

**Belt Conveyor Maintenance Contract**  
**Hutchinson/Mayrath/TerraTrack**  
514 W. Crawford, P.O. Box 629, Clay Center, KS 67432  
Phone: 1-785-632-2161 Fax: 1-785-632-5964

- The Service shall be completed by a Factory Representative of Hutchinson/Mayrath/TerraTrack and a selected person from the company who owns the equipment. Both Parties will sign off on the Service Request before work is started.
- Below are the inspection rates. Please check which ones will apply.
- Drive Over Belt Conveyor \$150.00 SN# 920159 Model ELECTRIC DRIVE W/SIDE PULL
- Hydraulic Power Plant \$ 75.00 SN# \_\_\_\_\_ Model \_\_\_\_\_
- Transfer Hopper \$ 75.00 SN# \_\_\_\_\_ Model \_\_\_\_\_
- Seed Edition Belt \$100.00 SN# \_\_\_\_\_ Model \_\_\_\_\_
- Single Belt Conveyor \$ 150.00 SN# \_\_\_\_\_ Model \_\_\_\_\_
- Squeeze Belt Conveyor \$300.00 SN# 920249 Model WAS ELECTRIC / NOW PTO 1,000
- Under Bin Belt Conveyor \$100.00 SN# \_\_\_\_\_ Model 90' UNIT GEARBOX
- The Owner will receive an invoice for Time and Material once the work is completed.

• Please print all information on the form.

Factory Representative: SCOTIA CERVENY Date: 11-1-16

Owner: \_\_\_\_\_ Date: \_\_\_\_\_

Company Name: Glasgow MFA

Street Address: 402 10th Street

Mailing Address: SAME

City: Glasgow State: Mo Zip: 65254

Phone Number: 660-338-5150 Fax Number: 660-338-2056

- I agree that the above work was completed, parts installed and the equipment tested for proper operation:

Name Please print: Brian Lackland

Name Please sign: B. Lackland



**Service Request Contract for Hutchinson/Mayrath**  
**514 W. Crawford, P.O. Box 629, Clay Center, KS 67432**  
**Phone: 1-800-523-6993, Fax: 1-785-632-5964    www.hutchinson-mayrath.com**

The Service shall be completed by a factory representative of Hutchinson-Mayrath and a selected person from the Dealership. At the completion of the project both parties will sign at the end of the form. The Dealership will receive a copy and be invoiced as needed.

Service charge rate \$75.00 per hour (charge time runs the length of the job). Travel rate will be \$1.70 per mile (one way).

Factory representative: SCOTT CERVENY Date: 11-1-16  
Dealership: \_\_\_\_\_ Warranty claim #: \_\_\_\_\_  
Dealership representative: \_\_\_\_\_ Contact phone #: \_\_\_\_\_  
Equipment owner: \_\_\_\_\_ Contact phone #: \_\_\_\_\_  
Physical location: \_\_\_\_\_  
City: \_\_\_\_\_ State: \_\_\_\_\_ Zip code: \_\_\_\_\_  
Equipment Model: 90'SQUEEZE BELT PTO DRIVE Serial number: 920249

Work requested: 1-1031945 - LOWER BELT DRIVE DRUM & SHAFT  
12"x18" CF W-2" SHAFT  
2-1026229 - SKIRT RUBBER  
1-1032175 - BRUSH FLIGHT WELDMENT  
1- PB 1029871 PARTS BOOK

Corrective action taken: 2-1023812 R - BOTTOM PANEL W/KNOCKOUTS  
1-1023717 - CROSS PLATE  
1-1023737 - THREADED ROD 3/4"x29" LG  
4-1028722 P - SPRINGS - BLACK  
2-1029744 - 1 3/4" BEARING 2-BOLT FLANGE  
2-1029742 - BEARING 1 1/4" 2-BOLT FLANGE  
2-1025765P - SPRINGS - GREEN  
1-1031946 - PULLEY TAIL 8"x18" CF 3 SHAFT ASSEMBLY  
1-1029746 - BEARING 1 1/4" 2-BOLT FLANGE  
2-1026476 - SEAL 1.5 x 2.44 x 0.315" > CF42 BOX  
2-1030106 - SEAL 3.149 x 4.13 x 0.472" >  
1-1026217 - BU-JOINT SHIELD  
2-1027693 - SIDE SKIRT RUBBER  
1-1031417 - UHMW FILLER SLEEVE  
1-1032185 - DRIVE GUARD SEAL SKIRT  
2-1027243 - WIND GUARDS BOTTOM

