



FOLEY INDUSTRIES
Foley Equipment Company * Foley Power Solutions
Foley Rental

1550 S West Street, Wichita, KS 67213 (316) 943-4211
For credit inquiries on your account, please call (316) 529-5845.

SOLD TO

-FR RENTAL MACH MAINT WICHIT
ATTN SERVICE ADVISOR 60510 81 RS 061
FEC BILLING FR RENTAL MACH MAINTENANCE
1210 S WEST STREET
WICHITA KS 67213

SHIP TO

INVOICE NUMBER	INVOICE DATE	CUSTOMER NO.		CUSTOMER PURCHASE ORDER NUMBER			STORE	DIV	SALESMAN	TERMS	PAGE
SS000024731	05-16-17	90RMT81		JAKE			00	G	095	2	1
PSO/WO NO.		DOC. DATE		PC	LC	MC	SHIP VIA			INVOICE SEQ. NO.	
0075061		02-27-17		2N	28	2N				89643	
MAKE	MODEL		SERIAL NUMBER				EQUIPMENT NUMBER		METER READING		MACH. ID NO.
AA	HH115ES		0HHD00278								3CR43689
QUANTITY		ITEM		*N/R	DESCRIPTION			UNIT PRICE		EXTENSION	

CONDUCT SAFETY ANALYSIS

F/R LBR 12.49 *
SEGMENT AA TOTAL 12.49 T

DIAGNOSTIC TEST HYDRAULIC HAMMER

RETURN INSPECTION
1 317-8491 CART-GREASE S 9.01 9.01
TOTAL PARTS SEG. 01 9.01 *
F/R LBR 437.15 *
SEGMENT 01 TOTAL 446.16 T

WORK DENIED HYDRAULIC HAMMER

UPPER BUSHING OUT OF SPEC
SEGMENT 02 TOTAL .00 T

PAINT HYDRAULIC HAMMER

THANK YOU FOR YOUR BUSINESS!

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POLICY AVAILABLE AT EACH FOLEY FACILITY.

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**PAY THIS
AMOUNT** ➤

CONT'D

**AMOUNT
CREDIT** ➤

PLEASE REMIT TO:
1601 E. 77th Street North
Park City, KS 67147

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			F/R PTS	181.77	*
			F/R LBR	499.60	*
1.00		EXPEDITE CHRG		.97	
1.00		UPS2DAIR		20.00	
		TOTAL MISC CHGS	SEG. 03	20.97	*
		SEGMENT 03 TOTAL		702.34	T

TEST AFTER REPAIR HYDRAULIC HAMMER

		F/R LBR	124.90	*
		SEGMENT 05 TOTAL	124.90	T

REPLACE GASKET/RESEAL HYDRAULIC HAMMER

4	1P-3703	SEAL	S
2	5K-9090	SEAL O RING	S
1	5P-7593	SEAL	N
2	7M-8485	SEAL	S
2	202-9140	HOSE AS	N
1	317-8491	CART-GREASE	S
1	355-3801	MEMBRANE	S
1	355-3918	BUSHING-UPPE	S
1	356-0829	KIT SEAL	S

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QUANTITY		ITEM		*N/R	DESCRIPTION			UNIT PRICE		EXTENSION	

1 356-3301

RING-BACKUP N

TOTAL PARTS SEG. 06 1198.05 *

F/R LBR 3996.80 *

1.00

EXPEDITE CHRG .37

TOTAL MISC CHGS SEG. 06 .37 *

SEGMENT 06 TOTAL 5195.22 T

REMOVE & INSTALL HYDRAULIC HAMMER
BUSHING

REPLACE UPPER BUSHING *PARTS ONLY*

SEGMENT 07 TOTAL .00 T

REMOVE & INSTALL AUTO LUBRICATION SYSTEM
LINE(S)

LINES SHOWING CORDS NEEDS REPLACED

2 4J-0520 SEAL-O-RING S

1 443-8552 KIT HOSE S

TOTAL PARTS SEG. 08 238.47 *

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SEGMENT 08 TOTAL F/R LBR 224.82 *
463.29 T

10% OFF CAT AIR CONDITIONER COMPONENTS. OFFER VALID MAY 1 TO MAY 31.
SOME EXCLUSIONS MAY APPLY. SEE YOUR LOCAL PARTS REP.

