

RO: 8621R
Internal Invoice: 11364R
Date: 12/08/2014

INTERNAL RECONDITIONING

Year		Make/Model		Serial Number		
2011		CLC 980 JAGUAR		49402219		
Stock No	PO	License	Tag	Customer	Telephone	
2789				00004		

Cond	OpCode	T	Description	Quantity	List	Net	Total
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Type: CHOPPER RO Open Date: 09/20/14 Meter In: 1729

001 REPAIR LIST
D CHECK OVER MACHINE AND MAKE A REPAIR LIST
C REBUILD OF MACHINE.

#1 1729
#2 1422
CC 1332
WT 1109
EFF 935

F 429:

REMOVED FEEDER HOUSING AND REMOVED ALL ROLLS FROM HOUSING,
WASHED DOWN HOUSING AND REMOVED INNER WEAR STRIPS.
R/R TOP AND BOTTOM TOOTH BARS.
R/R THE M,AGNETIC WIRE HARNESS. INSTALLED ROLLER BACK INTO
HOUSING. R/R UPPER FRONT ROLLER BEARING, SHAFT, PLATE, BEARING
AND BUSHING.
INSTALLED ROLL BACK INTO HOUSING.
R/R LOWER REAR SMOOTH ROLL.
R/R STIPPER BAR, BEARING HOUSING AND BEARING, R/R PISTON SEALS.
INSTALLED A CONVERSION KIT ON THE PLAIN ROLLER, INSTALLED
ROLLER BACK INTO HOUSING. R/I UPPER ROLLER GEARBOX, R/R SEAL
RINGS AND OIL RINGS.
INSTALLED UPPER ROLLER GEARBOX BACK ONTO FEEDER HOUSING, AND
FILLED WITH GEAR LUBE.
INSTALLED NEW CONTROLK ARM, SHIMS AND BUSHINGS.
INSTALLED FEEDER HOUSING BACK INTO MACHINE.
INSTALLED COVERS, INNER SHIELD AND TIRES, INSTALLED A NEW
FEEDER DRIVE BELT.

500, 434, 437

REMOVED KNIFE DRUM HOUSING, TRANSITION DOOR, SPOUT, AND
ACCELERATOR FROM MACHINE FOR REBUILD.
COMPLETELY DISSASSEMBLE KNIFE DRUM HOUSING AND INSTALL
COMPONENTS ONTO NEW FRAME.
THE TOP OF THE FRAME WAS BOWED DUE TO KNIVES BEING THROWN IN
THE PAST.
INSTALL NEW SCRAPER SEALS AND GLIDE BEARINGS IN STONE HOLDER
DURING INSTALLATION IN NEW FRAME.
R/R LH KNIFE SUPPORT RINGS ON THE KNIFE DRUM. SUPPORT RINGS
WERE DAMAGED WHEN KNIVES WERE THROWN IN THE PAST.
R/R KNIFE DRUM BEARINGS AND SEALS. R/R BACK TOP COVER DUE TO
DAMAGE FROM THROWN KNIVES AND WEAR.

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INSTALL KNIFE DRUM INTO FRAME.

CLEAN SHARPENING STONE HOLDER AND SLEEVE, ASSEMBLE WITH NEW STONE AND GRAPHITE AS LUBRICANT.

INSTALL NEW SHARPENING CHAINS AND SPROCKETS. INSTALLED NEW POSITION SENSOR MAGNET ON HYDRALUIC CYLINDER, TORQUE AND ADJUST STONE.

INSTALL NEW ANVIL, SHEARBAR, LEDGE, AND KNIVES. ADJUST AND TORWUE KNIVES, TORQUE ALL OTHER HARDWARE AS NEEDED.

INSTALL AND SHIM KNIFE DRUM FLOOR PLATE.

R/R WORN SIDE LINERS IN TRANSITION CHUTE. R/R DAMAGED GASKET AND SEALING PROFILES, INSTALLED TRANSITION CHUTE.

R/R ALL WEAR LINERS AND HARDWARE ON THE SPOUT.

R/R DAMAGED WIRE HARNESS.

R/R ALL WORN LINERS AND HARDWARE IN TRANSITION TOWER AND ACCELERATOR HOUSING.

INSTALL NEW ACCELERATOR DUE TO DAMAGE ON RH SHAFT CAUSED BY SPINNING OF PULLEY AND CLAMP. INSTALL NEW BEARINGS AND HOUSINGS, AND SEALS.

INSTALL REAR COVER ONTO ACCELERATOR HOUSING AND ADJUST ACCELERATOR GAP.

ROTATE RING GEAR AND RELOCATE SPOUT AND STOPS DUE TO WEAR ON RING GEAR.

R/R ALL BOLTS AND WASHERS FOR INSIDE RING OF SPOUT ROTATION NECK.

