CAC was leaking coolant), crank case filter housing, both turbos(found lower turbo was leaking oilhas to separate assembly to replace turbo), exhaust manifold, ECM and bracketing, air filter and air tubing and thermostat housing and disconnected sensorspulled valve cover, rockers and injectors and timed enginepulled cam and headlooked like previous shop had drug the idler gear across the gasket and pulled out oil sealcleaned and inspected head and engine blockboth okaychecked liner		

Subtotal
Sales Tax (8.0%)
Total
Payments/Credits
Balance Due

CUSTOMER SIGNATURE:

Date	Invoice #
11/15/2019	34694

P.O. No.	Terms	Rep
	Net 15	JH

Qty	Item	Description	Rate	Amount
		protrusionokayreassembled with new gaskets and seals and ran overheadinjector wiring harness shielding was broken into multiple pieces and had been zip tied togetherreplaced shieldingreplaced engine oil and oil filtertested coolantokayput coolant back in and topped offreplaced A/C dryer and tested system for leaksnone found charged A/C and checked operationokaystarted truck and oil pressure and boost gauges pegged outcustomer reported they usually go back to normal after a whilechecked oil pressure with manual gaugehad 80# pressure(okay)tested pressure sensor operationokaystarted truck and let run to see if gauges would normalize and found engine belt running off center of tensionerfound bearings in tensioner had failed and pulley had been installed with incorrect bolt which was rubbing on the beltreplaced tensioner, bolt and belt(due to damage from bolt)found air leak on right side of enginewaste gate actuator was broken and leaking airreplaced actuatorgauges stayed pegged outchecked codeshad 5 sensors showing loss of signaltalked to International who thought the ECM was probably badpulled ECM to be flashed and were informed that they also needed to have the cab controller and aftertreatment controller on sitereinstalled ECM to drive truck there and found loose weather pack		

	Subtotal
	Sales Tax (8.0%)
	Total
	Payments/Credits
CUSTOMER SIGNATURE:	Balance Due

Date	Invoice #
11/15/2019	34694

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		_	
I			

P.O. No.	Terms	Rep
	Net 15	JH

connectorscleaned and reconnected and oil pressure and boost gauges began to functiontest drove okay

	Subtotal	
	Sales Tax (8.0%)	-
	Total	_
	Payments/Credits	-
CUSTOMER SIGNATURE:	Balance Due	\$19,326.36

Invoice # 15464

Service Date: 9/18/18

Date: 10/4/2018

PO: 2010 ProStar

Description	Qty	Rate	Amount
Unit: International ProStar VIN: 3HASCUZJR9AN278731 Mileage: 205,956 Hours: 5,700 ESN: 124HM2Y4011576 Checked oil in exhaust issue - started removal of piping to bottom turbo-oil is downstream. Checked lower turbo for damage - found none. Found exhaust manifold cracked at turbo mounting location; continued tear down to top turbo. Evacuated A/C - 1lb 3oz. Removed turbos, low pressure CAC, high pressure CAC, exhaust manifold, A/C compressor & all related components for turbo removal. R&R all damaged components from turbo failure and EGR valve damage - found lower turbo had failed. Removed intercooler, cooler water lines, turbo supplies & drains, exhaust brake, drained coolant, removed oil filter/cooler assy, exhaust manifold & other	Qty 40.5	Rate	Amount
lure and EGR valve damage - found lower turbo had failed. Removed ercooler, cooler water lines, turbo supplies & drains, exhaust brake,	1		
N62081020273 Exhaust Manifold N62081020274 Exhaust Manifold N62081020327 Exhaust Manifold N62902010277 Stud N62917010831 Spacer Sleeve N1821646C1 Bolt	1 1 1 3 4 4		
N3007632C1 Bolt N3005113C97 EGR Kit	18		

Note:

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Subtotal

Sales Tax (0.0%)