* * * INVOICE COPY * * *

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USD

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6944.40

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TEST HYDRAULIC HAMMER

COMPLAINT: NEED TO TEST HAMMER.
CAUSE: RENTAL RETURN.
CORRECTION: ATTACHED HAMMER TO A 314. INSTALLED A
TEST PORT. PROCEEDED TO TEST HAMMER. HAMMER ISN'T
RUNNING RIGHT. BOTH HOSES ARE DAMAGED. HAMMER IS
RUNNING AROUND 2000PSI. RAN HAMMER FOR TEN MINUTES
LIFTING THE TOOL EVERY TEN SECONDS TO SIMULATE
NORMAL USE. REMOVED THE HAMMER TOOL. HAMMER IS
LEAKING. WILL QUOTE FOR REPAIRS.

4 3096932 HYD 10W 1G S

TOTAL PARTS SEG. 02 55.24 *
F/R LBR 423.15 *
SEGMENT 02 TOTAL 478.39 T

RECONDITION HYDRAULIC HAMMER

RECONDITION HAMMER, INLCUDES HOSES, BOTH ARE
SMASHED. HAMMER IS LEAKING AND ACCUMULATOR IS FLAT
GASHES IN THE UPPER SEALING SURFACE AND RUST
PITTING IN THE LOWER SEALING SURFACE.

COMPLAINT: NEED TO RECONDITION HAMMER

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CAUSE: EXCESSIVE HEAT CAUSED THE SEALS AND MEMBRANE TO FAIL.
CORRECTION: REMOVED THE HAMMER TOOL. REMOVED THE BRACKET. REMOVED THE HOSES. REMOVED THE TOP BUFFER. REMOVED THE POWER CELL FROM THE CASE. WENT TO DISCHARGE THE ACCUMULATOR. IT WAS FULL OF OIL. REMOVED THE ACCUMULATOR AND DISASSEMBLED. MEMBRANE IS EXTRUDED THROUGH THE ACCUMULATOR HOLES. REMOVED THE PRESSURE CONTROL VALVE AND CHECK VALVE. REMOVED THE SPOOL AND INSPECTED. HEATED THE TIE RODS TO 450F AND REMOVED THEM. REMOVED THE CONTROL VALVE. REMOVED THE UPPER SEAL CARRIER. REMOVED THE PISTON AND INSPECTED. PISTON IS DAMAGED AND NEEDS REPLACED. REMOVED THE CYLINDER. REMOVED THE THRUST RING. REMOVED THE UPPER AND LOWER BUSHINGS. CLEANED THE LOWER HOUSING. CLEANED THE UPPER AND LOWER BUSHINGS. INSTALLED NEW SEALS INTO THE LOWER BUSHING. COATED THE OUTSIDE OF THE LOWER BUSHING WITH HAMMER PASTE AND INSTALLED INTO THE LOWER HOUSING. COATED THE OUTSIDE OF THE UPPER BUSHING WITH HAMMER PASTE AND INSTALLED INTO THE LOWER HOUSING. CLEANED THE THRUST RING AND MEASURED. COATED THE OUTSIDE OF THE THRUST RING WITH HAMMER PASTE AND INSTALLED INTO THE LOWER HOUSING. CLEANED THE WEDGE AND INSTALLED A NEW SEAL. INSTALLED THE WEDGE INTO THE LOWER HOUSING. CLEANED THE OIL GROOVES AND HONED THE CYLINDER. INSTALLED NEW SEALS INTO THE CYLINDER. INSTALLED THE CYLINDER INTO THE LOWER HOUSING. CLEANED THE

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NEW PISTON AND INSPECTED. PISTON HAS A FEW KNICKS IN THE SEALING SURFACES. POLISHED THE PISTON AND INSTALLED INTO THE CYLINDER. CLEANED THE UPPER SEAL CARRIER AND INSTALLED THE NEW SEALS. INSTALLED THE UPPER SEAL CARRIER. DISASSEMBLED THE PRESSURE CONTROL VALVE AND CLEANED THE PARTS. INSTALLED NEW SEALS AND A NEW PRESSURE CONTROL SPRING. REASSEMBLED THE PRESSURE CONTROL VALVE. CLEANED THE CHECK VALVE AND INSTALLED NEW SEALS. CLEANED THE CONTROL VALVE HOUSING. CLEANED THE MAIN SPOOL BUSHING AND INSTALLED NEW SEALS. INSTALLED THE MAIN SPOOL BUSHING INTO THE CONTROL VALVE HOUSING. CLEANED THE MAIN SPOOL AND SLUGS. OILED AND INSTALLED THE MAIN SPOOL AND SLUGS INTO THE CONTROL VALVE. CLEANED THE SPOOL CAPS AND INSTALLED NEW SEALS. INSTALLED THE SPOOL CAPS AND TORQUED THE BOLTS TO 125LB/FT. INSTALLED THE PRESSURE CONTROL VALVE AND THE CHECK VALVE. TORQUED THE BOLTS TO 125LB/FT. INSTALLED THE CONTROL VALVE. COATED THE TIE ROD NUTS WITH HAMMER PASTE AND INSTALLED INTO THE LOWER HOUSING. COATED THE TIE RODS WITH HAMMER PASTE AND INSTALLED. TORQUED THE TIE RODS TO 74LB/FT, THEN TO 184LB/FT. THEN TO 295LB/FT. HEATED THE TIE RODS TO 450F. AND TURNED THE TIE RODS AN ADDITIONAL 90 DEGREES. INSTALLED THE LOCK PLATES AND SPACERS. CLEANED THE ACCUMULATOR PARTS. OILED AND INSTALLED A NEW MEMBRANE. COATED THE ACCUMULATOR BOLTS WITH ANTI-SEIZE. INSTALLED THE BOLTS AND TORQUED THEM

