

6.0 PID Readout Form

All reading observed at operating temperture after driving with exeption of FICM volts cold cranking that was obsered at ambient temperture after setting at least 12hr.

Vehicle 2006 F-250 Gray

Milage: 162439 Date: 12/3/18

FICM Volts Cold Cranking	<u>47.5V</u>	Studs:	<u>yes</u>	Type:	<u>ARP</u>
Oil Temp:	<u>188°</u>	EGR Delete:	<u>yes</u>	Type:	<u>River City Diesel</u>
Coolant Temp:	<u>190°</u>	Tuner:	<u>yes</u>	Type:	<u>SCT X4</u>
FICM Volts:	<u>48V</u>				
Battery Volts:	<u>13.5V</u>				
ICP Pressure:	<u>594.2 PSI</u>				
IPR %:	<u>23%</u>				
Trans Temp:	<u>150°</u>				

Injector Buzz test: Pass

Codes:

none

Notes:

.040 over Bore }
 New Bearings/Sets }
 New oil Cooler } May 2018
 Polish Crank }
 Complete Valve Job }

ARP Head studs }
 Egr Delete } 2016

Year	Point of Sale	Engine	Tire Size		Page 1
Make	P.O.S.	TransInfo			
Model		Job Type	INVOICE	Date Started	05/09/18
License #		Odometer In	0	Date Completed	05/09/18
Vin #		Odometer Out	0	Invoice #:	1831
Part Number	Qty	Description	Price	Extension	

LABOR

13	1.00	POLISH CARNK
22	8.00	REBORE ENGINE BLOCK .040 OVER 2CUTS
11	5.00	INSTALL CAM BEARINGS IN BLOCK
18	2.00	CUT & INSTALL VALVE SEATS THREE OR LESS
	4.00	GRIND 4 VALVE & SEATS V8 6.0L HEAD
	1.00	INSTALL 1 TAPPER PLUG

LABOR

PARTS

SPI1250-3 OR	2.00	EX SEATS
TP-235 PIO	1.00	CAST TAPER PLUG

PARTS

Sub Total	
Sales Tax	
Total	277.45

Estimate good for 30 days. Not responsible for damage caused by theft, fire or acts of nature. I hereby authorize the above repairs, including sublet work, along with the necessary materials. You and your employees may operate my vehicle for the purpose of testing, inspection and delivery at my risk. If I cancel repairs prior to their completion for any reason, a teardown and reassemble fee of \$_____ will be applied.

x _____ Date _____

DE 8728

Shop By Category

Shop by Vehicle

Shop by Keyword or Part Number

SELECT CATEGORY

YEAR / MAKE / MODEL

SEARCH

Sales Order

[Request RMA for this sales order](#)

Sales Order

Date

4/19/2018

Bill To

CUTTING EDGE DIESEL LLC

Ship To

P.O. Number

-None-

Terms

ACH

Qty	Qty B.O.	Item	Description	Whse	Ship Method	Price	Freight	Discount	Ext Amount
8		MCI224-3503WR-040	MUST ORDER QTY 8 HV Cyl Comp & Kits Heavy Duty Overhaul Kit Case G-207D Diesel Engine late style 40 OVER Must order 8	Utah Warehouse	UPS Ground				
1		MCISH-1996S	Camshaft Bearing Set Ford / International V8 6.0L-6.4L Turbo Diesel 2003-09	Texas Warehouse	UPS Ground				

Thank you for your business!

