

Invoice

Date	Invoice #
4/10/2014	

		REF#	Lic #
		Rate	Amount
Quantity	Description		
1	<p>PAYLOADER 950G CAT HOURS-17,249</p> <p>INSIDE WATERTOWN CITY LIMITS TROUBLESHOOT ENGINE COMPLAINT: ENGINE WOULD NOT RUN CAUSE: HEAD GASKET BLOWN CORRECTION: UNIT HAD BEEN RAN INTO THE SHOP. OPERATOR HAD STATED THAT THE UNIT HAD HYDRA LOCKED AND WOULD NOT START. COOLANT HAD BEEN RUNNING OUT OF THE EXHAUST. COOLANT WAS DRAINED. REMOVED THE AIR FILTER HOUSING AND EXHAUST. REMOVED THE COVER, OVERHEAD, AND INJECTORS. UNCOUPLED THE FUEL RACK AND REMOVED THE RACK AND REMOVED THE HEAD. FOUND THAT THE HEAD GASKET HAD BLOWN OUT AND THE CYLINDER WALLS WERE WORN. CUSTOMER ELECTED TO DO A ENGINE REBUILD DUE TO HOURS ON UNIT.</p>		
1	REMOVE & INSTALL ENGINE		
1	LABOR		
1	SEAL O RING		
1	KIT		
1	<p>REMOVE & INSTALL RADIATOR COMPLAINT: THE RADIATOR WAS DIRTY AND NEEDED TO BE CLEANED OUT CAUSE: NONE CORRECTION: REMOVED THE REAR GRILL SCREENS FORM THE UNIT. REMOVED THE OIL COOLER LINES AT THE BOTTOM OF THE RADIATOR. REMOVED COOLER LINES AND REMOVED THE RADIATOR GP. REMOVED THE HYDRAULIC FAN AND SCREEN. WASHED ALL GUARDS AND SCREENS. WASHED FAN MOTOR AND REASSEMBLED THE RADIATOR PACKAGE. INSTALLED THE RADIATOR PACKAGE AND INSTALLED FAN OIL LINE AND THE COOLER LINES WITH ALL NEW O-RING SEALS</p>		
1	REMOVE & INSTALL RADIATOR		
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2	MOUNT ASSY			
1	HOSE			
1	HOSE			
	RECONDITION ENGINE			
	COMPLAINT: NEEDED TO BE REBUILT, HOURS AND WEAR			
	CAUSE: NONE			
	CORRECTION: ORDERED THE PARTS FOR THE ENGINE. DISASSEMBLED			
	DOWN TO A SHORT BLOCK AND CLEANED ALL PARTS. ASSEMBLED			
	ENGINE FROM NEW REMAN SHORT BLOCK. TURBO, INJECTORS,			
	WATER PUMP, GOVERNOR ALL NEW. SET FUEL SETTINGS TO SPEC.			
	FILLED OIL AND COOLANT. RAN ENGINE FINDING TO RUN OK. STALLED			
	OUT THE UNIT AND FOUND THE INTER COOLER TO BLOW OUT.			
	REMOVED THE INTER COOLER AND RE WELDED THE INTER COOLER			
	HOUSING.			
	RAN AGAIN FINDING ALL OK. TOPPED OFF OIL AND COOLANT.			
1	RECONDITION ENGINE			
1	OIL PUMP REMAN			
1	OIL PUMP CORE CHARGE			
1	OIL PUMP CORE CREDIT			
6	INJECTOR GP			
6	INJECTOR CORE CHARGE			
6	INJECTOR CORE CREDIT			
1	CORE AS			
1	CORE CHARGE			
1	CORE CREDIT			
1	SEAL O RING			
2	FILTER AS			
1	LUBE FILTER			
1	GASKET			
1	SEAL O RING			
1	GASKET			
1	BEARING SLEEVE			
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Quantity	Description	Rate	Amount
1	SEAL O RING		
4	LOCKNUTS		
9	SEALS		
1	SEAL		
2	PAINT YELLOW		
1	RING		
1	SEAL O RING		
2	SEAL O RING		
1	EXCLUDER		
1	GASKET		
1	GASKET		
1	SEAL		
22	BOLTS		
1	SEAL		
2	RING		
7	SEAL		
2	GASKET		
1	HOSE		
1	GASKET		
1	SEAL		
1	GASKET		
1	BEARING-SLEEVE		
1	INDICATOR		
2	RING		
1	SEAL O RING		
6	WASHERS		
1	VEE BELT		
1	TURBO GP		
1	TURBO CORE CHARGE		
1	TURBO CORE CREDIT		
1	GOVERNOR GP		
1	GOVERNOR GP CORE CHARGE		
1	GOVERNOR GP CORE CREDIT		
1	SHORT BLOCK		
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1	SHORT BLOCK CORE CHARGE		
1	SHORT BLOCK CORE CREDIT		
1	HEAD GP CYL		
1	HEAD GP CYL CORE CHARGE		
1	HEAD GP CYL CORE CREDIT		
1	HOSE		
3	GASKET		
1	GASKET		
1	GASKET		
2	GASKET		
1	REGULATOR		
6	BOLT-SKT HD		
12	BOLT HEX HEAD		
1	ELEMENT-FILTER		
6	LOCK		
