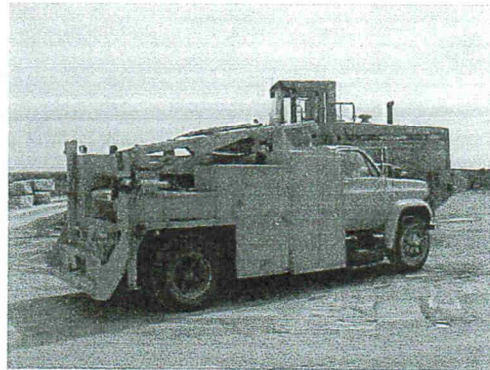


Loader

Invoice

DATE	INVOICE #
3/12/2008	

BILL TO
H J Born Stone Co.



DE6536

#2 Loader

DUE DATE

DESCRIPTION	QTY	RATE	AMOUNT
<p><u>CAT 980B Equipment #2 s/n 89p-3783</u></p> <p>Drained oil removed all hoses at centerjoint, built stands and welded to main frame, removed drive shaft, pressed out upper and lower center pins ,, pulled sections apart aprox 6 feet made out parts list to mid west sales. Disassembled steering cylinders and resealed both cylinders. Disassembled both tilt cylinders and installed new seal kits, Swaped out hydraulic tanks from parts loader removed upper and lower plates cleaned tank and sealed both covers, painted tank and installed back onto load</p> <p>Loader , the parts machine fuel tank will not fit so removed dent from original fuel tank welded cracks and painted tank, recived parts for center joint repair, pressed in new upper bushing and seals installed all new lower bearings , races, seals, shims, and covers and bolts . Slid machine back togeather and pinned , installed new driveling carrier bearing and seal, installed parts machine driveline its in much better shape, connected hoses all with new seals. Removed rear axle</p> <p>assembly front of axle worn out metal to metal, parts loader axle in better shape, removed rock guards to check brake shoes all looks good, installed new bushings and seals in parts loader rear axle and carrier ,,installed axle into #2 Loader , hung fuel tank and connected lines pumped in aprox 30 gallons diesel fuel pumped in hydraulic oil, run back through and lubed all under carriage and all new parts, started and operated machine, adjusted steering drag link, adjusted service brakes ,,</p> <p>engine will not return to idle, removed govenour cover found rust and broken spring replaced spring cleaned and oiled unit, resealed cover and tried again machine now will idle, took machine out ran and operated all ok...</p> <p>No service call charges or mileage rode back and forth with Tod.....</p>			0.00
Thank you for your business!	Subtotal		
	5.8% Tax		
	Total		6,780.00