# Invoice

Date	Invoice #
6/2/2014	4330

Quantity	Item Code	Description	Price / Rate	Amount
28	Repair Shop Service	Komatsu Wheel Loader WA180IC [05/15/2014 - 05/30/2014] Split loader in half; Replaced bottom hinge pin, bearings and seals; Greased machine	87.00	2,436.00
1 2 1	Shop Parts Shop Parts Shop Parts	Bearing Ring Washer	159.24 75.98 16.63	159.24T 151.96T 16.63T
1	Shop Parts Shop Parts	Hinge Pin Grease	578.46 9.99	578.46T 9.99T
1 0.5	Freight Hot Pressure Washer	For Parts Washed Machine	23.00 150.00	23.00 75.00
			STE I	

Subtotal	\$3,450.28
Sales Tax (6.475%)	\$59.33
Payments/Credits	\$0.00
Balance Due	\$3,509.61

Quantity	Item Code	Description	Price / Rate	Amount
3	Repair Shop Service	06/23/2014 Komatsu Wheel Loader WA180LC Complaint: Quick Attach not working; Work: Tested coil, wiring and switchfound valve stuck; Removed valve, cleaned and re-installed; Hooked up all electrical and hydraulic lines; TestedGood; Greased Quick Attach	87.00	261.00
	Grease		5.98	5.98T

Subtotal	\$266.98
Sales Tax (6.475%)	\$0.39
Payments/Credits	\$0.00
Balance Due	\$267.37

Invoice No.	1785372
Page	1 of 1
Date	2016/09/29

Line	Item	Description	Quantity	Price	Extension
00001	700-82-38001	2 Spool Control Valve	1	\$2550.00	\$2550.00

Merchandise \$2550.00

Shipping & Handling \$0.00

Tax \$0.00 Misc \$0.00

Box Ref	Tracking Number	Weight	Load ID
1-0	1Z7X59400363637509	6	1795978

PLEASE PAY THIS AMOUNT \$2550.00 USD

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STK#/FLEET#

C006151

WA180-1

HRS PIN/EIN 7326 A76330

WARRANTY DATE

HRS

4.00

RTL

S

REPAIR# 1 5 JCB NA

06/01/16 05/31/16 06/02/16

HYD NEEDS LOOKED AT, EVERYTHING MOVING SLOW

CAUSE:

HYDRAULIC PUMP WORN AND MAIN RELIEF VALVE HAD DEBRIS IN IT CORRECTION:

6/2 TRIED TO START THE MACHINE, IT WOULD NOT START. FOUND THERE WAS A BATTERY DISCONNECT SWITCH BY THE BATTERIES AND A SECOND SWITCH ON THE DASH. STARTED THE MACHINE AND RAN IT. THE LOADER ARMS WOULD NOT RAISE AT LOW IDLE. AT HIGH IDLE THEY WERE VERY SLOW AND THE PUMPS MADE A LOUD SQUALLING NOISE. INSTALLED A GAUGE AND CHECKED THE PRESSURE. THE RELIEF PRESSURE WAS 138 KGM, SPEC IS 220 KGM. REMOVED THE COVERS AND TRIED TO ADJUST THE RELIEF. THE PRESSURE WOULD NOT RAISE. THE HYDRAULIC PUMPS NEED TO BE REPLACED. THE HYDRAULIC TANK ALSO NEEDS TO BE DRAINED AND INSPECTED FOR CONTAMINATION. MADE A PARTS LIST FOR AN ESTIMATE.

7/5 LOADED THE PUMP, OIL AND PARTS INTO THE TRUCK. DROVE TO THE JOB. REMOVED THE LADDER AND GUARD FROM THE RIGHT SIDE OF THE MACHINE. DRAINED HYDRAULIC OIL INTO BUCKETS. INSPECTED THE TANK AND FOUND NO EXCESSIVE DEBRIS. REMOVED THE TWO LOWER AND ONE UPPER HOSE FROM THE PUMP. REMOVED THE PUMP MOUNTING BOLTS, PUMP AND MOUNTING O-RING. INSTALLED THE NEW PUMP WITH A NEW MOUNTING O-RING. REINSTALLED THE HOSES WITH NEW O-RINGS. FILLED THE TANK WITH NEW HYDRAULIC OIL. RAN THE MACHINE AND VERIFIED THE REPAIR, THERE WERE NO LEAKS. RETURNED TO THE SHOP. 7/11 DROVE TO THE JOB AND SPOKE WITH THE OPERATOR, HE SAID THE MACHINE WAS LEAKING FROM THE RIGHT LIFT CYLINDER. WHEN