1	V-BELT		
1	PUMP GP WATER		
1	PUMP GP WATER CORE CHARGE		
1	PUMP GP WATER CORE CREDIT		
1	GASKET-CYL H		
1	SEAL GRP		
2	SEAL O RING		
1	GASKET		
1	SEAL		
1	KIT-GASKET-C		
1	KIT-GASKET-F		
1	SENSOR GP		
8	CM HOSE BULK		
1	GEAR-CAM-CLA		
8	STUD TAPERLO		
1	TUBE-CLA		
1	LOCTITE HIGH FLEX		
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1	REMOVE& INSTALL FLYWHEEL RING GEAR COMPLAINT: NONE CAUSE: STARTER AND RING GEAR BAD CORRECTION: REMOVED RING GEAR FROM THE FLYWHEEL. INSTALLED NEW. INSTALLED NEW REMAN STARTER.		
1	REMOVE & INSTALL GEAR FLYWHEEL		
1	MOTOR GP ELEMENT		
1	MOTOR GP ELE CORE CHARGE		
1	MOTOR GP ELE CORE CREDIT		
1	REMOVE WORN OR BROKEN BOLTS COMPLAINT: NONE CAUSE: NONE CORRECTION: BROKEN OFF BOLTS INSIDE THE ALUMINUM VALVE COVER BASE. USED WELDER TO WELD NUTS TO THE BROKEN OFF BOLTS TO REMOVE. PROVED DIFFICULT BUT SUCCESSFUL.		
1	REMOVE BOLTS		
1	INSTALL ENGINE COOLANT HEATER CORD A		
1	ELEMENT AS		
1	REPAIR EXHAUST MANIFOLD MANIFOLD		
	REPAIR WIRING HARNESS WIRING ENDS BURNT AND NEEDED REPAIR. REPLACED THE ENDS WITH NEW AND REPAIRED HARNESS.		
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Quantity	Description	Rate	Amount
1	REPAIRING HARNESS		
4	SOCKET		
4	PIN		
2	RECEPTACLE KIT		
1	KIT		
	RECONDITION RADIATOR WHILE FLUSHING FOUND RADIATOR PLUGGED INTERNALLY. REMOVED THE UPPER RADIATOR TANK AND CLEANED THE GASKET SURFACES. INSTALLED AND POSITIONED GASKETS. INSTALLED ALL NEW RADIATOR CORES AND ASSEMBLED TOP RADIATOR TANK. FILLED UNIT WITH CAT ELC SUPPLIED BY CK TRUCK REPAIR.		
1	RECONDITION RADIATOR		
7	SEAL END TNK		
7	SEAL END TNK		
1	CAP		
7	CORE AS RAD		
	FLUSH ENGINE COOLING SYSTEM FUEL IN THE COOLANT. FLUSHED THE ENGINE COOLING SYSTEM A FEW TIMES 2 TIMES WITH FLUSHING COMPOUND. FOUND THE CORE OF THE RADIATOR PLUGGED INTERNALLY.		
1	FLUSH COOLING SYSTEM		
2	RADIATOR FLUSH RESTORE		
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1	<p>TROUBLESHOOT PARKING BRAKE PARKING BRAKE NOT FUNCTIONING. LINKAGE UNDER CAB RUSTED TIGHT. FOUND PARKING BRAKE TO NOT BE WORKING. FOUND THE CABLE AND CAB BUTTON OK. FOUND THE LINKAGE BELOW THE STEP RUSTED TIGHT. SPRAYED THE LINKAGE DOWN WITH PENETRATING OIL BUT IT WOULD NOT LOOSEN UP. REMOVED THE STEPS AND PLATFORM FROM THE LEFT SIDE. USED SHOP VAC TO SUCK UP THE DIRT AND DEBRIS ON TOP OF THE LINKAGE. REMOVED ARM AND CLEANED LINKAGE POINTS. LUBRICATED WITH ANTI SEIZE. INSTALLED STEPS AND PLATFORM. TROUBLESHOOT PARKING BRAKE</p>			
1	REPLACE ALTERNATOR			
1	LABOR			
1	ALTERNATOR GP			
1	ALTERNATOR GP CORE CHARGE			
1	ALTERNATOR GP CORE CREDIT			
1	FITTING AS			
2	SLEEVE			
1	INDICATOR			
1	SHIPPING FEES			
	TRAVEL TO/FROM MACHINE			
	TRAVEL EXPENSE			
	MISC.			
1	LABOR-FILTERS AND COOLANT LINES			
1	30W DT0			
1	V-BELT			
1	.63 ID LINER			
1	FILTER-HYD 1495			
1	FILTER-HYD			
1	AIR FILTER			
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Quantity	Description	Rate	Amount
1	AIR FILTER-1995		
15	COOLANT RCK-ANTIFREEZE		
1	CAT RADIATOR-WASHED AND CLEANED FIN AREA & HAZARDOUS WASTE FEE		
8	ROTELLA OIL 15/40 GAL		
4	R-134A		
1	FITTINGS		
1	FITTINGS		
2	HOSE		
1	5" FLAT BAND CLAMP		
1	SHOP SUPPLIES		
		Total	\$33,026.38

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