

REPAIR ORDER INVOICE

Customer Number: 174730	Phone:	Invoice Number:
-------------------------	--------	-----------------

Tax Status	Terms	P.O.#	Service Date	Invoice Date
TAX	CHARGE	TRUCK 27	1/08/2018	1/16/2018

OPERATION 5

90331IMP	COUPLING 1/4	1	
90339IMP	W3325X4 1/4 BRASS HEX	1	
91233IMP	A/B ML ELBOW 3/8 X 1	1	
			Parts Total --
			Total Operation 5 --

OPERATION 6

COMPLAINT: TRUCKS SHAKES W/ PUSHER AXLE DOWN
 VMRS CODE: 01-999-999-999-01-00
 CORRECTION: ADJUST-TOTAL VEHICLE-TOTAL VEHICLE-NO FAILURE
 INSPECTED PUSHER AXLE COMPONENTS AND BUSHINGS AND BRAKES.
 ALL OK. FOUND SHOCKS NEED REPLACED. REPLACED SHOCKS
 Labor Total --

66502M0R	SHOCK-ABSORBER CAB GAS	2	
			Parts Total --
			Total Operation 6 --

OPERATION 7

COMPLAINT: TRUCK STILL RUNS WHEN KEY IS SHUT OFF
 VMRS CODE: 01-999-999-999-01-00
 CORRECTION: ADJUST-TOTAL VEHICLE-TOTAL VEHICLE-NO FAILURE
 INSTALLED NEW FUEL SHUT OFF VALVE. UNIT NOW STARTS AND STOPS
 AS IT SHOULD.
 Labor Total --

4024808CUM	KIT,SOL	1	
			Parts Total --
			Total Operation 7 --

Labor Total
 Parts Total
 Shop Supplies
 Sales Tax

TOTAL DUE	18,330.36
-----------	-----------

PLEASE PAY FROM THIS INVOICE

Tax Status	Terms	P.O.#	Service Date	Invoice Date
TAX	CHARGE	TRUCK 27	1/08/2018	1/16/2018



London Flats Inc
PO Box 98
Lingle WY 82223-0098

Serial Number	Unit Number	Make / Model	Year	License Number	Mileage
1XKWD49X97J167391	27	KENWORTH/W900	2007		1002249

OPERATION 1

COMPLAINT: BOTH CAM SHAFTS FLAKING
VMRS CODE: 01-999-999-999-01-00
CORRECTION: ADJUST-TOTAL VEHICLE-TOTAL VEHICLE-NO FAILURE
DRAINED COOLANT. RECOVERED A/C SYSTEM. REMOVED RADIATOR
ASSY. REMOVED INTAKE PIPING AND VALVE COVER. VERIFIED VALVE
CAM ON #3 IS BAD. ALSO ALL INTAKE AND EXHAUST ROCKERS ARE
DAMAGED. REMOVED BOTH CAMS. DRAINED OIL. REMOVED OIL PAN,
PUMP AND STIFFENER PLATE. REMOVED #1 AND #4 RODS AND MAINS.
FOUND DAMAGE ON #4 MAIN JOURNAL. CUSTOMER OPTED TO REPLACE
ONLY BEARINGS. REMOVED TURBO, EGR COOLER, AND OIL COOLER
ASSY. CLEANED OIL PAN, PICKUP TUBE AND STIFFENER, AS WELL
AS FRONT COVER. REPLACED ALL ROD AND MAIN BEARINGS. CLEANED
GEAR TRAIN. STARTED CLEANING OIL COOLER AND NOTICED SEVERE
PITTING AND NEEDS REPLACED. TIMED ENGINE. INSTALLED GEAR
TRAIN. INSTALLED NEW EXHAUST AND INTAKE ROCKERS. RAN
COMPLETE OVERHEAD. INSTALLED NEW VALVE COVER. INSTALLED
FRONT GEAR COVER AND FAN HUB. INSTALLED RADIATOR ASSY,
INSTALLED AND SHIMMED OIL PUMP. INSTALLED PICKUP TUBE AND

CONTINUED

PLEASE PAY TOTAL ON LAST PAGE

Tax Status	Terms	P.O.#	Service Date	Invoice Date
TAX	CHARGE	TRUCK 27	1/08/2018	1/16/2018

OPERATION 1

OIL PAN. INSTALLED OIL T-STAT, OIL COOLER HOUSING, EGR COOLER AND PIPING USING NEW ORINGS, EGR VALVE AND PIPING, HEAT SHIELD, TURBO USING NEW GASKETS, INTAKE PIPING, CAC PIPING. INSTALLED NEW CLAMP ON UPPER RADIATOR HOSE. FILLED OIL AND COOLANT. PRIMED OIL AND FUEL SYSTEM. PURGED COOLING SYSTEM. CHARGED A/C SYSTEM. CLEANED ENGINE. TEST DROVE. ALL OK.