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TO 184LB/FT. THEN TO 369LB/FT. CHARGED THE
ACCUMULATOR TO 580PSI. TORQUED THE INNER PLUG TO
12LB/FT. AND TORQUED THE OUTER PLUG TO 52LB/FT.
INSTALLED THE ACCUMULATOR ONTO THE HAMMER. COATED
THE BOLTS WITH ANTI-SEIZE. INSTALLED THE BOLTS AND
TORQUED THEM TO 184LB/FT. THEN TO 369LB/FT.
INSTALLED THE POWER CELL INTO THE CASE. INSTALLED
THE 315 BRACKET. INSTALLED THE HOSES. INSTALLED
THE AUTO LUBE LINES. PRIMED THE GREASE CHANNEL.
COATED THE INSIDE OF THE LOWER BUSHING WITH HAMMER
PASTE AND INSTALLED THE HAMMER TOOL. INSTALLED THE
RETAINING PINS. ATTACHED THE HAMMER TO A 316. RAN
THE HAMMER FOR TEN MINUTES LIFTING THE HAMMER TOOL
EVERY TEN SECONDS TO SIMULATE NORMAL USE. HAMMER
RAN WELL. HAMMER RAN AT 2050PSI. AUTO LUBE IS
RUNNING AT 13RPM. REMOVED THE HAMMER TOOL TO CHECK
FOR LEAKING. HAMMER IS NOT LEAKING. REINSTALLED
THE TOOL. INSTALLED ALL OF THE PLUGS AND SIDE
COVERS. HAMMER IS READY TO RENT.

1	59575	595 CL RTV 300ML ES	
1	MOR-62X4	OR-70NBR-62x4-C/S(S	
2	3145168	HYD 10W BULK	S
2	3B-8490	FITTING	S
1	4J-0520	SEAL-O-RING	S
10	5P-8245	WASHER-HARD	S
2	6V-8635	CONNECTOR	S
10	6V-8675	BOLT	S
1	106-0401	COUPLER	S
1	106-0406	COUPLER	S

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1	254-5320		BRUSH FLAP	S
1	317-8491		CART-GREASE	S
1	355-3758		SPRING-VALVE	S
1	355-3801		MEMBRANE	N
1	355-6561		PISTON	N
1	356-0829		KIT SEAL	S
1	431-2084		FLANGE GP	N

TOTAL PARTS SEG. 03 6195.50 *

F/R LBR 3868.80 *

1.00 EXPEDITE CHRG 332.29

TOTAL MISC CHGS SEG. 03 332.29 *

SEGMENT 03 TOTAL 10396.59 T

*** INVOICE COPY ***

THANK YOU FOR YOUR BUSINESS!

RETURN PARTS ARE SUBJECT TO FOLEY EQUIPMENT COMPANY RETURN
POLICY AVAILABLE AT EACH FOLEY FACILITY.

USD

TERMS ON APPROVED CHARGE ACCOUNTS:
PAYMENT IS DUE ON OR BEFORE THE 10th OF THE MONTH FOLLOWING
INVOICE DATE. ANY PAST DUE BALANCES WILL BE SUBJECT TO INTEREST
CHARGES AT THE RATE OF 1.5% PER MONTH (18% PER ANNUM)

ALL EQUIPMENT, PARTS OR SERVICES PROVIDED UNDER THIS INVOICE
WERE DONE IN ACCORDANCE WITH FOLEY'S STANDARD TERMS OF SALE
AND NO OTHER TERMS AND CONDITIONS SHALL APPLY UNLESS SIGNED
IN WRITING BY AN AUTHORIZED REPRESENTATIVE OF FOLEY.

PAY THIS AMOUNT ➤	10874.98
AMOUNT CREDIT ➤	

PLEASE REMIT TO:
1601 E. 77th Street North
Park City, KS 67147

CUSTOMER COPY