Total

Balance Due

Invoice # 15464

Service Date: 9/18/18

Date: 10/4/2018

PO: 2010 ProStar

Description	Qty	Rate	Amount
N3005463C1 Charge Air Cooler	1		
N3014369C1 Tube	3		
N62965010600 Seal	1		
N3004739C94 Seal Kit	1		
N5010587R95 EGR Kit	1		
3004745C97 EGR Kit	1		
N3004743C94 Turbo Kit	1		
N3004742C96 Turbo	1		
N5010587R96 EGR Kit	1 1		
7771020 Brush	1 1		
Aerokroil Penetrating Oil	2		
1425868 Rear Main Seal	1 1		
3006873C91 Filter Kit	1		
FA95684 Hex Nut, Grade 5, Zinc Finish, Steel, 3/4-10	4		
FA508 Flat Washer, USS, Zinc Finish, Low Carbon Steel, 3/4	6		
86727 Stainless Steel Hose Clamps 301	3		
27340 Hex Cap Screw, Class 8.8, DIN 933, Steel	4		
94610 Cable Ties, 8"	5		
P56363 Cable Mounts, 1-1/8"	8		
94613 Cable Ties, 15.25"	5		
PF7680 - Filter, Fuel	1		
94614 - Cable Ties	5		
8600889 Alternator 24SI	1		
FLT4720Q Compressor	1		
3670134C1 Air Drier	1		
2512331C1 Expansion Valve	1 1		
2614861C92 A/C O-Ring Kit	1		
176566 Kit	1 1		
Red Antifreeze - Gallon	14		
15W40 Oil - Gallon	10.5		

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Subtotal

Sales Tax (0.0%)

Total

Balance Due

Invoice # 15464

Service Date: 9/18/18

Date: 10/4/2018

PO: 2010 ProStar

Description	Qty	/	Rate	Amount
Misc. Shop Supplies		1		
	1		1	
			İ	
		- 1	- 1	
			1	
		-	1	
			1	
			1	
		1		
	,	- 1		

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Subtotal

Sales Tax (0.0%)

Total

Balance Due

\$26,846.06

Invoice # 17760

Service Date: 3/23/19

Date: 5/28/2019

PO:

Description	Qty	Rate	Amount
Unit: 10 International Prostaff VIN: 3HSCUSJR9AN278731 Mileage: 214,142 Hours: 5,953 Unit came in with issue of coolant system building pressure - truck would not start. Found bad disconnect, replaced new. Tested system with dye-found head gasket leaking compression. R&R head gasket. Washed unit engine - drained coolant & started disassembling for head gasket replacement. Evac A/C. Removed intercoolers, unbolted turbo, intake, thermostat housing, fan belt, A/C compressor, crankcase filter assembly, dog house, rear of engine coolant tube assembly, ECM, ECM bracket, air cleaner assembly, intercooler mounting bracket, oil filter assembly, fuel supply line, coolant reservoir, valve cover EGR cooler coolant tubes, both inner fenders, wiring harness to head & heater hoses. Found chaffing on numerous rocker rollers. Removed rocker assembly, pinned cam, removed head, prepped head & deck for gasket install. Removed cooler & exhaust manifold for install. Welded EGR cooler exhaust ports closed for delete. Removed plug, R&R crankcase filter. Cleaned up block, gasket area, fixed broken crankcase lines. Cleaned valve cover - had a lot of oil & dirt from crankcase filter assembly, oil from broke oil drain to block lines. Installed head new gasket & head holts. Torqued head holts to spec.	38	Rate	Amount
Installed head, new gasket & head bolts. Torqued head bolts to spec. Installed new rockers & assembly. Started on overhead. Installed turbo, thermostat housing with new gaskets. Finished overhead. Installed valve cover, ECM/ECM bracket, intercoolers, oil filter assembly, etc. Filled coolant - half way through filling had coolant at rear of head at water manifold. Drained coolant - found rubber expansion tube not fully sealed. Removed, cleaned & reinstalled. Filled coolant. Ran unit to open thermostat. Installed dog house, dash cover, HVAC cover & inner fenders. Test ran - no issue. Check engine light is exhaust treatment control module.			

