

INVOICE DATE 09/22/2018 12:21PM	
INVOICE NO.	PAGE 1
BRANCH * 2*	

SOLD MISCELLANEOUS C.O.D.  
TO  
KS

SHIP NAVARRO TRUCKING  
TO

CUSTOMER P.O.	R/S ORDER NO.	21 000/921
	048885	
	PRICE/PER	EXTENSION

\* \* \* C. O. D. S A L E \* \* \*

COMPLETION DATE: 09/20/2018  
 UNIT: 02 YEAR: 2014 MAKE/MODEL: KENWORTH T660  
 SERIAL: 1XKADP9XXEJ418928 MILEAGE: 540551  
 OPR#01 20 000 00 PACCAR MX ENGINE REPAIRS AS LISTED  
 CUSTOMER IS LEAKING COOLANT AT #4 CYLINDER, COMING OUT  
 THE EXHAUST MANIFOLD. CUSTOMER HAS PREMIUM 2000 WARRANTY  
 AND CUSTOMER ALREADY CALLED THEM.  
 INSPECTED AND NOTICED COOLANT COMING FROM AROUND #4  
 EXHAUST PORT. BLOCK CHECKED THE COOLING SYSTEM WITH A  
 TEST DYE. BUBBLES SHOWED IN THE TEST TUBE AND THE TEST  
 DYE CHANGED FROM BLUE TO GREEN WHICH INDICATES  
 COMBUSTION IN THE COOLING SYSTEM. REMOVED AND REPLACED  
 THE INTAKE AND THE VENTRI TUBE AND THE EGR ELBOW TUBE TO  
 THE EGR COOLER AND PRESSURE TESTED THE EGR COOLER. THE  
 COOLER HELD 20 PSI FOR 20 MINUTES, SPECS ARE 20 PSI  
 FOR 15 MINUTES WITH ONLY 2 PSI DROP OF LESS IN THAT  
 AMOUNT OF TIME. FOUND THE EGR COOLER TO BE GOOD. NEED TO  
 PROCEED WITH REMOVING THE CYLINDER HEAD. REMOVED  
 CYLINDER HEAD AND INSPECTED. FOUND CRACKS BETWEEN THE  
 VALVES FOR CYLINDERS #3, 4, 5, CHECKED LINER DEPTH AS  
 PER PACCAR. FOUND ALL 6 LINERS AT OR BELOW THE MINIMUM  
 SPECS. PROCEEDED WITH CLEANING THE BLOCK, REMOVED AND  
 REPLACED THE OLD PISTONS, RODS AND LINERS. HAD THE BLOCK  
 CUT, REPLACED ALL MAIN AND THRUST BEARINGS. INSTALLED  
 NEW LINERS, SEALS, RODS, BEARINGS AND PISTONS. REPLACED  
 OIL PUMP, INSTALLED A NEW CYLINDER HEAD. TORQUED ALL  
 BOLTS TO SPECS, AND ADJUSTED VALVES. INSTALLED NEW  
 EXHAUST MANIFOLD, INJECTOR LINES, FILTERS, FRESH OIL AND  
 COOLANT. PRIMED THE FUEL SYSTEM AND STARTED ENGINE.  
 PERFORMED A REGEN, ROAD TESTED, AND CHECKED FOR LEAKS.  
 NO LEAKS FOUND. #247

**COPY**

2 PN	4620PAL	CLEAN/TEST CYL HEAD
1 TW	MMM08293	CLEANER-NON-CHLORINATE
		SCOURING PAD
1 PC	2140884PE	GASKET SET-CYLINDER \$
2 PC	1932625PE	PIPE-FUEL INJECTION \$
2 PC	1932626PE	PIPE-FUEL INJECTION \$
2 PC	1930520PE	PIPE-INJECTION FUEL
1 PC	1925946PE	SEAL-RUBBER,OIL PAN \$
1 PC	1973051PE	PUMP-OIL, ENGINE \$

<b>**YOU CAN NOW RENT &amp; LEASE KENWORTH TRUCKS THE WORLDS BEST. CONTACT US TODAY TO FIND OUT HOW.**</b>				
SHIP VIA	FREIGHT	SUB TOTAL	TAX STATUS/STATE	SALES TAX
				PLEASE PAY *CONTINUED*
				Remit to:

Any warranties on the product sold hereby are those made by the manufacturer.  
 The seller hereby expressly disclaims all warranties, either expressed or implied,  
 including any implied warranty of merchantability or fitness for a particular purpose  
 and the seller neither assumes nor authorizes any other person to assume for it any  
 liability in connection with the sale of said products. Any limitation contained herein  
 does not apply where prohibited by law.