INSPECT INSIDE RING FOR CRACKS, REPLACE ALL BRASS SLIPPER PLATES FOR THE SPOUT ROTATION. TORQUE ALL BOLTS AS NECESSARY.

ADJUST SPRING TENSION FOR SPOUT WORM GEAR.

EMPTY AUTO LUBE AND FILL WITH CLAAS TYPE 3 RECOMMENDED GREASE.

THE SECTION BELOW THE INSPECTION OPENING ON THE TRANSITION TOWER WAS CUT OUT BY PREVIOUS OWNER.

WELD THIS SECTION BACK INTO PLACE.

INSTALL ACCELERATOR HOUSING AND TRANSITION TOWER INTO MACHINE.

TORQUE ALL HARDWARE AS NECESSARY.

INSTALL AUTO LUBE AND TEST. AUTO LUBE TESTED GOOD.

TOP COVER FOR AIR FILTER HOUSINGS WAS CRACKED AND HINGE FOR SCREEN DOOR IN FRONT OF THE AIR FILTER HOUSINGS WAS BROKEN FREE.

REMOVE COVER AND SCREEN DOOR ASSEMBLY TO ALLOW FOR REPAIRS.

WELD CRACKS AND WELD HINGE BACK INTO PLACE. PAINT AREA WHERE PAINT WAS REMOVED DURING WELDING.

INSTALL TOP COVER AND SCREEN DOOR ASSEMBLY ONTO MACHINE.

WINDOW WASHER BOTTLE AND PUMPS WERE BROKEN DUE TO WEATHERING.

R/R WINDOW WASHER BOTTLE AND ALL PUMPS.

R/R ALL WINDOW WIPER BLADES DUE TO WEATHERING.

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CENTER R/H XENON WORK LIGHT WAS BROKEN OFF FROM THE TOP OF THE CAB.

R/R XENON LIGHT ASSEMBLY AND INSTALL NEW POWER MODULE THAT WAS SUPPLIED WITH NEW LIGHTS.

MOUNTING TAB FOR BLACK WORK LIGHT COVER WAS BROKEN OFF ON RH SIDE. GLUE BACK INTO PLACE AND INSTALL COVER.REMOVE ALL COMPONENTS OF AFTER MARKET AIR HORN SYSTEM DUE TO AIR HORN NOT FUNCTIONING.

INSTALL MISSING OROFICE PLATES INTO OPERATING CONSOLE.

INSTALL ALL MISSING COVERS AND DOORS IN CAB HEADLINER.

INSTALL NEW SUN BLINDS ON LH DOOR AND REAR WINDOW OF CAB DUE TO BEING MISSING.

CHECK ALL FUSES AND REPLACE BLOWN FUSES. REMOVE TRASH FROM MODULE COMPARTMENT IN CAB.

R/R MALFUNCTIONING ROAD MODE SWITCH.

R/R CAB FILTERS AND INSTALL NEW CAB FILTER DOOR.

PERFORM A FULL SERVICE ON BOTH ENGINES, REPLACING ALL OIL FILTERS AND OIL. PERFORM OVERHEAD ON BOTH ENGINES.

R/R SERPINLTINE BELTS ON BOTH ENGINES. CHECK ALL PULLEYS BEFORE INSTALLING NEW BELTS.

R/R FAN DRIVE BELT, CHECK TENSSIONER PULLEY BEARINGS, CHECK PULLEYS, ADJUST FAN DRIVE BELT TENSION AND READJUST AFTER ENGINE HAS RUN FOR A BIT.

REMOVE ALL SCHERER KP SYSTEM AND COMPONENTS FROM MACHINE.

INSTALL NEW PULLEY AND CLAMP ON RT SIDE OF ACCELERATOR. INSTALL CLAAS AUTO TENSIONING CYLINDER, ARM, AND PULLEY FOR KP BELT.

R/R BEARINGS IN GROOVE IDLER PULLEY FOR THE KP BELT.

GREASE BEARING DURING AND AFTER INSTALLATION.

CHECK OIL LEVELS IN GEARBOXES.

INSTALL COVERS AND GRID ON TOP OF MACHINE.

INSTALL SPOUT, TORQUE ALL HARDWARE AS NECCESARY.

MAIN DRIVE BELT WAS SEPERATED INTO INDIVIDUAL STRANDS. MAIN DRIVE BELT PROTECTOR, ALONG THE LENGTH OF THE BELT WAS MISSING.

REMOVED DAMAGED MAIN DRIVE BELT, CHECK CONDITION OF BELT BETWEEN THE TWO ENGINES.

REMOVE, DISSASSEMBLE, AND CLEAN ALL TENSIONER AND IDLER PULLEYS ALONG THE LH SIDE OF THE MACHINE. MGREASE NEW BEARINGS AS NEEDED AND INSTALL INTO PULLEYS.

