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TROUBLESHOOT HYDRAULIC SYSTEM

WON'T STEER WHEN WARM.

CUSTOMER COMPLAINT:

MACHINE WONT PULL WHEN IT GETS HOT

CAUSE OF FAILURE:

INTERNAL WEAR OF HYDROSTATIC PUMPS

RESULTANT DAMAGE:

LOW TRANS POWER

REPAIR PROCESS COMMENTS:

RAN MACHINE FOUND IT TO BE VERY WEAK AND WEAKER THE HOTTER IT GOT. BROUGHT MACHINE IN REMOVED BELLY PANS, FLOOR PLATE, AND REAR COVER. TOOK MACHINE OUT AND WASHED AROUND PUMPS AND MOTORS. BROUGHT MACHINE IN AND CONNECTED GAUGES TO PILOT PRESSURE TAP AND LUBE PRESSURE TAP, AND LOOP PRESSURE TAP. FOUND PILOT TO BE ABOUT 50PSI LOW, LUBE PRESSURE WAS WITHIN SPEC, AND THE LOOP PRESSURES WERE LOW. THEN CHECKED PARKING BRAKE LINKAGE AND FOUND IT TO BE GOOD. THEN CHECKED SERVICE BRAKE PEDAL FOUND IT TO BE SEIZED BUT IN THE OPEN POSITION. THEN STARTED TRYING ADJUST THE LOOP PRESSURE AND FOUND NO ADJUSTMENT WOULD CHANGE THE PRESSURES THEN PULLED THE PUMPS AND SENT TO SPEC SHOP. I THEN FOUND THE HUB TO BE ALMOST COMPLETELY WORN OUT. THEN REPLACED THE HUB. THEN INSTALLED THE NEW PUMPS. CONNECTED ALL



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SERVICE WARRANTY AGREEMENT ON BACK

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REPLACE HYDROSTATIC I	PRI		- E
CUSTOMER COMPLAINT: PUMPS ARE NOT WORKIN	C DDODEDLY		
CAUSE OF FAILURE: WORN ROTATING GROUPS			
RESULTANT DAMAGE:	,		
N/A REPAIR PROCESS COMME			
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SERVICE WARRANTY AGREEMENT ON BACK

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