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THE MACHINE WAS NOT RUNNING OIL WAS VISIBLE TRICKLING DOWN THE ARM. CALLED THE CUSTOMER AND INFORMED THEM OF THE FINDINGS. CHECKED OVER THE REST OF THE MACHINE. FOUND A PLUG ON THE FLYWHEEL HOUSING MISSING, FUEL LEAKING AT THE PUMP AND AFTER STARTING THE MACHINE OIL COMING OUT OF THE BEARING HOLE. REMOVED THE NEW PUMP TO CHECK IF IT WAS LEAKING INTO THE FLYWHEEL HOUSING, IT WAS NOT THE PUMP. REINSTALLED THE PUMP AND PUT EVERYTHING BACK TOGETHER. CALLED THE CUSTOMER AND LET HIM KNOW WHAT WAS FOUND. 8/1 DROVE TO THE JOB. CHECKED THE HYDRAULIC OIL AND IT WAS LOW, TOPPED IT OFF. INFORMED DISPATCH THAT THE LIFT CYLINDERS NEEDED TO BE REBUILT. RETURNED TO THE SHOP. 8/2 DROVE TO THE MACHINE AND WAITED FOR A TRACTOR TRAILER DUMP TRUCK TO MOVE SO THE MACHINE COULD BE ACCESSED. MOVED THE MACHINE TO THE AREA THE CUSTOMER WANTED. BLOCKED THE LIFT ARMS UP AND REMOVED THE LINES. REMOVED THE PINS AND THE CYLINDERS. LOADED THE CYLINDERS AND RETURNED TO THE SHOP. WASHED THE CYLINDERS AND SET THEM IN THE SHOP. 8/2 BROUGHT THE CYLINDERS IN TO THE CYLINDER REBUILD AREA. SET THE CYLINDERS ONTO THE TABLE AND DISASSEMBLED THEM. REMOVED THE NUTS, PISTONS AND HEAD GLANDS. REMOVED THE PACKING KIT AND BUSHINGS. CLEANED UP ALL PARTS. INSTALLED THE BUSHINGS WITH THE PACKING KITS. PUT THE CYLINDERS BACK TOGETHER AND TIGHTENED THE NUTS. RINSED OFF THE CYLINDERS AND CLEANED UP WORK AREA.

8/3 LOADED AND DROVE TO THE JOB. REINSTALLED THE LIFT CYLINDERS AND HAD THE CUSTOMER RUN THE MACHINE. IT WAS STILL SLOW AND WOULD NOT PICK UP A LOAD. REMOVED THE PANELS TO LOOK AT THE SYSTEM. PULLED THE MAIN RELIEF VALVE AND FOUND EXCESSIVE DEBRIS. DISASSEMBLED THE RELIEF VALVE

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STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS C006151 WA180-1 7326 A76330 RTL S AND FOUND DEBRIS IN THE VALVE ITSELF. CLEANED, REINSTALLED AND CHECKED. THE MACHINE RAN AS IT SHOULD. REINSTALLED THE PANELS AND RAN THE MACHINE. THE OPERATOR ARRIVED RAN IT TO MAKE SURE EVERYTHING WORKS AS IT SHOULD. CLEANED UP AND DROVE BACK TO THE SHOP. BRAKECLEAN CLEANER 12 3.56 42.72 FCA053 ANTI FREEZE 6 9.66 57.96 FRTIN INBOUND FRT 4 10.75 43.00 KM37478 THREADLOCKER 1 22.72 22.72 MILEAGE 200 2.50 500.00 MILEAGE 07000-12105 O-RING 1 3.75 3.75 07000-12115 O-RING 1 3.93 3.93 07000-13025 O RING .56 4 2.24 07000-13045 O-RING 1 3.00 3.00 07000-15200 O-RING 9.20 1 9.20 07002-11423 2 O-RING .96 1.92 07002-12434 O/RING 1 2.07 2.07 07063-01054 ELEME 1 17.24 17.24 07260-24120 HOSE 1 N 55.67 55.67 TRANS. FL.SA 1400501H1 3 100.21 300.63 1400842H1 HO56 HYD OIL 4 94.39 377.56 1401102H1 EO 15W-40 55GAL 3 16.09 48.27 417-09-11120 \*DUST SE 4 M 19.86 79.44 417-62-A1210 XPUMP ASM 1 N 1951.75 1951.75 6732-21-4150 PLUG, ORI 1 8.07 8.07 6732-21-4160 SEAL, ORI 1 5.63 5.63 PARTS 3536.77 LABOR 5910.80 10355001 REPAIR TOTAL ==> 9447.57