SMOOTH IDLER PULLEY AT THE ACCEDLERATOR AND GROOVED IDLER PULLEY TO THE REAR OF THE MACHINE WAS REPLACED DUE TO WEAR AND /OR DAMAGE. NEW PULLEYS CAME PREASSEMBLED FROM FACTORY. INSTALL ALL TENSIONER AND IDLER PULLEYS.

INSTALL NEW MAIN DRIVE BELT PROTECTOR, INSTALL MAIN DRIVE BELT AND ADJUST BELT TENSION.

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R/R BROKEN MAIN DRIVE BELT GUIDE FORK AT ENGINE #2 DRIVE PULLEY.
INSTALL AND TENSION BELT BETWEEN TWO ENGINES.
INSTALL INOCULLANT PUMP AND FILTER UNIT. CONNECT ALL LINES AND HARNESSES.
INSTALL COVERS THAT WERE REMOVED OR MISSING FROM MACHINE.
INSTALL FRON WHEELS AND TORQUE HARDWARE ON ALL WHEELS.
INSTALL KNIFE DRUM AND FEEDROLL HOUSINGS. CHECK THAT ALL SPECIAL TOOLS AND MANUALS ARE PRESENT WITH MACHINE.
PLACE NEW KNIFE FORM PIECES IN CAB OF MACHINE.
PLACE NEW GREASE DISPENSING TUBE IN TOOL COMPARTMENT. MACHINE HAD NO TOOL BOX OR AIR HOSE AND GUN IN MACHINE. ALL OTHER SPECIAL TOOLS ARE PRESENT.
RUN MACHINE AND TEST ALL FUNCTIONS. R/R BACKUP ALARM DUE TO FAILURE. R/R HEATER VALVE DUE TO FAILURE, INNOCULANT SYSTEM FUNCTIONS OK, DRAINED ALL WATER FROM THE SYSTEM.
REBUILD COMPRESSED AIR REGULATOR WITH NEW SEALS. R/R COMPRESSED AIR OVER PRESSURE SAFETY VALVE.
TEST METAL DETECTOR AND SEAT SAFETY SWITCH, BOTH FUNCTION CORRECTLY.
SHARPEN KNIVES AND ADJUST SHEARBAR.
PERFORM ALL UPDATES ON MODULES AS NEEDED USING CDS. CLEAR ERROR CODES AND CREATE A BACKUP.
CHECK COOLANT LEVELS FOR BOTH ENGINES. NO KP OR KP BELT WAS WITH THE MACHINE. SCHERER KP IS IN MEAT LOCKER.

L	L LABOR						31564.00
P	1449560 GUIDE PLAT	1.00		519.11		519.11	
P	1447310 GASKET	1.00		50.19		50.19	
P	2110320 BOLT HEXAG	4.00		1.25		5.00	
P	2393880 WASHER, CO	4.00		0.21		0.84	
P	1447330 WEAR PLATE	1.00		59.30		59.30	
P	1447320 WEAR PLATE	1.00		59.30		59.30	
P	2364380 BOLT COACH	8.00		0.41		3.28	
P	2393870 WASHER, CO	12.00		0.11		1.32	
P	2361700 NUT HEXAGO	12.00		0.15		1.80	
P	9874042 COVER PLAT	1.00		496.52		496.52	
P	2374530 BOLT HEXAG	6.00		1.01		6.06	
P	2393941 WASHER, CO	10.00		0.49		4.90	
P	13185640 WASHER	1.00		2395.27		2395.27	
P	13185660 WASHER	1.00		2172.45		2172.45	
P	2198140 HEX.HEAD B	22.00		10.23		225.06	
P	2393910 WASHER, CO	44.00		0.91		40.04	
P	2198130 HEX.NUT	24.00		1.72		41.28	
P	2198140 HEX.HEAD B	20.00		10.23		204.60	

