

COLOR	YEAR	MAKE/MODEL	VIN	LICENSE	MILEAGE IN/ OUT	TAG	
WHITE	98	INTERNATIONAL 4900	1HTSHAARXWH555717	501631	67642/67642	501631	
DEL DATE	PROD. DATE	WARR. EXP.	PROMISED	PO NO.	RATE	PAYMENT	INV. DATE
23FEB98 DD			17:00 11MAY09		0.00		12MAY09
R.O. OPENED		READY	OPTIONS: STK:55717 DLR:737460				

12:57 21APR09 16:05 12MAY09

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
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A T/S AND ADVISE ON OIL/WATER WARN LIGHT COMING ON. ENGINE KEEPS SHUTTING DOWN

12 ENGINE REPAIR

1968 CP

1588 CP

6	1812348C1	SLEEVE			5.04	3.65	21.90
1	1822135C1	RING			1.61	1.23	1.23
6	TCC2413	NON-CHLO			3.58	3.21	19.26
3	CHASP29027	PAINT			11.31	8.95	26.85
1	1830256C93	THERMOST			80.37	40.76	40.76
1	1833446C95	KIT			2916.11	1784.49	1784.49
1	1807455C92	HARNES			143.04	102.12	102.12
1	1822326C92	KIT			561.90	416.95	416.95
2	1825688C1	ELEMENT			18.44	8.28	16.56
1	1842907C93	KIT			77.90	47.32	47.32
10	71386	WIRE TIE BLK 14-1/2 IN.			0.42	0.29	2.90
5	71379	NYLON STR HD 14-1/2" 120#			0.47	0.35	1.75
5	ZJJ996723A	ANTIFRZ			20.34	17.20	86.00
1	CH990625	FLUID			10.73	8.48	8.48
3	1691575C4	FLUID			6.56	4.49	13.47
32	ZSH5070719B	BULK ROT			5.78	3.41	109.12
12	1823925C1	SEAL			5.03	3.05	36.60
6	1818778C3	SLEEVE			38.50	30.86	185.16
1	2599987C91	ROD			277.99	207.25	207.25
	CORE CHARGE C					45.00	45.00
1	WF2071	WATER FI			15.80	11.48	11.48
6	1824647C1	GUIDE			31.37	18.49	110.94

D01-12

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1	765-2651	LUBRIPLATE			12.25	11.87	11.87
2	1814757C2	WASHER			0.57	0.36	0.72
2	1818402C2	RING			3.26	2.40	4.80
1	AF979	AIR FILT			61.63	38.05	38.05
-1	2599987C91	CORE RETURN			277.99	45.00	-45.00
SUBL CLEAN AND REPAIR HEAD							
PO#1015884							
CP						575.00	575.00
SUBL ROD AND RESET RADIATOR							
PO#1015997							
CP						285.00	285.00
PARTS:	3306.03	LABOR:	3570.00	OTHER:	860.00	TOTAL LINE A:	7736.03

67642 1968-CHECKED FOR OIL/WATER LIGHT COMING ON.CHECKED CODES AND FOUND CODES FOR LOW OIL PRESSURE AND LOW COOLANT LEVEL.CHECKED OIL AND FOUND COOLANT IN THE OIL.FOUND COOLANT IS LOW.ALSO FOUND ENGINE HAD A LOT OF BLOW-BY.ADVISE PULLING PAN AND INSPECTING FURTHER TO DETERMINE IF ENGINE NEEDS AN OVERHAUL .P&A PARTS FOR OVERHAUL. 1588:STEAM CLEANED COMPLETE ENGINE AND TRANS. DRAINED OIL AND REMOVED OIL PAN,PRESSURE TESTED SYSTEM AND FOUND #4 LINER LEAKING COOLANT.OPENED A I-KNOW CASE TO VERIFY IF ANY UPDATES NEED TO BE MADE TO ENGINE DURING OVERHAUL. GOT A RESPONSE FROM IKNOW AND WAS TOLD THERE ARE UPDATED INJECTORS FOR THIS ENGINE THAT DOES NOT REQUIRE A NEW ECM. 1588:GOT AUTH TO REMOVE CYLINDER HEAD,DRAINED COOLANT,EVACUATED A/C SYSTEM AND REMOVED RADIATOR,DOG HOUSE,ECM,ENGINE HARNESS AND ALL OTHER ACCESSORIES ATTACHED FOR CYLINDER HEAD REMOVAL.PULLED CYLINDER HEAD.1588:STRIPPED HEAD,REMOVED DAMPNER AND OIL PUMP.REMOVED LIP ON LINERS FOR PISTON REMOVAL.REMOVED ALL PSTONS.1968-REMOVED LINERS REMOVED PISTONS FROM

