

UNIT NO.	YEAR	MAKE/MODEL		VIN		LICENSE	MILEAGE IN / OUT		TAG
200IW	00	INTERNATIONAL 4700		1HTSCAAM6YH288677			291205 / 291225		T200IW
DEL. DATE	PROD. DATE	WARR. EXP.	PROMISED		PO NO.		RATE	PAYMENT	INV. DATE
18OCT99			23:54 02JUN14				0.00	CHG	11JUN14
R.O. OPENED		READY		OPTIONS: 2)TRK 3)LAST-RO#-53474-\$-38645					
08:45 02JUN14		10:03 11JUN14							

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
A NO REVERSE, REPLACE TRANSMISSION							
CAUSE: trans bad							
13 TRANSMISSION							
	130028	C		3.25			
	130025	C		6.35			
	130026	C		6.53			
	130006	C		0.37			
				16.50		1815.00	1815.00
1	29519307	TRANSMISSION			1874.25	1378.13	1378.13
CORE CHARGE C						1000.00	1000.00
SERIAL # 7321003476							
1	FRT	FREIGHT			130.00	130.00	130.00
1	1658833C91	KT STRAP			31.32	23.35	23.35
5	FLTATF295G	FLUID			50.60	43.91	219.55
12	1691575C4	FLUID			7.44	4.85	58.20
1	HF6056	FILTER H			11.92	8.58	8.58
1	3522826C91	TRNSMTR			211.95	149.04	149.04
1	1841139C93	KT SEAL			387.56	215.54	215.54
1	1826587C1	GASKET			89.86	49.98	49.98
8	112786	DELVAC 1300 SUP 15W40 CJ4			16.42	12.59	100.72
1	LF3883	FILTER L			43.62	31.50	31.50
1	SP75130	KT TOWEL			10.17	3.61	3.61
3	@07485	3M SURF COND DISC ,ROLOC 3IN			6.00	4.13	12.39
5	ZDEM720	FLUID			7.03	3.79	18.95
1	ZDENM1	CLEANER-			8.89	7.13	7.13
1	1815440C1	GEAR			187.02	148.88	148.88
1	FRT	FREIGHT			25.00	25.00	25.00
1	LOC37643	FLUID-TH			17.63	13.34	13.34

Customer Information	Service Department Hours	DESCRIPTION	TOTALS
Customer Number: 38399	Monday to Friday 7:00am - 11:30pm 200IW 30-460 1-20-6102.60	LABOR AMOUNT	
		PARTS AMOUNT	
		GAS, OIL, LUBE	
		SUBLET AMOUNT	
		MISC. CHARGES	
		TOTAL CHARGES	
		LESS INSURANCE	
		SALES TAX	
		PLEASE PAY THIS AMOUNT	

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1	416372C1	SWITCH			54.71	38.13	38.13
1	468360C91	CABLE			124.58	101.35	101.35
1	1667320C1	SWITCH			381.15	265.29	265.29
15	BSP31330	TERMINAL			2.62	0.78	11.70
1	BSP21212	TUBING			7.06	5.29	5.29
1	BSP2900612	TUBING			4.18	1.50	1.50
1	996205R3	TAPE			7.82	3.04	3.04
-1	29519307	CORE RETURN			1874.25	1000.00	-1000.00
3	BDTD39083	GR.8HXCA			0.84	0.53	1.59
3	BDT39727	BOWMALLO			0.12	0.08	0.24
2	587575C1	TERMINAL			3.42	2.10	4.20
1	587568C91	BODY			9.66	6.74	6.74
1	EL616000N	WIRE			0.53	0.42	0.42
1	EL616130N	WIRE			0.58	0.44	0.44
5	BSP93230	CABLE			1.20	0.72	3.60
PARTS: 3037.42 LABOR: 1815.00 OTHER: 0.00 TOTAL LINE A: 4852.42							

