



**FOLEY INDUSTRIES**  
Foley Equipment Company \* Foley Power Solutions  
Foley Rental

1737 SW 42nd Street, Topeka, KS 66609 (785) 266-5770  
For credit inquiries on your account, please call (316) 529-5845.

**SOLD TO**

**SHIP TO**

-FR RENTAL MACH MAINT TOPEKA  
60510 90 RS 061  
FEC BILLING FR RENTAL MACH MAINTENANCE  
1210 S WEST STREET  
WICHITA KS 67213

| INVOICE NUMBER | INVOICE DATE | CUSTOMER NO.  |      | CUSTOMER PURCHASE ORDER NUMBER |                  | STORE | DIV           | SALESMAN | TERMS            | PAGE |
|----------------|--------------|---------------|------|--------------------------------|------------------|-------|---------------|----------|------------------|------|
| SS200011091    | 10-29-16     | 90RMT90       |      | ROY..                          |                  | 20    | G             |          | 2                | 1    |
| PSO/WO NO.     | DOC. DATE    | PC            | LC   | MC                             | SHIP VIA         |       |               |          | INVOICE SEQ. NO. |      |
| 2014160        | 10-06-16     | 2N            | 28   | 2N                             |                  |       |               |          | 9804661          |      |
| MAKE           | MODEL        | SERIAL NUMBER |      |                                | EQUIPMENT NUMBER |       | METER READING |          | MACH. ID NO.     |      |
| AA             | HH120ES      | 0HHE00641     |      |                                |                  |       | 1.0           |          | 4CR43955         |      |
| QUANTITY       | ITEM         |               | *N/R | DESCRIPTION                    |                  |       | UNIT PRICE    |          | EXTENSION        |      |

**TEST HYDRAULIC HAMMER**

COMPLAINT: NEED TO TEST HAMMER.  
CAUSE: RENTAL RETURN.  
CORRECTION: ATTACHED HAMMER TO A 320E AND  
PROCEEDED TO TEST. RAN HAMMER FOR TEN MINUTES,  
LIFTING THE TOOL EVERY TEN SECONDS TO SIMULATE  
NORMAL USE. HAMMER RAN WELL. REMOVED THE HAMMER  
TOOL TO CHECK FOR LEAKING. HAMMER IS LEAKING PAST  
THE PISTON. WILL QUOTE FOR RECONDITION.

F/R LBR 483.60 \*  
SEGMENT 02 TOTAL 483.60 T

**RECONDITION HYDRAULIC HAMMER**

RECONDITION HAMMER, LEAKING PAST THE PISTON. NEED  
TO REPLACE PISTON.

COMPLAINT: NEED TO RECONDITION HAMMER.  
CAUSE: PISTON HAS RUST PITTING AND GASHES  
CORRECTION: REMOVED THE HAMMER TOOL. REMOVED THE  
BRACKET AND HOSES. REMOVED THE TOP BUFFER. REMOVED  
THE POWER CELL. DISCHARGED THE ACCUMULATOR.  
REMOVED THE ACCUMULATOR. DISASSEMBLED THE  
ACCUMULATOR. REMOVED THE PRESSURE CONTROL VALVE  
AND THE CHECK VALVE. REMOVED THE MAIN SPOOL AND

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TERMS ON APPROVED CHARGE ACCOUNTS:  
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IN WRITING BY AN AUTHORIZED REPRESENTATIVE OF FOLEY.

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CAPS. REMOVED THE MAIN SPOOL AND INSPECTED. HEATED THE TIE RODS TO 450F. AND REMOVED THEM. REMOVED THE CONTROL VALVE HOUSING. REMOVED THE UPPER SEAL CARRIER. REMOVED THE PISTON AND INSPECTED. PISTON IS DAMAGED BEYOND REPAIR. REMOVED THE CYLINDER. REMOVED THE THRUST RING AND MEASURED. THRUST RING IS 12MM. AND 45DEG. REMOVED THE UPPER AND LOWER BUSHINGS. CLEANED THE LOWER HOUSING. CLEANED THE LOWER BUSHING AND INSTALLED A NEW SEAL LEAVING OUT THE UPPER SEAL. INSTALLED THE LOWER BUSHING INTO THE LOWER HOUSING. CLEANED THE UPPER BUSHING. COATED THE OUTSIDE OF THE UPPER BUSHING WITH HAMMER PASTE AND INSTALLED INTO THE LOWER HOUSING. CLEANED THE THRUST RING. COATED THE OUTSIDE OF THE THRUST RING WITH HAMMER PASTE AND INSTALLED INTO THE LOWER HOUSING. INSTALLED A NEW SEALS ONTO THE WEDGE, INSTALLED THE WEDGE INTO THE LOWER HOUSING. CLEANED THE OIL GROOVES AND HONED THE CYLINDER. CLEANED THE CYLINDER AND INSTALLED NEW SEALS. INSTALLED THE CYLINDER. CLEANED AND INSPECTED THE NEW PISTON. PISTON HAS A FEW KNICKS. POLISHED THE NEW PISTON. INSTALLED THE NEW PISTON. CLEANED THE UPPER SEAL CARRIER AND INSTALLED NEW SEALS. INSTALLED THE LOCATING PIN INTO THE CYLINDER. INSTALLED THE UPPER SEAL CARRIER. INSTALLED THE LOCATING PIN INTO THE UPPER SEAL CARRIER. DISASSEMBLED THE PRESSURE CONTROL VALVE. CLEANED THE PARTS AND REASSEMBLED WITH A NEW PRESSURE CONTROL SPRING. INSTALLED NEW SEALS ONTO THE