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			P 2436180 BEARING RO	1.00		185.14	185.14
			P 2126400 SHAFT SEAL	4.00		23.61	94.44
			P 2142040 BEARING -	1.00		205.49	205.49
			P 1309091 GUIDE PULL	1.00		866.87	866.87
			P 1309990 POWER BAND	1.00		1476.07	1476.07
			P 2349530 BOLT COACH	4.00		0.46	1.84
			P 2335030 BOLT COACH	2.00		0.41	0.82
			P 2393931 WASHER, CO	90.00		0.20	18.00
			P 2361700 NUT HEXAGO	6.00		0.15	0.90
			P 2393870 WASHER, CO	22.00		0.11	2.42
			P 1437920 BEARING UN	1.00		490.62	490.62
			P 2436330 SPHERICAL	1.00		181.63	181.63
			P 1445400 HOUSING	1.00		309.01	309.01
			P 1253581 SHAFT PLAT	1.00		527.54	527.54
			P 1253571 SHAFT PLAT	1.00		527.54	527.54
			P 1302552 LEDGE	1.00		597.42	597.42
			P 2339820 BOLT COUNT	28.00		1.09	30.52
			P 2361700 NUT HEXAGO	12.00		0.15	1.80
			P 2387860 WASHER	2.00		1.36	2.72
			P 13909900 SHEAR BAR	1.00		1978.28	1978.28
			P 13244070 SHEARBAR	1.00		716.43	716.43
			P 13128480 GUIDE	1.00		83.72	83.72
			P 13128470 GUIDE	1.00		83.72	83.72
			P 4958370 LEDGE	1.00		264.04	264.04
			P 2332140 SCREW SOCK	4.00		1.97	7.88
			P 2428241 CIRCLIP	4.00		0.10	0.40
			P 2170910 HEXAGON HE	4.00		4.18	16.72
			P 2110840 WASHER TEN	4.00		3.12	12.48
			P 5653430 FASTENER	2.00		15.51	31.02
			P 1407650 V-BELT	1.00		49.82	49.82
			P 1422320 V-BELT, RI	2.00		96.60	193.20
			P 1420780 V-RIBBED B	1.00		88.12	88.12
			P 14104950 ROLLER CHA	4.00		88.36	353.44
			P 9854631 SPROCKET	4.00		18.08	72.32
			P 1415241 REAR PANEL	2.00		127.78	255.56
			P 1365171 SEALING PR	4.00		80.23	320.92
			P 6012430 WASHER SUP	8.00		1.64	13.12
			P 6088190 LOCK TRUNN	8.00		14.00	112.00
			P 1365600 SEAL STRIP	1.00		174.65	174.65
			P 1365600FT SEAL	1.00		10.77	10.77
			P 1445203 ACCELERATO	1.00		2881.05	2881.05
			P 1433160 CLAMPING U	1.00		86.62	86.62
			P 2361700 NUT HEXAGO	60.00		0.15	9.00
			P 1445380 RING	1.00		86.67	86.67

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			P 2351940 CIRCLIP	1.00		8.65	8.65
			P 2141320 SHAFT SEAL	1.00		48.03	48.03
			P 1445390 RING	1.00		65.53	65.53
			P 01408 GREEN ROLO	3.00		3.30	9.90
			P 07485 SURFACEDIS	3.00		3.10	9.30
			P B-12 CARB CLEAN	4.00		4.75	19.00
			P 5479130 COVER	1.00		47.01	47.01
			P 5653361 SUNSHADE	1.00		171.62	171.62
			P 1445621 SUPPORT	1.00		32.57	32.57
			P 1449590 TRANSITION	1.00		358.48	358.48
			P 0157220 WIRING LOO	1.00		301.16	301.16
			P 2141320 SHAFT SEAL	1.00		49.46	49.46
			P 1302581 WEAR PLATE	1.00		337.40	337.40
			P 1302591 WEAR PLATE	1.00		337.40	337.40
			P 2339820 BOLT COUNT	14.00		1.12	15.68
			P 2393870 WASHER, CO	22.00		0.13	2.86
			P 2371700 PLUG IN KE	14.00		25.78	360.92
			P 1302830 BLADE ASSE	1.00		855.69	855.69
			P 2198140 HEX.HEAD B	3.00		10.52	31.56
			P 4844504 KNIFE L.H.	12.00		99.83	1197.96
			P 4844514 KNIFE R.H.	12.00		99.83	1197.96
			P 13187381 FORM PIECE	48.00		7.92	380.16
			P 14103051 HEX.HEAD B	48.00		4.27	204.96
			P 1302280 WEAR PLATE	2.00		802.03	1604.06
			P 1439691 WEAR PLATE	2.00		58.27	116.54
			P 1439670 WEAR PLATE	2.00		61.75	123.50
			P 1303140 COACH BOLT	36.00		4.79	172.44
			P 2334420 SCREW SOCK	12.00		1.27	15.24
			P 2351331 WASHER SPR	12.00		0.13	1.56
			P 1307041 PIPE	1.00		49.67	49.67
			P 2440040 SPRING PIN	1.00		3.05	3.05
			P 4845942 DRUM HOUSI	1.00		9793.43	9793.43
			P 23040 CUTOFFWHEEL	2.00		3.08	6.16
			P 2393890 WASHER, CO	4.00		0.43	1.72
			P 2190770 BOLT HEX H	2.00		1.58	3.16
			P 5168620 STICKER	1.00		51.70	51.70
			P 2115260 MUD SCRAPE	2.00		9.33	18.66
			P 2443130 BEARING	4.00		33.04	132.16
			P 13124422 GRINDSTONE	1.00		115.92	115.92
			P 2336990 WASHER TEN	2.00		5.58	11.16
			P 2350910 SPLIT PIN	2.00		0.10	0.20
			P 07526 ROLOC BRIS	1.00		15.12	15.12
			P 13188210 BEARING HO	1.00		160.52	160.52
			P 4952101 GASKET	4.00		16.67	66.68