NET TOTAL

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RODS, SET #4 ON CYLINDER HEAD TO BE SENT OUT AND CHECKED. CLEANED DECK
 ADN COUNTER BORES. ROLLED OUT MAINS. CLEANED ALL PARTS. ENGINE READY FOR
 REASSEMBLE. 1588: CLEANED OIL PAN MOUNTING SURFACE AND ENGINE
 BLOCK. DISASSEMBLED RADIATOR HOUSING AND SENT RADIATOR OUT FOR
 REPAIRS. CLEANED OUT BOLT HOLES ON ENGINE DECK, CLEANED FRONT GEAR
 COVER. LOADED UP CYLINDER HEAD ON PARTS TRUCK. PAINTED COMPLETE ENGINE
 BLOCK AND FRONT INNER AND OUTER GEAR COVERS. ROLLED IN MAIN AND THRUST
 BEARINGS (TORQUED TO SPEC.). ASSEMBLED PISTONS AND INSTALLED (TORQUED TO
 SPEC). INSTALLED SUCTION TUBE, OIL PAN (PAINTED), OIL PUMP AND DAMPNER, OIL
 FILTER. FILLED OIL LEVEL 32 QTS. DRESSED CYLINDER HEAD AND SET ON
 ENGINE, GREASED THREADS ON ALL HEAD BOLTS. INSTALLED AND TORQUED
 HEAD, INJECTORS AND SET OVERHEAD. INSTALLED INJECTOR HARNESS, VALVE
 COVER, ENGINE HARNESS, FUEL LINE GROMMETS, ECM, AND ALL OTHER ACCESSORIES
 ATTACHED TO ENGINE. ASSEMBLED RADIATOR HOUSING AND MOUNTED ON
 TRUCK. REPLACED ALL FILTERS. TOPPED OFF ALL FLUID LEVELS. STARTED ENGINE
 AND CHECKED FOR LEAKS (NONE DETECTED). TRIED TO CHARGE A/C (A/C HAS
 LEAK) COULD NOT CHARGE. INSTALLED HOOD AND DOG HOUSE. STEAM CLEANED AND
 ROAD TESTED TO SALT AIR, RE-CHECKED ALL FLUIDS (ALL FLUIDS OK). CHECKED
 FOR ANY LEAKS (NONE SEEN). NOTE: CRANK CASE BREATHER HAS SOME SLUDGE
 COMING OUT DUE TO COOLANT LEFT IN OIL COOLER AND FRONT GEAR HOUSING.

B VIS INSPECTION

VISC VIS INSPECTION

99 CVIS

PARTS: 0.00 LABOR: 0.00 OTHER: 0.00 TOTAL LINE B: 0.00

MISC. SHOP SUPPLIES AND EPA FEES

NOTICE TO CUSTOMER

446.25

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DESCRIPTION	TOTALS
LABOR AMOUNT	3570.00
PARTS AMOUNT	3306.03
GAS, OIL, LUBE	0.00
SUBLET AMOUNT	860.00
MISC. CHARGES	446.25
TOTAL CHARGES	8182.28
LESS OTHER	0.00
SALES TAX	560.49
PLEASE PAY THIS AMOUNT	8742.77