



CASE IH STX480QT SN: Z6F100382 HR 5882.0 W:00
Sold By: 1 PO #: STX480 QUAD Date 11/14/17 WORK ORDERS WE11927
Ship By: Tax #: 9:22:03 PRT: 1

Tax	D	Qty	Description	Price	Amount
N		4	CAS 370556A1	DISC, CLUTC	
N		3	CAS 362629A1	DISC, CLUTC	
N		19	CAS 362618A1	DISC, CLUTC	
N		3	CAS 362628A1	DISC, CLUTC	
N		1	CAS 392073A1	SEAL, RING	
N		4	CAS 362628A1	DISC, CLUTC	
N		4	CAS 362629A1	DISC, CLUTC	
N		1	CAS 510828	O-RING	
N		1	CAS 84226263	FILTER, HYD	
N		2	CAS 86637769	O-RING	
N		1	CAS 87421143	238-5232	
N		1	CAS 84239751	FILTER, HF6	
N		1	CAS HF6555	FILTER	
N		1	CAS 1971726C1	BREATHER	
N		1	CAS A186004	SENSOR	

** TOTAL

SUBLET REPAIRS

N

FREIGHT

N

FREIGHT

11/14- operated unit, checked pressures on trans. and control drive clutches. It's draggin in the trans, and needs repaired.
11/17- removed panels for removal and cleaning.
11/20-Drove unit into shop. Unhooked all electrical wires from cab. Removed hyd lines and coolant lines. Mounted cab lifting bracket. Unbolted cab mounts. Removed GPS equipment from cab. Wroked on getting park brake released.
11/21- Got park brake released and pulled unit out of shop. Lifted cab with forklift and removed from unit. Set off to the side, and pulled unit back into the shop. Drained hyd and trans oils.
11/22- Removed all hyd lines from trans. Removed hyd pumps from trans. Unbolted trans mounts. pulled it from unit and set on the floor.
11/29- Hooked up truck to trailer and set trans on trailer. Strapped it down to send off to be worked on.

1/25- Blew out all trans lines and trans cooler. Unloaded the transmission off of the truck. Bolted on all mounting brackets. Dropped trans in tractor and bolted down. Put on hyd pump, and hooked up hyd lines.
1/26- Ran wiring harness and hooked up all connectors. Put on all hoses and tightened. Filled hyd oil and trans oil. Pulled unit out and put cab on. Pulled unit back in. Bolted cab down and hooked up all wiring. Hooked

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			up brake, A/C lines, heater hoses, and steering lines. Checked power to unit. Started and let run. Checked trans pressure. Drove back and forward. Checked oils and topped off. Took outside and drove around to warm up trans oil. Calibrated trans. Took outside and washed off. Drove around more and recalibrated trans. Pulled back inside. Removed cab lifting bracket and ran wiring for GPS. Found breather for hyd reservoir had broke, so replaced it. Put plastic shields around the cab and pulled the unit out.		
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** SUBTOTAL 42366.63

X _____

Charge Sale

PAY THIS
AMOUNT



\$42366.63

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			NOTES		
			Transmission issues		
			ENVIRONMENT EXP		
N			MISC ENVIORNMENTAL FEE		
			SHOP LABOR		
			*** TOTAL SHOP LABOR		
			PARTS SHOP CASE		
N		57	CAS HYTRAN	OIL	
N		6	CAS 47937267	SEAL, RING	
N		1	CAS 84314691	PISTON	
N		14	CAS S2080S00F	DISC, CLUTC	
N		14	CAS S2090S00F	DISC, CLUTC	
N		4	CAS S3070S00F	RING	
N		19	CAS S4070S00F	DISC, CLUTC	
N		19	CAS S4110S00F	DISC, CLUTC	
N		9	CAS S4150S00F	RING	
N		6	CAS S5070S00F	BEARING, NE	
N		1	CAS S5510S00F	RING	
N		2	CAS 14453281	O-RING	
N		10	CAS 14461080	238-5152 RI	
N		5	CAS 238-5327	O-RING	
N		1	CAS 352816A1	RING, SNAP	
N		8	CAS 352831A1	DISC, CLUTC	
N		26	CAS 352832A1	DISC, CLUTC	
N		3	CAS 358908A1	WASHER, THR	
N		20	CAS 358971A1	SPRING	
N		1	CAS 362563A1	COUPLING FL	
N		1	CAS 362565A1	GASKET	
N		1	CAS 362569A1	GASKET	
N		1	CAS 362574A1	O-RING	
N		1	CAS 362580A1	GASKET	
N		1	CAS 362603A1	GASKET	
N		80	CAS 362616A1	SPRING	
N		2	CAS 362617A1	PLATE	
N		4	CAS 362628A1	DISC, CLUTC	
N		4	CAS 362629A1	DISC, CLUTC	
N		2	CAS 364831A1	WASHER, THR	
N		6	CAS 370555A1	DISC, CLUTC	
N		29	CAS 370556A1	DISC, CLUTC	
N		1	CAS 370596A1	SPRING	
N		1	CAS 371738A1	KIT, O-RING	

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Tax	D	Qty	Description	-----*	Price	Amount
N		3	CAS 392073A1	SEAL, RING		
N		2	CAS 427514A1	SEAL, OIL		
N		2	CAS 427524A1	BREATHER		
N		1	CAS 427675A1	RING, SNAP		
N		1	CAS 427678A1	RING, SNAP		
N		1	CAS 428159A1	SEAL, OIL		
N		2	CAS 428165A1	O-RING		
N		2	CAS 428183A1	BEARING, RO		
N		2	CAS 47496084	SPRING		
N		4	CAS 47937254	SEAL, RING		
N		1	CAS 84176413	PUMP, LUBE		
N		1	CAS 84315311	GASKET		
N		1	CAS 84315323	GASKET		
N		1	CAS 84315358	SEAL, OIL		
N		2	CAS 86500890	BEARING ASS		
N		20	CAS 86511345	O-RING		
N		2	CAS 86598101	O-RING		
N		3	CAS 86598105	O-RING		
N		7	CAS 86623593	BEARING ASS		
N		50	CAS 86629540	238-5214 OR		
N		10	CAS 86637741	O-RING		
N		6	CAS 86639042	O-RING		
N		9	CAS 86998145	BEARING ASS		
N		1	CAS 87014033	O-RING		
N		1	CAS 87016960	O-RING		
N		1	CAS 87350251	SHAFT		
N		1	CAS 87350260	BEARING, NE		
N		1	CAS 87350319	BEARING, NE		
N		1	CAS 87350321	WASHER, THR		
N		1	CAS 87350331	WASHER, THR		
N		1	CAS 87351393	GASKET		
N		1	CAS 87351399	VALVE, MANI		
N		1	CAS 87362229	SCREEN, FIL		
N		1	CAS 87409404	FILTER		
N		5	CAS 87431391	RING		
N		1	CAS 87431393	O-RING		
N		4	CAS 87431400	RING		
N		4	CAS 87431401	RING		
N		1	CAS 87431408	O-RING		
N		11	CAS 87640391	BEARING, TH		
N		1	CAS 364825A1	PISTON		
N		1	CAS 364833A1	SPRING		

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