| Part no. | Qty: | Part number description: | Part no. | Qty: | Part number description: |
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Total miles traveled: \_\_\_\_\_  
Repair time start: \_\_\_\_\_ Repair time stop: \_\_\_\_\_ Total project hours: \_\_\_\_\_

I agree the above work was completed, parts installed and equipment tested for proper \_\_\_\_\_ Date: \_\_\_\_\_

Dealership representative (print and sign): Brian Lockland

Factory representative (print and sign): \_\_\_\_\_

WHITE: Hutchinson - Mayrath    YELLOW: Service Person    Pink: Dealer



# Belt Conveyors / Power Plant Maintenance Schedule

Hutchinson / Mayrath

514 W. Crawford, P.O. Box 629, Clay Center, KS 67432

Phone: 1-785-632-2161, Fax: 1-785-632-5964

Equipment Model: 90'S RBELT SN# 920249 Date: 11-1-16

- This inspection should be completed every 1,000,000 bushels, 150 Hours or once a season which ever is reached first.

- Start the equipment and run at normal operational speed. While running the equipment check each roller, bearing and the tracking of the belt. UPPER BELT TAIL PULLEY Yes ☒ No ☐ NA ☐

Comments: ? LOWER BELT DRIVE PULLEY SHAFT (R.H.I.)

- Check each roller and replace as needed. POSSIBLE 3 - TOTAL Yes ☐ No ☐ NA ☐

- Check each bearing and replace as needed. 11 BEARINGS Yes ☐ No ☐ NA ☐

- Check each belt splice. This includes checking the cable splice and the back of the splice for wear. Replace as needed. UPPER BELT NEW CABLE -> DAMAGED SECTION Yes ☐ No ☐ NA ☐

Comments: LOWER BELT ORIGINAL SPLICE HALF LB UB

- Is there enough room for belt adjustment for the next operational season? 3" 4 1/2" 4" Yes ☐ No ☐ NA ☐

- If there was not enough room for belt adjustment was the belt shortened? 10" Yes ☐ No ☐ NA ☐

- Check the chain drive. Replace chain and sprockets if needed. Yes ☐ No ☐ NA ☒

Comments:

- Oil the chain drive on a regular basis more if exposed to sever operating conditions. Yes ☐ No ☐ NA ☒

- Check the gear box lubricant for water and proper level. Add lubricant or change and replace. Yes ☐ No ☐ NA ☒

Comments: CHANGE OIL & SEALS

- Check the oil supply tank for water and proper level. Add oil or change and replace. Yes ☐ No ☐ NA ☒

Comments:

- Does the oil filter need to be replaced? Yes ☐ No ☐ NA ☒

- Check the vent plug on the gear box. Make sure that it is operating properly. Clean or replace. OK Yes ☐ No ☐ NA ☒

- Check the drive belts for tension and wear. Replace as needed. OK Yes ☐ No ☐ NA ☒

Comments: INSTALL SPRING KIT ON FEEDER HOUSE DRIVE BELT

- Check drive couplers for proper alignment, are coupler halves tight and spider functional. Yes ☐ No ☐ NA ☒

- Check all skirting on the equipment. Repair or replace as needed. 5 PIECES Yes ☐ No ☐ NA ☒

- Start the equipment and insert one to two pumps of grease into each bearing. Allow the equipment to run for 15 minuets. OVER GREASED Yes ☐ No ☐ NA ☒

- Are the belt(s) tracking properly? If not adjust as needed. This must be completed while the belt is running. OK Yes ☐ No ☐ NA ☒