Note:

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Subtotal

Sales Tax (0.0%)

Total

Balance Due

Invoice # 17760

Service Date: 3/23/19

Date: 5/28/2019

PO:

Description	Qty	Rate	Amount
	1		
FG CV50628 Crankcase Filter	15		
94613 Cable Ties	20		
94610 Cable Ties	1		
777-1008 1/4 Shank Brush	2		
88437 Flat Washer	6		
62042016196 Arm Assy Rocker	6	1	
62042016195 Arm Assy Rocker	1	1	
3005122C1 Plug Cup Dia 32	2	l	
2513354C1 Pulley, Idler	1		
3004980C97 Kit, Bolt Exhaust	3	1	
06112290023 Nut	2		
3018586C1 Extension Tube	1	1	
3014370C1 Extension Tube		1	
3006873C91 Filter Kit		1	
3014373C1 Tube Extension		1	
3014372C1 Tube Extension		1	
5080775 Poly Cog Belt			
Frt Shipping		!	
94612 Cable Ties			
Red Antifreeze - Gallon	6	6	
Brake Clean	4	1	
770-5175 Steel Wool Ex-Fine		1	
3004733C98 Cylinder Removal Kit		1	
Frt Shipping		1	
BK 700-1366 Leak Detector		1	
51-902EP Master Disconnect Switch	1 .	il	
N2039390C3 Reservoir Cap		il	
703-1699 Radiator Caps		il	
Misc. Shop Supplies		:1	
		'	

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Subtotal

Sales Tax (0.0%)

Total

Balance Due

\$6,970.86

Service Date: 12/14/17

Date: 12/15/2017

Invoice # 12643

P.O. #

Description	Qty	Rate	Amount
VIN: 3HSCUSJR9AN278731 Mileage: 200,943 Checked engine light, customer asked to run regen. Started regen & DPF wasn't full. Checked codes - EGR valve circuit short. Hooked up computer to program. R&I dash panels & dog house. R&I EGR pipes. R&I exhaust assembly. Ran truck to warm, test drove OK	10.5		
2866337 Exhaust Gasket 44001 Maxxforce Plate- Diamond	1		
Frt Shipping	2		
Maxxforce ECM Tune Misc. Shop Supplies	1		
misc. Shop Supplies	1		
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lote:		1	

Note:

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Subtotal

Sales Tax (0.0%)

Total

Balance Due

\$4,611.07

Invoice # 16358

Service Date: 12/21/18

Date: 12/31/2018

PO:

1.41	Qty	Rate	Amount
Description			
Unit: International ProStar			1
VIN: 3HSCUSJR9AN278731			•
411 040 775	17		
ob a stand all look locus a found engine tan nun talleu & puttipeu all tito on	۱ ''۱		
and a specime. Torse down front engine cover assy to replace fall drive had.	1 1		
Deplaced all caskets, seals & 0-rings for tear down, Filled Oil & Changed	1 1		
oil filter kit. Ran unit - ok. Washed unit & radiator several times - operator	1 1		
will need to clean radiator as dirt collects due to oil contamination.	45		
15W40 Oil - Gallon	15		
Brake Clean	4		
Green Antifreeze - Gallon	5		
3004753C94 Drive, Assy Fan	!!		
62015106008 Seal Assy Radial	1		
62019050092 Gasket, Engine	1		
Frt Shipping	1		
7092260C92 Gasket, Kit	1		
62069010108 Seal, Gasket Therm	2		
62064020088 Thermostat	2		
3004721C92 Pump, Kit Water	1		
3018586C1 Extension, Tube	1		
62069040039 Gasket, Coolant	1		
3004657C2 Gear, Front	1		
62274210216 Sensor, Pressure 3012268C1 Gasket	1	i	
Frt Shipping	1		
N3006874C91 Kit Oil	1		
06563412122 Ring O 60X4	1 1	1	
Misc. Shop Supplies	5		
whose onepolies	1 1		
Note:			1

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Subtotal

Sales Tax (0.0%)

Total

Balance Due

\$4,161.99