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			P 4953271 WIRING LOO	1.00		28.82	28.82
			P ZPX81158 ADHESIVE	1.00		7.18	7.18
			P 2134780 PISTON SEA	2.00		17.34	34.68
			P 2153230 SHAFT SEAL	1.00		75.97	75.97
			P 2121181 COUNTERSUN	12.00		4.56	54.72
			P 2142030 NUT SECURI	12.00		1.23	14.76
			P 13186202 PLATE	2.00		10.57	21.14
			P 13187680 SLEEVE	2.00		1.83	3.66
			P 13185711 PIN	1.00		18.14	18.14
			P 13187690 SLEEVE	4.00		1.68	6.72
			P 13186371 PIN	1.00		16.48	16.48
			P 13185721 PLATE	1.00		9.35	9.35
			P 0085430 BUSHING			4.72	
			P 2154180 SCREW SOCK	16.00		2.52	40.32
			P 9066471 LEVER CPL.	1.00		223.63	223.63
			P 2334750 SHIM	3.00		10.73	32.19
			P 9062020 PRESSURE R	1.00		2658.63	2658.63
			P 4951732 BEARING SH	1.00		442.12	442.12
			P 2351860 CIRCLIP	2.00		3.15	6.30
			P 1782720 BEARING SE	1.00		6.71	6.71
			P 2122260 BEARING GR	1.00		19.15	19.15
			P 2341760 BACK-UP WA	1.00		9.24	9.24
			P 9844360 RING	1.00		51.50	51.50
			P 2116750 KIT - SEAL	2.00		13.73	27.46
			P 9062185 CONTROL AR	1.00		359.86	359.86
			P 1798380 GREASE NIP	1.00		1.02	1.02
			P 2355630 BOLT HEXAG	3.00		3.15	9.45
			P 2382340 NUT SECURI	1.00		0.69	0.69
			P 0085600 BUSHING			6.09	
			P 9062240 ANGLE LEVE	1.00		271.82	271.82
			P 2341500 SHIM	1.00		2.17	2.17
			P 2341690 SHIM	1.00		3.15	3.15
			P 2341320 SHIM	1.00		1.92	1.92
			P 2335070 BOLT HEXAG	1.00		8.74	8.74
			P 4951790 BUSHING	1.00		7.38	7.38
			P 13122911 REST	2.00		3.47	6.94
			P 2391600 BOLT HEXAG	1.00		2.67	2.67
			P 13187902 STRIPPER B	1.00		533.90	533.90
			P 2127180 BEARING LO	1.00		63.25	63.25
			P 13902460 PLAIN ROLL	1.00		805.00	805.00
			P 2148210 PISTON SEA	2.00		23.27	46.54
			P 13901510 FOIL	1.00		115.98	115.98
			P 0085340 BUSHING	2.00		5.15	10.30
			P 2335150 SHIM	1.00		13.00	13.00

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			P 2351610 CIRCLIP	1.00		0.41	0.41
			P 2378280 BOLT COUNT	1.00		1.09	1.09
			P 4951480 WEAR PLATE	1.00		92.99	92.99
			P 4951590 GASKET RUB	2.00		22.39	44.78
			P 2375790 BOLT COUNT	10.00		1.32	13.20
			P 2393880 WASHER, CO	15.00		0.24	3.60
			P 2379470 NUT SECURI	10.00		0.56	5.60
			P 2335740 BOLT HEXAG	1.00		2.78	2.78
			P 2113940 WASHER	1.00		8.43	8.43
			P 13188304 PIN	1.00		34.44	34.44
			P 2410761 SOCKET HEA	1.00		2.63	2.63
			P 13125901 TOOTHED BA	12.00		57.96	695.52
			P 9879780 TOOTHED BA	10.00		67.52	675.20
			P 4952660 BUSHING	1.00		34.96	34.96
			P 2363490 SCREW SOCK	2.00		1.37	2.74
			P 4951460 WEAR PLATE	1.00		92.99	92.99
			P 13905730 WEAR PLATE	1.00		130.35	130.35
			P 13184150 FILLING PI	1.00		21.76	21.76
			P 13184140 FILLING PI	1.00		21.76	21.76
			P 2355360 BOLT HEXAG	1.00		0.69	0.69
			P 2374530 BOLT HEXAG	1.00		1.04	1.04
			P 2373700 BOLT HEXAG	2.00		0.41	0.82
			P 2368280 WASHER	6.00		0.54	3.24
			P 2381320 NUT SECURI	46.00		0.48	22.08
			P 4718060 RINGNUT	1.00		13.34	13.34
			P 2361730 NUT HEXAGO	3.00		1.13	3.39
			P 2393910 WASHER, CO	2.00		0.94	1.88
			P 2378410 BOLT HEXAG	2.00		4.83	9.66
			P 2355850 BOLT HEXAG	1.00		2.78	2.78
			P 2442470 BOLT COACH	4.00		0.99	3.96
			P 1782730 BEARING SE	2.00		17.91	35.82
			P 2332810 BEARING GR	1.00		26.72	26.72
			P 2147900 COMPOUND S	1.00		19.53	19.53
			P 4952651 WASHER	1.00		35.46	35.46
			P 9062204 PLATE	1.00		130.13	130.13
			P 1447280 ANGLE	1.00		162.41	162.41
			P 2373820 BOLT HEXAG	6.00		0.48	2.88
			P 2393941 WASHER, CO	6.00		0.52	3.12
			P 2361690 NUT HEXAGO	12.00		0.08	0.96
			P 2393860 WASHER, CO	4.00		0.08	0.32
			P 2332950 SOCKET HEA	16.00		1.96	31.36
			P 1365050 SEALING PR	2.00		106.44	212.88
			P 13905570 PIN	2.00		43.12	86.24
			P 2417931 CLAAS AGRI	3.00		4.38	13.14