Invoice

Invoice

[View Printable PDF Version](#)

Sub Total:

Less Discount:

Freight:

Sales Tax:

Total:

Tracking Number	Confirm Date	Note
1Z58E8370392258672	4/20/2018 12:00:00 AM	
1Z3Y6W290397121417	4/23/2018 12:00:00 AM	

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PARTS

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FORMS & POLICIES

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Return Policy

Order Confirmation

Order Number: 0004930598 **DE 3789**
 Order Date: 5/9/2018
 Confirm No:
 Salesperson:
 Customer:
 Print Time: 2:22:29PM
 Terms: F

Customer PO:

Sold To:	Ship To:
CUTTING EDGE DIESEL LLC	CUTTING EDGE DIESEL LLC

Contact: I
 Phone:

Item	Description	Qty	Ship Qty	Back Order	UOM	Unit Price	Amount
1	DRX00540 2003 Ford 6.0L Glow Plug Warehouse: Texas Warehouse Ship Via: UPS Ground	16	0	0	Each		
2	MCICB-1814P Connecting Rod Bearing Set Ford / International V8, 6.0L Diesel, 2003-09 Warehouse: Texas Warehouse Ship Via: UPS Ground	16	0	0	Each		
3	MCIMS-2223P Main Bearing Set Ford / International V8, 6.0L Diesel, 2003-09 Warehouse: Kentucky Warehouse Ship Via: UPS Ground	1	0	0	Each		
4	MCIMS-2223P Main Bearing Set Ford / International V8, 6.0L Diesel, 2003-09 Warehouse: Texas Warehouse Ship Via: UPS Ground	1	0	0	Each		
5	MCIMS19312 Exhaust Manifold Set FORD TRUCK V8, 363 (6.0L),(6.4L) POWERSTROKE DIESEL (2003-2010) Warehouse: Texas Warehouse Ship Via: UPS Ground	2	0	0	Each		
6	MCIOS32271 Oil Pan Set Ford Truck V8, 363 (6.0L), Diesel (Powerstroke) 2003-2010. Warehouse: Texas Warehouse Ship Via: UPS Ground	2	0	0	Each		
7	MCIMIS19311 Intake Manifold Installation Kit Ford Truck V8, 363 (6.0L), Diesel (Powerstroke) 2003-2010. MIS KIT Warehouse: Texas Warehouse Ship Via: UPS Ground	2	0	0	Each		
8	MCIJV5066 Timing Cover Set Ford Truck V8, 363 (6.0L), Diesel (Powerstroke) 2003-2010 Warehouse: Texas Warehouse Ship Via: UPS Ground	2	0	0	Each		
9	MCI54450A Cylinder Head Gasket Ford Truck V8, 363 (6.0L), Diesel Powerstroke (18mm dowel pin size) Warehouse: Texas Warehouse Ship Via: UPS Ground	4	0	0	Each		

Prepayments:

Net Order:
 Freight:

Sales Tax:

Balance: USD

Order Confirmation

DE 2783
Order Number: 0003841112
Order Date: 9/6/2016
Confirm No:
Salesperson:
Customer:
Print Time: 7:24:31AM
Terms:

Customer PO:

Sold To:	Ship To:
CUTTING EDGE DIESEL LLC	CUTTING EDGE DIESEL LLC

Phone:

Item	Description	Qty	Ship Qty	Back Order	UOM	Unit Price	Amount
1	ARP250-4202 Warehouse: Kentucky Warehouse	1	0	0	Each		
Ship Via: UPS Ground							
2	SCT7015 Warehouse: Kentucky Warehouse	1	0	0	Each		
Ship Via: UPS Ground							
3	MCI54579A Warehouse: Kentucky Warehouse	2	0	0	Each		
2006-2007 Ford Powerstroke F250/350/450/550 Diesel 6.0 20MM Black Diamond OEM Style Head Gasket. Built with 5 Stainless Steel Layers. (Build Date After 1/2006) **QUANTITY 1, NEED TO ORDER 2 FOR A SET** Ship Via: UPS Ground							

Prepayments:

Net Order:
Freight:

Sales Tax:

Balance: USD

INSTALLATION METHOD FOR HEAD STUD KITS

Part Number: 250-4202 Application: Ford 6.0L Powerstroke Diesel

1. Always verify the part number for your application with the part number on the side of box and the part number on the instruction sheet. This will help ensure you have the correct installation procedure for your specific application before installing any components.
2. Clean and inspect all hardware prior to installation. Look for obvious defects or shipping damages, plus proper fit, length and dimension.
3. To ensure proper thread engagement and accurate torque readings, clean ALL threads in the block. Chase if necessary with a Thread Chaser.
4. If the cylinder head studs protrude into a water jacket, lubricate the block threads of the studs with ARP THREAD SEALER.
5. Screw studs into the block "HAND TIGHT ONLY".
NOTE: LOCTITE MAY BE USED IF A PERMANENT MOUNTING OF THE STUDS IS PREFERRED. THE FASTENERS, HOWEVER, MUST BE TORQUED PRIOR TO THE LOCTITE SETTING UP.
6. Install the cylinder head(s) and check for binding or misalignment.
7. Lubricate the stud threads, nuts and washers with ARP ULTRA-TORQUE FASTENER ASSEMBLY LUBRICANT. Then install the washers and the nuts onto the studs and tighten them hand tight. ARP recommends using the ARP ULTRA-TORQUE FASTENER ASSEMBLY LUBRICANT that is provided with each kit as opposed to motor oil. This is due to higher friction on the studs as well as inconsistencies in the clamping force of the fasteners when motor oil or other low quality lubricants are used.

PRELOAD (TORQUE) RECOMMENDATIONS

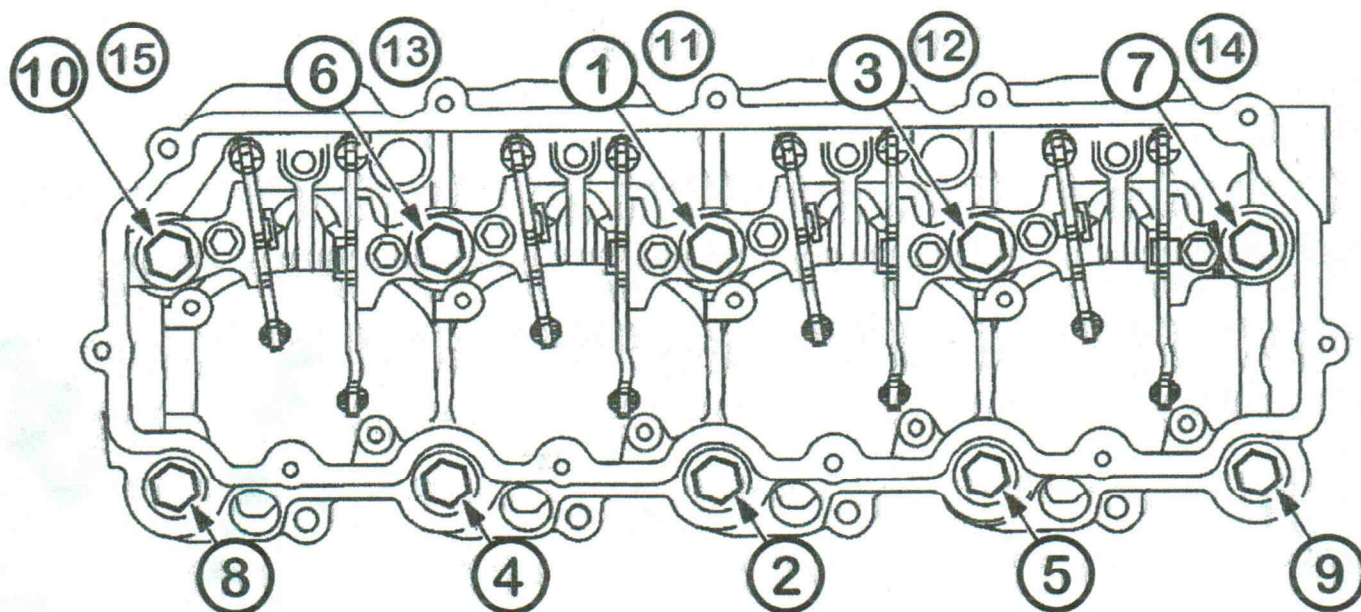
8. Following the manufacturers recommended torque sequence tighten the nuts in three equal steps to the following specifications with ARP ULTRA-TORQUE FASTENER ASSEMBLY LUBRICANT.

