

INVOICE

DATE	INVOICE NO.
6/20/2013	514866

BILL TO
HIDDEN VALLEY RANCH 80619 PLUM CREEK RD WOOD LAKE, NE 69221

SHIP TO
HIDDEN VALLEY RANCH 80619 PLUM CREEK RD WOOD LAKE, NE 69221

P.O. NO.	TERMS	DUE DATE	SHIP DATE	SHIP VIA	SR#
GARY	Check	7/19/2013	7/19/2013	ESTES	138843

ITEM	DESCRIPTION	QTY	RATE	TRACKING #	TOTAL
ENGINE DEPARTMENT Freight (out)	CAT 3360PC COMPLETE REMANUFACTURED ENGINE (3N40621) GROUND FREIGHT #1800 Out-of-state sale, exempt from sales tax	1	1		
		Total		\$13,011.20	

PAYMENT TERMS: All payment shall be in U.S Dollars, freight collect without offset, back charge, retention or withholding of any kind. All invoices shall be payable within thirty (30) days. Any amounts not paid when due will be subject to interest at the rate of 1-1/2% per month or the highest nonusurious rate permitted by applicable law, whichever is less. At the request of Seller payments will be made through a confirmed irrevocable letter of credit in from and on banks acceptable to Seller. The Buyer agrees to and shall pay to the Company all expenses Incurred by the Seller in collecting any monies due from the Buyer.

Remit To: Blake's Remanufacturing
4770 Ivy St.
Denver, CO 80216

Complete Remanufactured Running Engines

A Blake's Remanufacturing Running Complete Engine will be remanufactured using a standard set of new internal parts. All other castings and components will be remanufactured to O.E.M. specifications. This engine will generally include the block, heads, valve covers, oil pump and pan, timing cover, fuel injection pump with injectors, intake manifold, water pump, turbo and exhaust manifolds, and oil cooler. (Some of these components may not be included with particular engines or applications based on engine type.)

Our engines do not include belts, hoses, sending units, air compressors, flywheel, fan blade, remote oil coolers, starter, alternator or any special drive units. Electronic engines may include sensors and/or select electronic components. The engine will be tested checking horsepower, RPM and oil pressure. All phases of the governor, valve train and fuel injection system will be adjusted.

THOROUGH CLEANING

Every engine is completely disassembled. Blocks, heads, rods, crankshafts and camshafts are thoroughly cleaned to remove all contaminants which can lead to early component and engine failure.

CRANKSHAFTS

Crankshafts are precision machined to exact tolerances, polished & magnafluxed , then inspected by our quality control department.

CYLINDER HEADS

Heads are resurfaced to assure a proper sealing surface with the block and a finish compatible with today's new gasket materials. Valve height is miked and every head is vacuum tested to assure correct valve seating.

CYLINDER BLOCKS

Blocks are magnetic particle inspected for cracks or imperfections. Cylinders are bored and honed and inspected to precise tolerances. Torque plate honing is performed on specific engines to eliminate cylinder head distortion after the head is bolted and torqued to the block. This process eliminates a major cause of engine blow-by. Block surfaces are machined and then inspected to ensure proper finish.

CAMSHAFTS

Camshafts are inspected and precisely machined to provide correct lift.

CONNECTING RODS

Connecting rods are cleaned, then machined to O.E.M. specifications and honed to the standard diameter of original equipment for even distribution of stress on the bearings. New bushings are installed and machined in all bushed rods. Every rod is carefully inspected for bend and twist.

FUEL ACCESSORIES

Fuel components are remanufactured by skilled technicians in a climate controlled and electronically air filtered environment. Fuel injection pumps and injectors (both mechanical and electronic) are remanufactured, tested and calibrated.

NEW PARTS

Blake's engines receive a standard set of new parts such as pistons and rings, bearings, gaskets and seals, liners. Blake's new parts assures consistent performance and reliability throughout the life of your engine.

REMANUFACTURED ENGINES

To remanufacture is to make as close to new as possible. Most wearable parts are automatically replaced. All core material is closely inspected and checked against original equipment specifications for correct dimensional tolerances. Replacement parts are new or requalified. If new, parts are made in the same production processes as original equipment. Testing is performed to manufacturer specifications and original production standards.