CUSTOMER REPRINT

RO: 8621R

Internal Invoice: 11364R

Date: 12/08/2014

INTERNAL RECONDITIONING

Year		Make/Model		Serial Number		
		2011 CLC 980 JAGUAR		49402219		
Stock No	PO	License	Tag	Customer	Telephone	
2789				00004		

Cond	OpCode	T	Description	Quantity	List	Net	Total
			P 2335030 BOLT COACH	44.00		0.43	18.92
			P 1439680 WEAR PLATE			110.28	
			P 1302240 WEAR PLATE			599.39	
			P 1302251 WEAR PLATE			617.37	
			P 1303130 WEAR PLATE			427.75	
			P 4952632 BEARING FL	1.00		155.58	155.58
			P 2142060 SHAFT SEAL	2.00		38.89	77.78
			P 2136540 BUSHING	2.00		34.40	68.80
			P 1417850 WEAR PLATE	2.00		128.80	257.60
			P 0765480 GASKET	2.00		9.84	19.68
			P 9408620 SEAL BAND	2.00		45.23	90.46
			P 2364420 BOLT COACH	8.00		0.52	4.16
			P 1303190 WEAR PLATE	1.00		160.07	160.07
			P 1303231 WEAR PLATE	1.00		160.07	160.07
			P 2370621 BOLT COUNT	8.00		0.25	2.00
			P 2393920 WASHER, CO	16.00		0.13	2.08
			P 1407812 TENSION PU	1.00		586.04	586.04
			P 2150480 BEARING GR			20.66	
			P 2336920 BEARING GR	2.00		12.87	25.74
			P 2155360 BEARING GR	2.00		17.11	34.22
			P 0689460 AERATION F	1.00		317.95	317.95
			P 2188590 O-RING	1.00		5.34	5.34
			P 0689550 PROTECTOR	1.00		34.19	34.19
			P 0130550 RELAY SWIT	1.00		11.44	11.44
			P 5580450 ORIFICE PL	3.00		1.93	5.79
			P 2171710 SCREW	4.00		0.32	1.28
			P 2175110 LOCK	3.00		2.63	7.89
			P 2172990 SPRING CLI	1.00		0.48	0.48
			P 5640010 WATER CONT	1.00		151.67	151.67
			P 0694910 PUMP	3.00		48.98	146.94
			P 5461570 GASKET	6.00		2.53	15.18
			P 7621750 ROTARY BUT	2.00		1.68	3.36
			P 1413172 PIN	1.00		13.52	13.52
			P 2114110 LINCH PIN	4.00		2.69	10.76
			P 2370420 SPLIT PIN	1.00		0.15	0.15
			P 5580310 ROCKER SWI	1.00		46.88	46.88
			P 2343010 WASHER	2.00		1.08	2.16
			P 2394260 NUT SECURI	2.00		0.29	0.58
			P 6678850 STRAP R.H.	1.00		42.04	42.04
			P 6678880 STRAP L.H.	1.00		42.04	42.04
			P 2388900 T-UNION	1.00		18.91	18.91
			P 2415530 PLUG	1.00		0.36	0.36
			P 2372160 NUT HEXAGO	2.00		0.10	0.20
			P 1235691 GEAR			13.04	

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Stock No	PO	License	Tag	Customer	Telephone	
2789				00004		