Comments:

- Once the equipment is shut down remove the tension on all of the tension springs. Yes ☐ No ☐ NA ☒

- Replace the tension springs. 1 BROKE REPLACE ALL SIX Yes ☐ No ☐ NA ☒

- Clean out all forging material from the unit. Yes ☐ No ☐ NA ☒

- While storing the unit for the off season, keep the unit off the ground. Yes ☐ No ☐ NA ☒

- If possible keep the unit out of the weather or covered to extend the life of the belts and hoses. Yes ☐ No ☐ NA ☒

Comments: REMOVE ELECTRIC DRIVE INPUT SHAFT TO GEAR BOX

LURE 4-EDGE ROLLERS WELD 3-4 WEAR SPOTS ON TRANSDITION PANS - CHECK TUBES AT BULKHEAD OF TRANSDITION PANS FOR WEAR

ANASKIT COVER FEEDER HOUSE DRIVE BELT.

PTC SAFETY SKIRT.

**Important Note: Before Starting the unit for the operational season reset the tension on the springs. Adjust the spring tension under loaded conditions.**

- I agree that the above work was completed, parts installed and the equipment tested for proper operation: Name Please print: Brian Jackland

Name Please sign: B. Jackland

WHITE - Hutchinson/Mayrath

YELLOW - Customer

PINK - Service Person



# Belt Conveyors / Power Plant Maintenance Schedule

Hutchinson / Mayrath

514 W. Crawford, P.O. Box 629, Clay Center, KS 67432

Phone: 1-785-632-2161, Fax: 1-785-632-5964

Equipment Model: DRIVE OVER BELT SN# 920159 Date: 11-1-16

- This inspection should be completed every 1,000,000 bushels, 150 Hours or once a season which ever is reached first.
- Start the equipment and run at normal operational speed. While running the equipment check each roller, bearing and the tracking of the belt.

Comments: Yes ☒ No ☐ NA ☐

- Check each roller and replace as needed. DRIVE FROM 32-RA Yes ☒ No ☐ NA ☐

- Check each bearing and replace as needed. -8 Yes ☒ No ☐ NA ☐

- Check each belt splice. This includes checking the cable splice and the back of the splice for wear. Replace as needed. 4-8 CLIPS LOOK AT COMPLETE SPLICED Yes ☒ No ☐ NA ☐

Comments: REPLACE IF NEEDED Yes ☒ No ☐ NA ☐

- Is there enough room for belt adjustment for the next operational season? 3" Yes ☒ No ☐ NA ☐

- If there was not enough room for belt adjustment was the belt shortened? 5 1/2" Yes ☒ No ☐ NA ☐

- Check the chain drive. Replace chain and sprockets if needed. Yes ☒ No ☐ NA ☐

Comments: Yes ☒ No ☐ NA ☐

- Oil the chain drive on a regular basis more if exposed to severe operating conditions. Yes ☒ No ☐ NA ☐

- Check the gear box lubricant for water and proper level. Add lubricant or change and replace. Yes ☒ No ☐ NA ☐

Comments: Yes ☒ No ☐ NA ☐

- Check the oil supply tank for water and proper level. Add oil or change and replace. Yes ☒ No ☐ NA ☐

Comments: Yes ☒ No ☐ NA ☐

- Does the oil filter need to be replaced? Yes ☒ No ☐ NA ☐

- Check the vent plug on the gear box. Make sure that it is operating properly. Clean or replace. Yes ☒ No ☐ NA ☐

- Check the drive belts for tension and wear. Replace as needed. Yes ☒ No ☐ NA ☐

Comments: OK Yes ☒ No ☐ NA ☐

- Check drive couplers for proper alignment, are coupler halves tight and spider functional. Yes ☒ No ☐ NA ☐

- Check all skirting on the equipment. Repair or replace as needed. BRUSHES - WIPER ADJUST Yes ☒ No ☐ NA ☐

- Start the equipment and insert one to two pumps of grease into each bearing. Allow the equipment to run for 15 minutes. Yes ☒ No ☐ NA ☐