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PRESSURE CONTROL VALVE. CLEANED AND INSTALLED NEW SEALS INTO THE CHECK VALVE. CLEANED THE CONTROL VALVE HOUSING. INSTALLED THE PRESSURE CONTROL VALVE AND THE CHECK VALVE. TORQUED THE BOLTS TO 125LB/FT. CLEANED THE MAIN SPOOL BUSHING AND INSTALLED NEW SEALS. INSTALLED IT INTO THE CONTROL VALVE HOUSING. CLEANED THE MAIN SPOOL AND THE SLUGS. OILED AND INSTALLED THE MAIN SPOOL AND SLUGS. INSTALLED NEW SEALS ONTO THE SPOOL COVERS AND INSTALLED THEM. TORQUED THE BOLTS TO 125LB/FT. INSTALLED THE CONTROL VALVE. COATED THE TIE ROD NUTS WITH HAMMER PASTE AND INSTALLED THEM. COATED THE THREADS OF THE TIE RODS WITH HAMMER PASTE AND INSTALLED THEM WITH THEY'RE MATCHING NUTS. TORQUED THE TIE RODS TO 74LB/FT. THEN TO 221LB/FT. THEN TO 369LB/FT. THEN HEATED THE TIE RODS TO 450F. AND TURNED THEM AN ADDITIONAL 120DEG. INSTALLED THE LOCK PLATES AND SPACERS. FILLED THE CONTROL VALVE WITH NEW HYDRAULIC OIL. CLEANED THE ACCUMULATOR PARTS. OILED AND INSTALLED THE NEW MEMBRANE. COATED THE THREADS OF THE BOLTS WITH ANTI-SEIZE AND TORQUED THEM TO 184LB/FT. THEN TO 369LB/FT. INSTALLED A NEW SEAL. CHARGED THE ACCUMULATOR TO 750PSI. TORQUED THE INNER PLUG TO 12LB/FT. TORQUED THE OUTER PLUG TO 52LB/FT. INSTALLED THE ACCUMULATOR ONTO THE CONTROL VALVE. COATED THE THREADS OF THE BOLTS WITH ANTI-SEIZE. TORQUED THE BOLTS TO 184LB/FT. THEN TO 369LB/FT. PAINTED THE POWER CELL. CLEANED THE HAMMER CASE.

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INSTALLED THE POWER CELL INTO THE HAMMER CASE.  
INSTALLED THE HOSES AND HAMMER BRACKET. INSTALLED  
NEW LUBE LINES. COATED THE INSIDE OF THE LOWER  
BUSHING WITH HAMMER PASTE AND INSTALLED THE HAMMER  
TOOL. ATTACHED HAMMER TO A 323 AND PROCEEDED TO  
TEST. RAN HAMMER FOR TEN MINUTES, LIFTING THE TOOL  
EVERY TEN SECONDS TO SIMULATE NORMAL USE. HAMMER  
RAN WELL. ADJUSTED PRESSURE TO 2050PSI. REMOVED  
THE TOOL TO CHECK FOR LEAKING. HAMMER IS NOT  
LEAKING. REINSTALLED THE TOOL. INSTALLED THE PLUGS  
AND SIDE COVERS. HAMMER IS READY TO RENT.

|   |          |                     |   |
|---|----------|---------------------|---|
| 1 | 59575    | 595 CL RTV 300ML ES |   |
| 3 | 3096932  | HYD 10W 1G          | S |
| 2 | 3B-8490  | FITTING             | S |
| 4 | 3E-5822  | LOCKWASHER          | S |
| 2 | 4J-0522  | SEAL-O-RING         | S |
| 4 | 8T-4189  | BOLT                | S |
| 2 | 244-3367 | HOSE AS             | N |
| 1 | 317-8491 | CART-GREASE         | S |
| 2 | 317-8511 | CLAMP               | S |
| 2 | 317-8512 | CLAMP               | S |
| 1 | 355-3749 | SPRING-CONTR        | S |
| 1 | 355-3776 | MEMBRANE            | S |
| 1 | 355-6543 | PISTON              | N |
| 1 | 356-0827 | KIT SEAL            | S |
| 3 | 443-8545 | HOSE AS.            | N |
| 4 | 2062ARU  | FLANGELOCK - 20     | S |

TOTAL PARTS

SEG. 03

6593.36 \*

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|      |  |  |                  |         |            |
|------|--|--|------------------|---------|------------|
| 1.00 |  |  |                  | F/R LBR | 3868.80 *  |
|      |  |  | EXPEDITE CHRG    |         | 353.64     |
|      |  |  | TOTAL MISC CHGS  | SEG. 03 | 353.64 *   |
|      |  |  | SEGMENT 03 TOTAL |         | 10815.80 T |

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