Cond	OpCode	T	Description	Quantity	List	Net	Total
			P 0773672 FILTER ELE	2.00		187.42	374.84
			P 0773821 FILTER SAF	2.00		152.45	304.90
			P 15991770 FILTER ELE	1.00		117.34	117.34
			P 1420640 FILTER ELE	2.00		49.04	98.08
			P 0687090 FILTER ELE	2.00		39.38	78.76
			P 0687121 FILTER FUE	2.00		21.30	42.60
			P 2435380 BEARING -	1.00		74.66	74.66
			P 2440310 BEARING GR	1.00		36.03	36.03
			P 22010023 TENS.PULLE	1.00		119.97	119.97
			P 0085230 BUSHING SY	2.00		4.03	8.06
			P 2351570 CIRCLIP	1.00		0.18	0.18
			P 2374420 BOLT HEXAG	1.00		0.25	0.25
			P 0690340 HOSE PIPE	1.00		123.29	123.29
			P 2358690 BEARING GR	3.00		19.15	57.45
			P 2417931 CLAAS AGRI	11.00		4.38	48.18
			P 1414132 GUARD	1.00		35.96	35.96
			P 5596460 POCKET FIL	2.00		59.72	119.44
			P 1309360 PIN	1.00		18.66	18.66
			P 1309350 GUARD	1.00		14.06	14.06
			P 2362130 BOLT HEXAG	2.00		0.41	0.82
			P 0085120 GLIDE BEAR	-8.00		3.60	-28.80
			P 1447441 TUBE	1.00		41.62	41.62
			P 1447430 CLAMP	2.00		6.57	13.14
			P 2420450 SCREW SOCK	-5.00		0.10	-0.50
			P 2364901 WASHER SPR	-23.00		0.04	-0.92
			P 5160190 DECAL	1.00		16.76	16.76
			P 1428180 V-BELT PUL	1.00		845.88	845.88
			P 1433160 CLAMPING S			89.23	
			P 2366970 SHIM	-4.00		0.48	-1.92
			P 6736650 BUSHING			8.80	
			P 1445530 FORK	1.00		64.23	64.23
			P 2442670 BEARING GR			18.03	
			P 1309091 GUIDE PULL	1.00		892.88	892.88
			P 1246180 HOSE PIPE	1.00		41.29	41.29
			P 0155680 WORKING LI	1.00		1128.66	1128.66
			P 5640771 COVER	1.00		64.85	64.85
			P 5582901 SUNSHADE	1.00		176.76	176.76
			P 2175120 CIRCLIP	1.00		0.91	0.91
			P 6298470 WASHER SEA	1.00		7.28	7.28
			P 5478040 WIPER BLAD	2.00		124.80	249.60
			P 7621850 SUPPLEMENT	1.00		1.36	1.36
			P ATC FUSE	2.00		0.99	1.98
			P 0679393 GEAR	1.00		37.93	37.93

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Stock No	PO	License	Tag	Customer	Telephone	
2789				00004		

Cond	OpCode	T	Description	Quantity	List	Net	Total
			P 2351243 FLAT WASHE	1.00		0.18	0.18
			P 2361710 NUT HEXAGO	2.00		0.18	0.36
			P B85142 FLUID	6.00		25.58	153.48
			P 2143120 CONNECTION	1.00		23.46	23.46
			P 8255150 WARNING DE	1.00		114.35	114.35
			P 7410080 GAS SPRING	1.00		93.49	93.49
			P S9753030002 WABCO KIT	1.00		175.92	175.92
			P 2368990 SPRING PIN	1.00		0.41	0.41
			P 2331960 WASHER	1.00		1.65	1.65
			P 2368410 WASHER	2.00		0.08	0.16
			P VAS1400 DK GRAY	1.00		10.74	10.74
			P BOLTS/LB BOLTS	2.00		2.75	5.50
			P 2364380 BOLT COACH	6.00		0.43	2.58
			P 2349530 BOLT COACH	2.00		0.48	0.96
			P 1309124 BELT PROTE	1.00		382.24	382.24
			P EMORY CLOTH	1.00		0.90	0.90
			P 6440190 TAPERED RI	2.00		42.16	84.32
			P 2338100 O-RING	1.00		2.22	2.22
			P 2126310 SHAFT SEAL	2.00		25.93	51.86
			P 2339320 SHAFT SEAL	4.00		58.35	233.40
			P 1302910 SCREW-IN F	1.00		12.66	12.66
			P 0784621 GREASE GUN	1.00		219.83	219.83
			P 7522520 RUBBER PAD	1.00		28.54	28.54
			P 6330321 SEAL RING	3.00		0.71	2.13
			P 0729950 GASKET HOU	2.00		13.71	27.42
			P 1474830 CLAAS AGRI	3.00		100.96	302.88
			P 13187910 ECCENTRIC	1.00		26.05	26.05
			P 2393951 WASHER, CO	1.00		0.99	0.99
			P 2124081 HEX.HEAD B	1.00		7.03	7.03
			P 2378710 CABLE BAND	15.00		0.20	3.00
			P 13187170 BUFFER BUM	1.00		53.74	53.74
			P 2151650 LINCH PIN	1.00		3.84	3.84
			P 13126111 PIN	1.00		18.16	18.16
			P 2355880 BOLT HEXAG	2.00		1.51	3.02
			P 2380470 NUT SECURI	2.00		1.23	2.46
			P 6656660 SPRING CLI	1.00		1.09	1.09
			P 2445150 PIN	1.00		8.15	8.15
			P 2343280 WASHER	1.00		0.13	0.13
			P 2343360 WASHER	1.00		1.09	1.09
			P 2350900 SPLIT PIN	1.00		0.08	0.08
			P 2380110 WASHER	2.00		2.87	5.74
			P 2355250 BOLT HEXAG	1.00		1.13	1.13
			P 2374640 BOLT HEXAG	4.00		0.10	0.40
			P 2393860 WASHER, CO	6.00		0.08	0.48