.00

3049221CUM	SEAL-O RING	2
212161CUM	SEAL,O RING	1
3682826CUM	SEAL,GROMMET	2
3101268CUM	GASKET,FLANGE	1
109080	ORING (24)	2
3678770CUM	GASKET,CON.	1
5406110CUM	SET-MAIN BEARING (STD)	1
4298626CUM	CAMSHAFT .	1
4089405CUM	BEARING-ROD (SET)	6
4357177CUM	VALVE-PRESSURE RELIEF	1
3102314CUM	GSK,TUR .	1
4985492CUM	NUT,FLG .	4
4026684CUM	GASKET, PAN ISX	1
4386046CUM	LEVER, ROCKER	3
4386047CUM	LEVER, ROCKER	3
4386045CUM	LEVER, ROCKER	3
4386048CUM	LEVER, ROCKER	3
3678756CUM	SEAL,O RING	1
4952629CUM	THERMOSTAT.	1
105FBC	GREASE-MOTOR ASSY 10 O	1
500010048	OIL BULK ROTELLA	11
RF5100	ROADFORCE HD ELC 50/50	3
3679932CUM	SEAL,O RING	1
4299125CUM	SEAL-O RING	1
3679931CUM	SEAL-O RING	1
4299124CUM	SEAL-O RING	1
FF2200FLG	FILTER-FUEL	1
FS19624FLG	FILTER-FUEL/WATER SEP	1
LF14000NNFLG	FILTER .	1

CONTINUED

PLEASE PAY TOTAL ON LAST PAGE

Tax Status	Terms	P.O.#	Service Date	Invoice Date
TAX	CHARGE	TRUCK 27	1/08/2018	1/16/2018

OPERATION 1

4962722CUM	SEAL-RECTANGULAR STRIP	1
4962721CUM	SEAL - RECTANGULAR STR	1
4376196CUM	SET-GASKET LUBE OIL CO	1
4026507CUM	GSK,COV	1
RX4309500RXCUM	KIT,LUBRICATING OIL PU	1
CX4309500RXCUM	KIT,LUBRICATING OIL PU	1
CR4309500RXCUM	KIT,LUBRICATING OIL PU	1-
4965689CUM	GASKET-CONNECTION FUEL	1
5394143CUM	HEAD,OIL FILTER COOLER	1
S16255CUM	RING,RETAINING	1
3090400CUM	UNION,MALE.	1
3678921CUM	PLUG-THREADED	4
3690536CUM	PLUG,THREADED	4
4952760CUM	PLUG-THREADED	1
5394167CUM	TUBE,WATER INLET	1
3689759CUM	COVER-VALVE	1
2869656CUM	RETAINER-GEAR	1
3049221CUM	SEAL-O RING	2
3682076CUM	SEAL-O RING	1
3903475CUM	SEAL,RE C	1
3936876CUM	SEAL,RECTA.	1
3682076CUM	SEAL-O RING	1
3683089CUM	TUBE-PRESSURE SENSING	1
3690535CUM	THERMOSTAT.	1
4298220CUM	STUD	2
500010048	OIL BULK ROTELLA	11
3682177CUM	SEAL-O RING	1
CT300LTRP	CLAMP-CONSTANT TORQUE	1
RF5100	ROADFORCE HD ELC 50/50	6

Parts
Total Operation 1 -- 13,455.32

OPERATION 2

CONTINUED

PLEASE PAY TOTAL ON LAST PAGE

Tax Status	Terms	P.O.#	Service Date	Invoice Date
TAX	CHARGE	TRUCK 27	1/08/2018	1/16/2018

OPERATION 2

TENSIONER AND ALT PULLEY NEEDS REPLACED. INSTALLED NEW ALTERNATOR, A/C TENSIONER, AND A/C IDLER PULLEY.

Labor Total --

AV1555P	ALTERNATOR.	1
3689465CUM	PULLEY, IDLER	1
3690067CUM	TENSIONER-BELT	1

Parts Total --

Total Operation 2 -- 1

OPERATION 3

COMPLAINT: FRONT DIFF OUTPUT SEAL LEAKING

VMRS CODE: 01-999-999-999-01-00

CORRECTION: ADJUST-TOTAL VEHICLE-TOTAL VEHICLE-NO FAILURE
INSPECTED ALL DIFFS AND INPUT AND OUTPUT SEALS. ALL SEALS
IN GOOD CONDITION AND NOT LEAKING. ALL OK.

Labor Total --

Total Operation 3 --

OPERATION 4

COMPLAINT: OIL LEAKS(FILL TUBE, BEHIND TURBO, BEHIND FUEL FILTER)

VMRS CODE: 01-999-999-999-01-00

CORRECTION: ADJUST-TOTAL VEHICLE-TOTAL VEHICLE-NO FAILURE
FOUND LEAKS COMING FROM A CRACKED VALVE COVER. ALSO FILL
TUBE SEALS LEAKING. ALL REPAIRS WILL BE MADE ON JOB STEP 1

Labor Total --

Total Operation 4 --

OPERATION 5

COMPLAINT: AIR LEAK

VMRS CODE: 01-999-999-999-01-00

CORRECTION: ADJUST-TOTAL VEHICLE-TOTAL VEHICLE-NO FAILURE
REMOVED THE DISCHARGE LINE FROM THE AIR COMPRESSOR TO AIR
TRUCK UP AS UNIT COULD NOT BE RAN. SPRAYED DOWN ALL AIR
FITTINGS AND FOUND THE BRASS FITTINGS TO THE PUSHER AIR B
LEAKING. REMOVED BRASS FITTINGS ON BOTH THE DRIVER AND
PASSENGER SIDE. REPLACED WITH NEW. CHECKED FOR LEAKS AFTE
REPAIRS. ALL OK.

CONTINUED