- Are the belt(s) tracking properly? If not adjust as needed. This must be completed while the belt is running. Yes ☒ No ☐ NA ☐

Comments: Yes ☒ No ☐ NA ☐

- Once the equipment is shut down remove the tension on all of the tension springs. Yes ☒ No ☐ NA ☐

- Replace the tension springs. OK Yes ☒ No ☐ NA ☐

- Clean out all forging material from the unit. Yes ☒ No ☐ NA ☐

- While storing the unit for the off season, keep the unit off the ground. Yes ☒ No ☐ NA ☐

- If possible keep the unit out of the weather or covered to extend the life of the belts and hoses. Yes ☒ No ☐ NA ☐

Comments: 1-HOLD DOWN WHEEL 2-TRANSITION PALS Yes ☒ No ☐ NA ☐

CLEAN & GREASE ALL HOLD DOWN WHEELS

WELD WEAR POINTS DISCHARGE END

**Important Note: Before Starting the unit for the operational season reset the tension on the springs. Adjust the spring tension under loaded conditions.**

- I agree that the above work was completed, parts installed and the equipment tested for proper operation: Name Please print: Brian Luckland

Name Please sign: R. Luckland

WHITE - Hutchinson/Mayrath

YELLOW - Customer

PINK - Service Person

Effective January 2009

MIKE



**Service Request Contract for Hutchinson/Mayrath**  
**514 W. Crawford, P.O. Box 629, Clay Center, KS 67432**  
**Phone: 1-800-523-6993, Fax: 1-785-632-5964    www.hutchinson-mayrath.com**

The Service shall be completed by a factory representative of Hutchinson-Mayrath and a selected person from the Dealership. At the completion of the project both parties will sign at the end of the form. The Dealership will receive a copy and be invoiced as needed.

Service charge rate \$75.00 per hour (charge time runs the length of the job). Travel rate will be \$1.70 per mile (one way).

Factory representative: SCOTT A. CERVENY Date: 11-1-16  
Dealership \_\_\_\_\_ Warranty claim #: \_\_\_\_\_  
Dealership representative: \_\_\_\_\_ Contact phone #: \_\_\_\_\_  
Equipment owner: MFA GLASGOW Contact phone#: \_\_\_\_\_  
Physical location: \_\_\_\_\_  
City: \_\_\_\_\_ State: \_\_\_\_\_ Zip code: \_\_\_\_\_  
Equipment Model DRIVE OVER BELT CONVEYOR Serial number: 920159

Work requested:

Corrective action taken:

2- 1027639 - HOPPER SKIRT RUBBER  
2- 1031672 - DEFLECTOR SKIRT RUBBER  
2- 1032395 - RUBBER EXTENSION SKIRT  
1- 1032490 - DRIVE PULLEY & SHAFT ASSEMBLY  
2- 1027557 - RETURN ROLLER W/ BEARINGS  
3- 1029742 - 1 1/4" BEARING 2-BOLT FLANGED  
5- 1029746 - 1" BEARING 2-BOLT FLANGED  
1- 1027640 - CASTER WHEEL W/ BEARING 5" OD  
1- 1029821 - TRANSITION PANEL (LH)  
1- 1029822 - TRANSITION PANEL (RH)  
1- 1029825 - HOLD DOWN SEAL WELDMENT (LH)  
1- 1029826 - HOLD DOWN SEAL WELDMENT (RH)  
1- PB1027791 - PARTS BOOK

| Part no. | Qty: | Part number description: | Part no. | Qty: | Part number description: |
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Total miles traveled: \_\_\_\_\_  
Repair time start: \_\_\_\_\_ Repair time stop: \_\_\_\_\_ Total project hours: \_\_\_\_\_

I agree the above work was completed, parts installed and equipment tested for proper \_\_\_\_\_ Date: \_\_\_\_\_

Dealership representative (print and sign): Brian Luckland

Factory representative (print and sign): Scott Cerveney

WHITE: Hutchinson - Mayrath    YELLOW: Service Person    Pink: Dealer