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REPAIR# 2 5 SPG

06/01/16 05/31/16

12.00

CAUSE:

TORQUE CONVERTER LEAKING

REPLACE TORQUE CONVERTER

CORRECTION:

7/18 LOOKED UP AND ORDERED PARTS TO REPLACE THE TORQUE CONVERTER.

7/19 DROVE TO THE JOB. PULLED THE ENGINE TO TRY AND ACCESS THE TORQUE CONVERTER. THE TORQUE CONVERTER WAS VISIBLE BUT NOT WITHIN REACH.

7/20 DROVE TO THE JOB AND PULLED THE CAB TO ACCESS THE TRANSMISSION. UNHOOKED THE TRANSMISSION EXCEPT THE MOUNTING BOLTS AND RETURNED TO THE SHOP.

7/21 DROVE TO THE JOB SITE AND INSTALLED LIFTING EYE. DISCONNECTED THE MOUNTING BOLTS AND PULLED THE TRANSMISSION. SPLIT THE TRANSMISSION AND REMOVED THE OLD TORQUE CONVERTER. INSTALLED THE NEW ONE AND REINSTALLED THE TRANSMISSION. HOOKED UP THE HOSES AND REINSTALLED THE ENGINE. TIGHTENED THE BOLTS AND CLEANED UP.

7/22 DROVE TO THE JOB AND REINSTALLED THE CAB. HOOKED UP THE LINKAGES, BRACKETS AND LINES. STARTED THE MACHINE TO CHECK FOR LEAKS, THERE WERE NO LEAKS BUT THE MACHINE WOULD NOT SHUT OFF ON IT'S OWN. KILLED THE MACHINE BY RESTRICTING AIR. USED A MULTIMETER TO FIND WHERE THE ELECTRICAL ISSUE WAS. FOUND A WIRE CONNECTED TO THE RELAY. PREVIOUSLY IT WAS AN EYELET CONNECTOR MISSING A SCREW, THE CUSTOMER HAD USED A SPADE CONNECTOR OPENED UP TO SLIP ONTO THE SOCKET. THE FEMALE CONNECTOR HAD FALLEN OFF. PULLED THE INSULATION OFF ABOUT AN INCH AND TWISTED AROUND THE THREADS. THE MACHINE STARTS AND SHUTS OFF AS IT SHOULD.

\$ 9500,00

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## SERVICE INVOICE

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RTLS

CHECKED OVER THE MACHINE AND FOUND THE INJECTOR PUMP LEAKING, THE #5 INJECTOR RETURN LINE LEAKING, THE RIGHT FRONT LIFT CYLINDER LEAKING AND AT LEAST A DOZEN HOSES WITH CORDS SHOWING. CUSTOMER REFUSED REPAIRS AT THIS TIME. RETURNED TO THE SHOP.

7/25 DROVE TO THE JOB AND REINSTALLED THE ROPS, HOOD AND PANELING. BLED THE BRAKES AND SWAPPED THE TRANSMISSION LINKAGE DUE TO BINDING. RAN THE MACHINE TO ENSURE EVERYTHING WAS WORKING PROPERLY. CHECKED AND TOPPED OFF THE FLUIDS. RETURNED TO THE SHOP.

7/26 DROVE TO THE JOB. THE CUSTOMER STATED THAT THE MACHINE WAS LEAKING FROM THE SAME AREA, IT APPEARS THAT THERE IS A PLUG AND BRACKET MISSING. HAD THEM SENT OUT. INSTALLED THEM AND RETURNED TO THE SHOP.