291205 trans bad

130028- PULL TRUCK INTO BAY, CHALK WHEELS, PULL DRAIN PAN OVER TO START DRAIN TRANS, NOTICE IT HAD A HYDRAULIC PARK BRAKE, HAD TO TALK TO ANOTHER TECH TO FIND OUT HOW TO RELEASE PARK BRAKE. REMOVE DRIVE LINE AND CENTER CARRIER BEARING, REMOVE PIN FOR PARK BRAKE AND DRAIN TRANS, REMOVE ELECTRICAL SENSORS. REMOVE DIPSTICK, AND GOT READY TO PULL TRANS. REMOVE TORQUE CONVERTER BOLTS, REMOVE TRANSMISSION, REMOVE MOUNTS FOR HYDRAULIC PARK BRAKE, COOLER LINES, AND JACK UP TRUCK TO PULL TRANSMISSION OUT FOR UNDER TRUCK. SWAP OVER OLD SENSORS AND PARKING BRAKE, TORQUE TO SPEC, INSTALLED NEW SPEED SENSOR DUE TO BARE WIRING SHOWING AT END OF SENSOR. NOTICE REAR MAIN SEAL LEAKING, PULL OFF FLYWHEEL BOLTS AND RINGS TO REMOVE MAIN SEAL. TRANSFER TRANSMISSION

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		MISC. CHARGES	
		TOTAL CHARGES	
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		SALES TAX	
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Customer Copy

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TO JACK AND OLD SHIPPING CART.

130025- REMOVED STARTER, AND HELPED REMOVE TORQUE CONVERTER BOLTS.

130026 - REMOVED THE OIL PAN, THE TRANSMISSION ADAPTER, THE FLEX PLATE AND THE FLY WHEEL. REPLACED THE REAR MAIN SEAL. THE FLY WHEEL TEETH ARE CHEWED UP TALKED TO NICK ABOUT THIS AND HE TOLD ME TO ORDER A NEW RING GEAR. I REPLACED THE OIL PAN GASKET. AND RE-INSTALLED THE OIL PAN, TORQUED THE BOLTS TO 24 FT-LBS. ADDED ONE GAL OF OIL TO THE NEW FILTER AND INSTALLED THE NEW OIL FILTER. WAITING ON THE NEW RING GEAR TO MOVE ON FURTHER.

130028- REMOVE RING GEAR FROM FLYWHEEL, CLEAN UP BAY BESIDE TRUCK WHERE TRANSMISSION WAS ON JACK PUT WAS TAKEN OFF DUE TO SOMEONE NEED IT FOR ANOTHER TRANS JOB. GOT CORE READY FOR RETURN, TRANSFER TRANS TO THE OTHER TRANS JACK.

130026 - REINSTALLED THE TRANSMISSION, THERE IS ALOT OF MESSED UP WIRING I GOTY THE PIG TAILS AND SENSORS ORDERED AND REPAIRED WHAT I COULD.

130025- FLUSHED COOLER, HAD TO REMOVE PARKING BRAKE POD AND VALVE FROM MOUNTING BRACKET TO INSTALL, FOUND MOUNTING BOLTS TO BE WORN OFF, AND ONE BOLT MISSING, REPLACED ALL THREE BOLTS WITH GRADE 8, INSTALLED BRAKE POD AND VALVE ON BRACKET, FOUND MORE BARE WIRES, REPAIRED, STILL NEEDS GEAR SELECT BRACKET MOUNTED, TRANS FLUID TUBE INSTALLED AND FLUID ADDED, AND CABLE FOR GEAR SELECT, NEUTRAL SAFETY SWITCH NEEDS REPLACED ALONG WITH WRING FOR REVERSE LIGHTS, CHECK TORQUE CONVERTER,

130025- INSTALLED EVERYTHING EXCEPT ADD FLUID TO ENGINE AND TRANS. AND PARKING BRAKE PIN.

130026 - INSTALLED PARKING BRAKE PIN. ENGINE OIL AND TRANSMISSION FLUID. TRIED TO START TRUCK IT WOULD NOT CRANK. TROUBLE SHOT IT THE NEUTRAL SAFETY SWITCH CONNECTOR WAS THE ISSUE WE DID NOT HAVE A NEW

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CONNECTOR SO I REPAIRED THE OLD ONE. STARTED THE TRUCK AND RAN IT THROUGH THE GEARS AND RECHECKED THE FLUID. EVERYTHING IS TOPEO OFF AWAITING A TEST DRIVE 130006 test drove. all ok							

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Customer Number: 38399	Monday to Friday 7:00am - 11:30pm	LABOR AMOUNT	\$ 1815.00
		PARTS AMOUNT	\$ 3037.42
		GAS, OIL, LUBE	\$ 0.00
		SUBLET AMOUNT	\$ 0.00
		MISC. CHARGES	\$ 150.00
		TOTAL CHARGES	\$ 5002.42
		LESS INSURANCE	\$ 0.00
		SALES TAX	\$ 440.21
		PLEASE PAY THIS AMOUNT	\$ 5442.63

Date

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