CUSTOMER SIGNATURE

NO RETURN

CORE CREDIT POLICY  
 ALL CORES MUST BE RETURNED WITHIN 45 DAYS TO RECEIVE FULL  
 CREDIT. CORES RETURNED AFTER 45 DAYS MAY BE SUBJECT TO  
 PENALTIES OR POSSIBLE (\$0.00) CREDIT.

\* WITHOUT ORIGINAL INVOICE  
 \* AFTER 30 DAYS  
 \* ON ELECTRICAL ITEMS  
 \* ON SPECIAL ORDER ITEMS

MINIMUM 15% HANDLING CHARGE ON ALL RETURNED PARTS

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2	PC	1608393PE	RING-SEALING
2	PC	1608394PE	RING-SEALING
6	PC	1858819PE	BEARING SHELL-UPPER R
1	PC	1982746PE	CYLINDER LINER SET, \$
6	PC	1603977PE	O-RING
2	PC	2047653PE	BEARING SHELL, CRANKS
2	PC	2047654PE	BEARING SHELL, CRANKS
4	PC	1736755PE	WASHER-THRUST CRANKSH
6	PC	2127551PE	RING SEAL, INJECTOR
6	PC	1638270PE	O-RING INJECTOR
6	PC	1865847PE	O-RING INJECTOR
1	PC	2144071PE	MANIFOLD ASSY-EXHAU \$1
6	PC	2138143PE	GASKET-EXHAUST MANIFO
18	PC	2135209PE	BOLT-FLANGE M10X50
4	PC	1895972PE	BOLT-FLANGE TURBOCHAR
1	PC	1899998PE	GASKET-TURBO CHARGER
1	PC	1922496PE	ELEMENT-FILTER OIL CE
1	PC	1948921PE	OIL FILTER ELEMENT
1	PC	1852006PE	ELEMENT-FUEL FILTER E
1	FG	FS19765FLG	SEPERATOR-FUEL FILTER
48	AO	500010048	OIL-ROTELLA T TRI P 15
14	LW	EC3501	*FEATURE*COOLANT-TRP
12	PC	1603978PE	O-RING
6	PC	1655712PE	BEARING SHELL CON-ROD
6	PC	1976615PE	PISTON-W/RINGS, CLIP \$
6	PC	1954267PE	ROD-CONNECTING \$
5	PC	1982746PE	CYLINDER LINER SET, \$
5	PC	2047653PE	BEARING SHELL, CRANKS \$
5	PC	2047654PE	BEARING SHELL, CRANKS \$
3	PN	4620PAL	CLEANER-NON-CHLORINATE
1	PC	2146346PEX	CYLINDER HEAD-M \$5590.1
1	PC	2146346PEX-C1	CYLINDER HEAD-M \$2030.0
6	PC	1313120PE	BOLT-FLANGE 8X55
2	PC	1786103PE	GASKET-AIR INLET \$
2	PC	2035973PE	GASKET-EXHAUST EGR CO \$
2	PC	1863266PE	RING-SEALING \$
2	PC	1977943PE	O-RING 9.78X1.78
1	PC	1667337PE	GASKET-SET OIL FILTER \$
1	PC	D42-1005	EPA/GASKET-CAC ELBOW \$
1	DO	P611696	ELEMENT-POWER CORE A \$
			SUBLET REPAIRS - SERVICE

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SHIP VIA	FREIGHT	SUB TOTAL	TAX STATUS/STATE	SALES TAX	PLEASE PAY *CONTINUED*
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Any warranties on the product sold hereby are those made by the manufacturer. The seller hereby expressly disclaims all warranties, either expressed or implied, including any implied warranty of merchantability or fitness for a particular purpose and the seller neither assumes nor authorizes any other person to assume for it any liability in connection with the sale of said products. Any limitation contained herein does not apply where prohibited by law.

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MISC SUBTOTAL  
PARTS SUBTOTAL  
LABOR SUBTOTAL  
SHOP SUPPLIES  
HAZARDOUS MATERIAL  
\*\* CPR SUBTOTAL

\*TOTAL PARTS:  
\*TOTAL LABOR:  
\*TOTAL OTHER:  
\*TOTAL SHOP SUPPLIES:  
\*TOTAL EPA:

\*\*\*\*\*  
\* " WE ARE EAGER TO BE YOUR SERVICE AND PARTS HEADQUARTERS " \*  
\*  
\* THANK YOU FOR YOUR BUSINESS ! \*  
\*  
\*\*\*\*\*

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			Any warranties on the product sold hereby are those made by the manufacturer. The seller hereby expressly disclaims all warranties, either expressed or implied, including any implied warranty of merchantability or fitness for a particular purpose and the seller neither assumes nor authorizes any other person to assume for it any liability in connection with the sale of said products. Any limitation contained herein does not apply where prohibited by law.	Remit to:

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