

INVOICE NUMBER	INVOICE DATE	CUSTOMER NO.	CUSTOMER PURCHASE ORDER NUMBER	STORE	DIV	SALESMAN	TERMS	PAGE
3709408	09-22-16	101971		37	G	090	1	1
PSO/WO NO.	DOC. DATE	PC	LC	MC	SHIP VIA			INVOICE SEQ. NO.
3709408	09-01-16	1C	1C	1C				1
MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER	METER READING	MACH. ID NO.	
AA	955L	085J10453				2205.0		
QUANTITY	ITEM	*N/R	DESCRIPTION			UNIT PRICE	EXTENSION	

TRAVEL TO/FROM MACHINE

FLD TRAVEL TIME

TOTAL LABOR SEG. 01 357.46 *

SEGMENT 01 TOTAL 357.46 T

REPLACE GASKET/RESEAL TRACK ADJUSTER

COMPLAINT: LEFT TRACK NOT STAYING TIGHT
 CAUSE: LEFT RECOIL SPRING BROKE, ADJUSTER SEAL
 BLOWN OUT.
 CORRECTION: CUSTOMER ALREADY HAD TRACK SEPARATED
 AND GUARDS OFF OVER RECOIL SPRING. HAD TO CUT
 BOLTS FROM GUARD THAT COVERS NUT FOR RECOIL
 SPRING. REMOVE IDLER ROD FROM TRACK ADJUSTER.
 REMOVE BROKEN RECOIL SPRING AND ADJUSTER. BUY ALL
 NEW PIECES FOR RECOIL SPRING ASSEMBLY. CLASSIC
 WHEN OFFERED AND NEW. SEND TO TOPEKA FOR ASSEMBLY.
 DRILL OUT 3 DOWELS FOR IN ROLLER FRAMES FOR STOPS.
 INSTALL RECOIL SPRING WITH CLASSIC STOPS AND NEW
 BOLTS. INSTALL 3 NEW DOWELS IN STOPS. INSTALL NEW

BUSINESS!

PAY THIS AMOUNT ➤	CONT'D
AMOUNT CREDIT ➤	

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3709408	09-22-16	101971		37	G	090	1	2
PSO/WO NO.	DOC. DATE	PC	LC	MC	SHIP VIA		INVOICE SEQ. NO.	
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CYLINDER AND PISTON WITH NEW SEALS. INSTALL IDLER ROD TO TRACK ADJUSTER. INSTALL ALL NEW BOLTS TO RETAIN IDLER ROD TO ADJUSTER. BACK NUT OFF SPRING TO LET SPRING GO AGAINST STOPS. INSTALL 2 NEW CLIPS TO RETAIN GUARD OVER RECOIL NUT. INSTALL GUARDS. CLEAN MASTER LINKS AND PAD. ASSEMBLE MASTER LINK WITH NEW BOLTS. TORQUE BOLTS TO 220 FT. LBS PLUS 1/2 TURN. ADJUST TRACK AS FAR AS POSSIBLE BECAUSE OF TRACK BEING WORE AND ADJUSTER ALMOST TO END OF STROKE. REASON FOR REPLACING ALL PIECES OF SPRING WAS EXCESSIVE RUST ON ALL PIECES AND EARS OF PILOT BROKE OFF. REASON FOR REPLACING STOPS WAS EXCESSIVE WEAR, RUST AND DOWELS BROKE OFF IN STOPS. ALSO REPLACED ALL BOLTS BECAUSE OF HEADS DETERIORATED AND DID NOT WANT TO BREAK BOLTS WHEN REINSTALLING. REASON FOR REPLACING PISTON AND CYLINDER WAS EXCESSIVE RUST

1	1V7785	SPRING RECOIL	N
4	0S-1585	CAP SCREW	S
1	0S-1620	CAP SCREW	N
4	0S-1621	CAP SCREW	S
4	0S-1625	CAP SCREW	S
4	1A-8537	CAPSCREW	N
2	1B-2886	BOLT	N
1	1B-4367	CAPSCREW	S
3	1F-5151	DOWEL	N
2	1F-7958	NUT	S

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QUANTITY	ITEM		*N/R	DESCRIPTION				UNIT PRICE		EXTENSION	

1	1H-8397		RING	S
1	1V-7793		BOLT	N
2	1V-8495		CLIP A	N
2	2B-0947		BOLT	N
4	2M-0849		WASHER	S
2	2M-0849		WASHER	S
1	2S-1654		WASHER	N
1	2S-5926		VALVE	S
4	4K-0367		NUT	S
1	4S-9006		SEAL	S
1	5F-0149		SEAL-O-RING	S
1	5M-2997		SEAL	S
1	5M-2998		RING	S
2	5M-6708		WASHER	S
2	5P-1076		WASHER	S
2	5P-8245		WASHER-HARD	S
8	5P-8247		WASHER	S
1	5V-1639		SLEEVE	N
2	6H-6269		RING	S
1	9M-3770		NUT	N
4	9S-1838		BOLT-TRACK	S
1	190-8609		VALVE FILL	S
1	226-0207		PILOT AS-CLA	N
1	226-0214		CYLINDER-CLA	N
1	226-0225		PILOT-CLASSI	N
1	226-0228		STOP-CLASSIC	N
1	226-0229		STOP-CLASSIC	N

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1	226-0249		PISTON-CLASS	N				
			TOTAL PARTS		SEG. 02		1731.35	*
					F/R LBR		1459.00	*
1.00			IN TRK FRT				150.00	
			TOTAL MISC CHGS		SEG. 02		150.00	*
			SEGMENT 02 TOTAL				3340.35	T

ASSEMBLE RECOIL SPRING

ASSEMBLE RECOIL SPRING WITH NEW COMPONENTS

COMPLAINT: ASSEMBLE RECOIL SPRING ASSEMBLY
 CAUSE: BUILD A NEW RECOIL ASSEMBLE OLD ONE WAS
 DAMAGED AND NOT REPAIRABLE
 CORRECTION: BUILT A NEW RECOIL ASSEMBLE OUT OF
 CLASSIC PARTS

1	0S-1620	CAP SCREW	S
1	2S-1654	WASHER	S

TOTAL PARTS	SEG. 03	3.69	*
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