M14 studs (1-10) 210 ft lbs

8mm bolts (11-15) 25 ft lbs (sold separately)

Note: ARP Ultra-Torque Fastener Assembly Lubricant has been specifically designed to reduce tension preload scatter and eliminate the need to cycle high performance engine fasteners before final installation. ARP Ultra-Torque far surpasses all requirements offered by previous ARP lubricants in terms of fastener preload repeatability and performance lubricating properties. For more information on ARP Ultra-Torque visit our website at www.arp-bolts.com or call 1 800-826-3045.

Bolt Torque Sequence



Detailed Vehicle Specification - 1FTSW21P56EB32049			6:07:59 PM
Description		2006 F-250	
Production Date		2005/09/25	
Brand	F	FORD	
Product Type	T	TRUCK	
Vehicle Line	VLF7	F-Super Duty	
Fuel Type	D	DIESEL	
Body Cab Style	CABC	Crew Cab	
Version/Series	SEBD	250 SERIES	
Plant of Manufacture	AAGA1	KENTUCKY TRUCK PLANT (USE AAGA	
Engine	ENYB	6.0L OHV Diesel V8	
Transmission	TRBE	5 Speed Auto 5R110W - HI/Torqu (IND=A)	
Drive Type	DR0E	4 WHL L/H PART TIME DRIVE	
Axle Ratio	EGAJB	3.73 FINAL DRIVE RATIO	
Emissions	DGAEE	50 STATE EMISSION REQS	
Air Conditioning	AC0C	ATC AIR CONDITIONER	
Tire Size	D3IAV	LT275/65R 20E A/T OWL	

Build Information

000NF	MEDIUM FLINT INTERIOR
5RJ00	F7 -S-L -IMOLA LEATHER
A1NAB	BLOCKER BEAM-UNDERBODY FRT END
A3DAA	LESS FRONT FENDERS
A59AE	CAB BACK PNL LESS STOWAGE COMP
A7EAB	TAILGATE LOCK
A9CBB	6 3/4" STYLESIDE BOX-STEEL
A9JAH	P/BOX T/DWN HOOKS-CHROME INS
A9KAB	LOAD BOX EDGE PROTECTORS
AA3BE	BASE PAYLOAD PK
AA5I6	156"/3962MM WHEELBASE
AAAA2	LARIAT VERSION
AACAJ	HIGH CLASS PACK
AAGA1	KENTUCKY TRUCK PLANT (USE AAGA
AAHAB	U.S. SALES
AAKAB	SECURITY LOCK GROUP
AALAA	LESS SPECIAL EQUIPMENT PACKAGE
AAZNS	10,000 LB. GVW
AB2AL	APPEARANCE PACK LARIAT LUXURY
ABDAA	LESS MILITARY RQMTS