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Stock No	PO	License	Tag	Customer	Telephone	
2789				00004		

Cond	OpCode	T	Description	Quantity	List	Net	Total
			P 2361690 NUT HEXAGO	6.00		0.08	0.48
			P 2154290 BOLT COACH	2.00		0.41	0.82
			P 13242220 POWER BAND	1.00		173.88	173.88
			P 6836590 BEARING RU	1.00		12.56	12.56
			P 6722090 ATTACHING	1.00		17.24	17.24
			P 0901661 SAFETY VAL	1.00		141.89	141.89
			P 2355400 BOLT HEXAG	3.00		1.79	5.37
			P 2389900 WASHER	2.00		1.37	2.74
			P 2355860 BOLT HEXAG	1.00		3.05	3.05
			P 6012430 WASHER SUP	6.00		1.68	10.08
			P 6061630 LOCK TRUNN	2.00		12.85	25.70
			P 4953952 BELT PROTE	1.00		160.03	160.03
			P 5148500 DECAL	1.00		22.12	22.12
			P 5145451 DECAL	1.00		5.99	5.99
			P 13241133 HOSE PIPE	2.00		22.22	44.44
			P 0404020 SCREW-IN F	1.00		11.78	11.78
			P 3603460 CLAMP	2.00		3.07	6.14
			P 1418000 UNION	1.00		42.27	42.27
			P 1404830 FLOW METER	1.00		490.78	490.78
			P 6066740 LOCK TRUNN	7.00		11.39	79.73
			P 2334700 LOCK TRUNN	1.00		8.52	8.52
			P 2380530 WASHER	4.00		0.36	1.44
			P 9878551 SAFETY CUR	1.00		21.86	21.86
			P 2113510 PLUG	2.00		0.36	0.72
			P 6016080 LOCK TRUNN	3.00		11.39	34.17
			P 1425854 SIDE WALL	1.00		229.76	229.76
			P 1404660 CONNECTION			14.44	
			P 1404650 SUPPORT			77.97	
			P 1415361 GUARD PLAT	1.00		86.83	86.83
			P 1418691 SUPPORT	1.00		22.56	22.56
			P 2343420 WASHER	2.00		1.50	3.00
			P 13124402 PLATE	1.00		46.04	46.04
			P 6012430 WASHER SUP	9.00		1.68	15.12
			P 9803861 ROUND MAGN	1.00		9.24	9.24
			P 2361500 SCREW SOCK	1.00		0.04	0.04
			P 2150800 SNAP RING	1.00		0.10	0.10
			P 0775282 DRAIN FITT	1.00		27.08	27.08
			P 1422070 OIL DRAIN	1.00		177.43	177.43
			P 9854631 SPROCKET	1.00		18.61	18.61
			P 2386930 SOCKET	1.00		15.42	15.42
			P 5588941 SOLENOID V	1.00		393.96	393.96
			P 5461570 GASKET	-11.00		2.53	-27.83
			P 9848850 V-BELT POW	-1.00		148.12	-148.12
			P 1309090 GUIDE PULL	-1.00		808.96	-808.96

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Stock No	PO	License		Tag	Customer	Telephone
2789					00004	

Cond	OpCode	T	Description	Quantity	List	Net	Total
			O OLS OUTSIDE LABOR	1.00		400.00	400.00
			INSTALLATION OF REAR GLASS				
			O EPA EPA	1.00		35.00	35.00
			O SP1 STEAM CLEAN	1.00		25.00	25.00
			WASH FOR REPAIR				
				Subtotal charges this section			90241.83

THANK YOU FOR YOUR BUSINESS

Allocation control # 2789 account # 13201 90241.83

I hereby authorize the above repair work to be done, along with necessary materials. You and your employees may operate above vehicle for purposes of testing, inspection, or delivery at my risk. An express mechanic's lien is acknowledged on above vehicle to secure the amount of repairs thereto. You will not be held responsible for loss or damage to vehicle or articles left in vehicle in case of fire, theft, accident, or any other cause beyond your control. "By signing, I certify that I am authorized to use this Account, to sign this receipt, and that I agree that the total amount of this invoice is repayable in accordance with the Credit Agreement applicable to the Account".

Signature: _____

DESC	TOTALS
LABOR	31564.00
PARTS	58217.83
SUBLET	
MISC	
OTHER	460.00
SUBTOTAL	90241.83
TAX	
TOTAL	90241.83

CUSTOMER REPRINT