THO TAULD THEFT	AND RETURNED TO .	INE SHOP.		
FRTIN	INBOUND FRT	1	8.00	8.00
MILEAGE	MILEAGE	240	2.50	600.00
07000-12065	O-RING	1	3.12	3.12
07000-12085	O-RING	1	3.53	3.53
07000-12125	O-RING	2	4.08	8.16
07000-13028	O RING	3	2.75	8.25
07002-11223	O-RING	1	.96	.96
07002-12434	O/RING	2	2.07	4.14
07002-13334	O RING	1	2.75	2.75
07155-01230	WEAR RING	2	17.78	35.56
1400501H1	TRANS. FL.SA	4	100.21	400.84
1400842H1	HO56 HYD OIL	2	94.39	188.78
3042934R1	RING *	1	14.65	14.65
419-15-14860	O-RING	1	4.92	4.92
419-15-14870	GASKET	1 M	2.83	2.83
424-13-11110	O-RING	1	26.79	26.79

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707-44-1218 707-51-7003 707-52-1543 707-56-7054 711-58-0011	PISTON RING  *PACKING  BUSHING  DUST SEAL P		2 2 2 2 1	70.17 23.30 46.72 42.91 2250.00 PARTS			140.34 46.60 93.44 85.82 2250.00 3929.48	
10355001			REPAIR	LABOR TOTAL==>			2400.00 6329.48	

REPAIR# 3 S JAS NA

06/01/16 05/31/16

HYD LEAK

CAUSE:

HOSES LEAKING AT CRIMP

CONTROL VALVE SEALS LEAKING ADVISED TO REPAIR CORRECTION:

8/10 LOADED THE TRUCK AND DROVE TO THE MACHINE. CUSTOMER SAID THE LEAK WAS AT THE ORBITAL VALVE. REMOVED THE COVER AND CLEANED THE AREA. FOUND NO HYDRAULIC OIL IN THE SIGHT GLASS, FILLED IT WITH 10 GALLONS. STARTED THE MACHINE. TURNED LEFT AND RIGHT TO STOPS, OK AND NO LEAKS. THE DRIVER ON SITE SAID THE LEAK WAS UNDER THE SEAT AND FOR THE LIFT CYLINDER BUT IT WAS FIXED LAST NIGHT. RAISED THE BUCKET AND FOUND A LEAK AT THE HOSE CONNECTIONS, TIGHTENED. RAN IT OVER RELIEF AND FOUND A SEVERE LEAK AT A CRIMP FOR THE RIGHT LIFT CYLINDER FOR THE RAISE FUNCTION. REINSTALLED THE COVER. THE MACHINE HAS SEVERAL LEAKS AND NEEDS TO BE POWER WASHED. ALL HOSES APPEAR WORN AND AGED. ORDERED A NEW HOSE FOR THE LIFT CYLINDER. SPOKE WITH THE OPERATOR ON SITE AND INFORMED HIM OF THE MACHINE'S CONDITION. LOADED THE TRUCK AND RETURNED TO THE SHOP.

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THE SEAT AND RETURNED TO THE SHOP.

HRS PIN/EIN 7326 A76330 WARRANTY DATE

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8/11 LOADED THE TRUCK AND DROVE TO THE MACHINE. THE MACHINE WAS HOT UPON ARRIVAL AND THE HYDRAULIC OIL WAS AGAIN BELOW THE SIGHT GLASS. CHANGED OUT THE HOSE AND REFILLED WITH OIL. STARTED AND OPERATED TO CHECK FOR LEAKS. THE MACHINE STILL HAD A LEAK FROM THE CENTER AREA UNDER THE SEAT. REMOVED THE SEAT AND RAN THE MACHINE. FOUND THE CONTROL VALVE LEAKING FROM THE SPOOL SEALS, IT WAS DIFFICULT TO TELL WITHOUT THE MACHINE BEING WASHED OFF. RECOMMEND RESEALING THE CONTROL VALVE. REINSTALLED