ABFAK	EXTERIOR APPEARANCE - LEVEL 1
ABKAB	POWER EQUIPMENT GROUP
ABTAA	LESS AMBIENT TEMP/SPEED PACK
AD2AB	FEATURE CONTENT GROUP 1
AD6DA	2006 JOB #1 PROGRAM CONTROL
ADKAB	KENTUCKY TRUCK PLNT BUILD ONLY
AEAAE	ENGLISH LANGUAGE LABEL
AEDAB	OWNER HAND BOOK PACK
AHDAK	2 TON MECHANICAL JACK
B2CAC	POWER FRONT SIDE WINDOWS
B2DAC	POWER REAR SIDE WINDOW
B2GAE	PRIVACY GLASS
B3HAE	POWER SLIDING REAR WINDOW
B5VAS	O/HD CNSL-W/O TR COMP+S/ROOF
B5WAA	LESS FLOOR MOUNTED CONSOLES
BB7AC	ADJUSTBLE ACCL/BRK FOOT PEDALS
BBHAB	FRONT THROW IN CARPET FLR MATS
BBIAA	LESS REAR FLOOR MATS
BBKAH	FLR CVR-CARPET INS-COMPLETE
BCAAE	SUNVISOR,SINGLE-DRV ILLUM
BCBAE	SUNVISOR,SINGLE-PASS ILLUM
BCMAE	DOOR TRIM PANEL-LEVEL 4
BCPAD	GRAB HANDLE SIDE DR PLASTIC
BLDAB	CHROME GRILLE
BMCAA	LESS EXTERIOR WHEELIP MOLDING
BMLAE	LOWER B/S MLDG
BPLAQ	SD AUX STE-CURV TUB CR W/O LTS
BSBAF	ELECTROCHROMIC INSIDE MIRROR
BSHBK	DU TLSCP TTW PWR HTD DS RLTS
BSLAD	EXT MIRROR FINISH-CHROME
BY1AB	DRIVER HEATED SEAT
BY2AB	HEATED PASSENGER SEAT
BYBAM	SECOND ROW 60/40 (3 P)-FOLDING
BYPAC	POWER 6-WAY DRIVER SEAT ADJUST
BYQAC	POWER 6-WAY PASS SEAT ADJUST
C1CAH	TRAILER TOW PREP PACK
C1DAC	TRAILER TOW CLASS III RECEIVER
C1UAD	FRONT TOW HOOKS - CHROME
CAAAB	EXTERIOR DOOR HANDLE-BLACK
CBAAB	POWER DOOR LOCKS

CBFAB	DOOR ENTRY REMOTE CNTR UNIT
CBGAD	KEYLESS ENTRY-KEY FOB
CHAAC	POWER SLIDE SUN ROOF
CJBAA	LESS TU-TONE ACCENT COLOR
CJDAA	LESS BODY TU-TONE PAINT
CLFHD	FRT BMP CHROME/PAINTED A-GLOSS
CLMAE	REAR BUMPER-STEEL STEP-CHROMED
CPBAB	ACTIVE SEAT BELTS-FRONT
CPGAB	AIR BAG RESTRAINT-DRIVER
CPHAB	AIR BAG RESTRAINT-PASS
CPIAB	ADJUSTIBLE'D' RING-DRV SEAT
CPQAA	LESS PASS AIR BAG DEACTIVATION
CPRAB	ADJUSTABLE D RING-PASS SEAT
CSHAB	FRAME MOUNTED TIRE CARRIER
D17AN	SPARE- CONVENTIONAL ROAD WHEEL
D1DAV	PREMIUM OFF ROAD FRONT SHOCKS
D1GAV	PREMIUM OFF ROAD REAR SHOCKS
D2AAB	SINGLE REAR WHEELS
D2UBT	20X8 PREM FORGED POL ALUM WHL
D3IAV	LT275/65R 20E A/T OWL
D3MFF	SP TIR-LT275/70R/18E A/T
D5DAB	BRIGHT HUB COVERS
DEBAA	LESS IMMERSION HEATER
DGAEE	50 STATE EMISSION REQ5
DWABG	MONOBEAM SUSPENSION - NARROW
DWDAB	STABILIZER PACKAGE
DWEAA	LESS ATTITUDE/RIDE HEIGHT PACK
DYAAE	STANDARD DUTY FRT SUSPENSION
DYKAB	FRONT STABLIZER BAR
DZBAA	LESS REAR AUXILIARY SPRINGS
DZLAB	REAR STABLIZER BAR
DZNAA	LESS REAR AXLE PACKAGE
EGAJB	3.73 FINAL DRIVE RATIO
EGJAC	LIMITED SLIP REAR AXLE
F4AAB	CATALYTIC CONVERTER-#1
F5BAC	CHROME EXHAUST EXTENSION
FBAAJ	POWR 4-WHEEL DISC HYDRO BOOST
FDDAD	INTEGRATED BRAKE CONTROL
FEAAB	4 WHL ANTI-LOCK BRAKES
FF1AB	NORMAL FUEL FILL

FMJAA	LESS TRANSMISSION PWR TAKEOFF
FMLAC	ELECTR TRANS CASE & AUTO HUBS
FMNAB	SKID PLATES
FS00S	SEATS - INDIVIDUAL 40/20/40
GBAAF	MID-SHIP FUEL TANK
GBTAB	NON LOCKING FUEL CAP
GBVAJ	DIESEL FUEL CAPABILITY
GRAAC	TILT STEERING WHEEL
GTACJ	ST WHL-LEA WR WITH REDUND CONT
GTDAB	SPEED CONTROL
HDHAB	MPH/KPH SPEEDOMETER
HKAAC	INSTRUMENTATION PACK #2
HLHAB	REVERSE PROXIMITY SENSOR*DSN A
HTAAC	HEAVY DUTY BATTERY
HUAAD	EXTRA HEAVY DUTY ALTERNATOR
IBAMJ	AM/FM STRO/CD CHANGER/CLK
IBMAB	NAAO RADIO FREQUENCY
JBCAA	LESS DAYTIME RUNNING LAMPS
JBDAD	AERO HEADLAMPS
JBKAB	FRONT FOG LAMPS
JBPA A	LESS RF MARKER/CLEARANCE LIGHT
JCCAB	ENGINE COMPARTMENT LIGHT
JCGAC	DUAL BEAM DOME MAP LIGHT
JDAAB	TAILLAMPS-LEVEL 1
JDDAB	HIGH MOUNTED STOP LAMP
JEDAC	AUTOMATIC HEADLAMP CONTROL OFF
JZJAC	SPARE ACCESSORY SWITCHES-4
MD00F	NO DESCRIPTION AVAILABLE
PNSPW	DARK SHADOW GREY CC
PNYSP	DARK SHADOW GRAY
SATAB	GENERIC COUNTRY GROUP 1
TAHBI	F81A-5310-AGD (5600 LB.)
TAIBI	F81A-5310-AGD (5600 LB.) #2
TAPAA	TAPAA
TAQAA	LESS B&A CONTROL CODES (9270)
TASAA	NO DESCRIPTION AVAILABLE
TBKDH	DECAL-FX4 SRW SILVER/RED
WANAB	USA
XAENX	EXCEPT NORWAY
XAFAB	EXC GVMT SERVICE ADMIN

XAHAE	NO DESCRIPTION AVAILABLE
XANAC	EXCEPT CANADA
XAPAB	EXCEPT AUSTRALIA
XASAD	EXCEPT VENEZUELA
XATAB	EXCEPT GUAM
XSAAA	EXCEPT BAHRAIN
XSCAB	EXCEPT BELIZE
XSIAA	EXCEPT ANTIGUA
XSPAD	EXCEPT CHINA
XSSAB	EXCEPT ARUBA
YBCA6	MRKTG BODY CODE-W21
YCBAB	TILT STRG/SPD CONTROL
YCFAB	MRKT COMB-SD AIRBAG DRVR/PASS
YCKAB	MRKT COMB-6 WAY ST ADJ-DRV/PAS
YCLAB	MRKT COMB-HEATED SEAT-DRV/PASS
YCMAM	SPORT 40/20/40 & ALL LEATHER
YCQAA	LESS MK CB-FLR MAT/FLR COV
YCWAC	3.73 FDR/LIMITED SLIP RR
YKQAA	20 POL ALUM WHL/BRT HUB CVR
YP3AC	TOWCOMMAND PACKAGE
YPDAA	LESS LUXURY&CONVENIENCE PKG
YYBAB	DEALER/VSPS SP TIR/WHL OPT 1
YZDAD	TPO/ORDER CODE 608A
YZKAA	RETAIL/STOCK
YZMAQ	EN-YB 6.0L V8 DS/GBVAJ DIESEL