FRTIN	INBOUND FRT	1	105.00	105.00
MILEAGE	MILEAGE	95	2.50	237.50
1400842H1	HO56 HYD OIL	1	94.39	94.39
417-62-13281	HOSE	1 N	274.97	274.97
			PARTS	711.86
			LABOR	759.25
10355001		REPAIR	TOTAL==>	1471.11

****	WORK	ORDER	TOTALS *****
PARTS			8178.11
LABOR			9070.05
Shop Supplies			200.00
Naste Disposal			12.50
SUB TOTAL ==>			17460.66
ST WYANDOT CO			1593.29
Total Charge			19053.95
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			P	ARTS		660.78
			L	ABOR		1666.50
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				***** WORK OF	RDER TOTALS	****
			P	ARTS		3818.36
			L	ABOR		2820.80
			SUB TOTA	L==>		6639.16
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			Total Ch	arge		7221.75

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HRS PIN/EIN 7326 A76330 WARRANTY DATE

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REPAIR# 1 S RCS NA

10/30/14 10/31/14

REPAIR RADIATOR LEAK

COMPLAINT:

RADIATOR LEAKIG

CAUSE:

SEAL IS ON LOWER TANK AND CORE BAD

CORRECTION:

BRING MACHINE INTO SHOP. REMOVE AND INSTALL HOOD AND FAN GAURD.

DRAIN AND FILL RADIATOR. REMOVE AND INSTALL RADIATOR. SENT OUT RADIATOR FOR REPAIR. CUSTOMER CHOOSE NOT TO REPAIR RADIATOR BUT PURCHASE USED RADIATOR. REPLACE RADIATOR. RUN AND CHECK. RINSE OFF MACHINE. CLEAN UP WORK AREA.

# ADDITIONAL DESCRIPTION:

KCK SHOP / CUS	TOMER COD			
FCA053	ANTI FREEZE	7	9.66	67.62
FRTIN	INBOUND FRT	4	97.50	390.00
01010-E0885	BOLT	2	3.87	7.74
01580-10806	NUT	2	.51	1.02
01643-50823	WASHER	4	.55	2.20
416-03-11170	CAP	1	35.87	35.87
416-03-12211	HOSE	1 N	107.50	107.50
417-03-A1210U	WA180 RADIATOR	1 M	1700.00	1700.00
6732-11-8181	GASKET	6	8.05	48.30
6732-71-6120	SEPARATO	1	19.61	19.61
6736-71-6220	SEAL, REC	1	4.42	4.42
6742-01-5380	CLAMP	2 N	3.05	6.10
			PARTS	2390.38
			LABOR	871.50
10355001		REPAIR	TOTAL==>	3261.88

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#### SERVICE INVOICE HRS STK#/FLEET# HRS PIN/EIN WARRANTY DATE 7326 A76330 C006151 WA180-1 RTL 10/30/14 11/03/14 REPAIR# 2 S KWP NA QUICK COUPLER INOP COMPLAINT: QUICK COUPLER INOP CAUSE: SOLENOID BAD CORRECTION: REMOVE AND INSTALL GUARD. TEST ELECTRICAL FOUND THAT POWER WAS GETTING TO SOLENOID. BUT SOLENOID WAS BAD. REPLACE SOLENOID. AND TEST COUPLER IS RELEASING. 767.20 767.20 A50890-24 SOLENOID 24V 767.20 PARTS 282.80 LABOR REPAIR TOTAL ==> 1050.00 10355001 10/31/14 11/04/14 REPAIR# 3 S RCS NA HEAD GASKET LEAKING CAUSE: HEAD GASKET LEAKING CORRECTION: REMOVE AND INSTALL HEAD. CLEAN AND INSPECT PARTS. ASSEMBLE WITH NEW HEAD GASKET AND SEALS. REPLACE FUEL IT WAS LEAKING. AND REPLACE WATER PUMP. 19.92 19.92 TB1207C SIL.GASK 1 3.15 1 3.15 1317956H1 GSKT OIL DRAIN 315.66 WATER PUMP K 1 315.66 6731-62-1110 11.04 1 11.04 6732-71-6112 CARTRIDGE, FU 159.73 159.73 1 6735-11-1821 GASKET 98.57 98.57 1 PIPE AIR INL 6735-11-4440 52.71 1 52.71 KIT, THERMOST 6735-61-1690