

FOLEY INDUSTRIES

Foley Equipment Company * Foley Power Solutions
Foley Rental



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* Park City * Salina * Topeka * Kansas City * Olathe * Sedalia * St. Joseph
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SOLD TO

HILL BROTHERS CONSTRUCTION
14940 BEVERLY DR
PO BOX 1373
PLATTE CITY MO

64079-1373

SHIP TO

HILL BROS.

INVOICE NUMBER	INVOICE DATE	CUSTOMER NO	CUSTOMER PURCHASE ORDER NUMBER	STORE	DIV	SALESMAN	TERMS	PAGE
SVW00527688	06-28-13	016815		40	G	157	4	1
PSW/WO NO	DOC DATE	PC	LC	MC	SHIP VIA		INVOICE SEQ NO	
4005322	05-29-13	1C	1C	1C				8177565
MAKE	MODEL	SERIAL NUMBER		EQUIPMENT NUMBER	METER READING		MACH ID NO	
AA	D6R	0AEPO0518			9902.0			
QUANTITY	ITEM	IN/R		DESCRIPTION	UNIT PRICE		EXTENSION	

WASH MACHINE

COMPLAINT: NEED TO WASH MACHINE TO TROUBLESHOOT

ENGINE LEAK.

CAUSE: ENGINE COVERED IN OIL.

CORRECTION: PULLED MACHINE INTO WASH BAY AND
WASHED OFF ENGINE, IT APPEARS TO BE LEAKING BEHIND
THE HEUI PUMP. WASHED THE ENGINE AROUND THE PUMP.

SHOP LABOR 213.80

TOTAL LABOR SEG. 00 213.80 *

SEGMENT 00 TOTAL 213.80 T

TROUBLESHOOT ENGINE FOR LEAKS

COMPLAINT: NEED TO TROUBLESHOOT ENGINE OIL LEAK.

CAUSE: CUSTOMER CONCERN.

CORRECTION: CHECKED FLUIDS BEFORE STARTING
MACHINE, ALL FLUIDS ARE OKAY, SAW THAT THERE WERE
ACTIVE CODES SO I HOOKED UP ET TO CHECK THAT THERE
WAS NOTHING HARMFUL TO OPERATION OF MACHINE, FOUND
THAT THERE WERE LOGGED CODES AND EVENTS FOR LOW
ENGINE OIL PRESSURE BUT ET SHOWED 42 PSI AT IDLE.

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RETURN POLICY AVAILABLE AT EACH FOLEY FACILITY

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AT THE RATE OF 1.5% PER MONTH (18% PER ANNUM)

PAY THIS AMOUNT	⇒	CONT'D
AMOUNT CREDIT	⇒	

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MAKE	MODEL	SERIAL NUMBER		EQUIPMENT NUMBER		METER READING	MACH ID NO	
AA	D6R	0AEPO0518				9902.0		
QUANTITY	ITEM	IN/R	DESCRIPTION		UNIT PRICE		EXTENSION	

CUT OPEN FILTER AND PULLED AN SOS SAMPLE, THE FILTER IS PERFECT LOOKING. RAN MACHINE AND FOUND THAT THE LEAK WAS RUNNING DOWN THE BLOCK BEHIND THE HEUI PUMP. WITH THE PUMP BOLTED ON THE MACHINE YOU CAN NOT SEE WHERE IT IS LEAKING FROM. TALKED TO DUXBURY AND HE AGREED THAT IT WOULD BE OKAY TO GO AHEAD AND TRY TO RESEAL THE HEUI PUMP AND CLEAN OUT BEHIND THE PUMP SINCE THERE WAS DIRT AND OIL PACKED BEHIND THE PUMP. RESEALED THE PUMP AND RAN MACHINE AGAIN AND IT IS NOW EVIDENT THAT THE FRONT COVER IS LEAKING WHERE IT BOLTS TO THE BLOCK RIGHT BEHIND THE HEUI PUMP. IT ALSO HAS A LEAK AT THE HEAD ON THE OPPOSITE SIDE OF THE ENGINE.

COMPLAINT: LEAKING

CAUSE: HEAD

COMPLICATION: --

CORRECTION: RAN MACHINE AND FOUND AN ADDITIONAL LEAK ON FRONT SIDE OF HEAD. THE HEAD NEEDS

REPLACED. MADE QUOTE AND CLEANED.

1	1R-0716	FILTER A	S	21.51	21.51
1	227-5904	SEAL-O RING	S	14.39	14.39
1	SOS	SAMPLE KIT	S	13.75	13.75
TOTAL PARTS			SEG. 02	49.65	*
SHOP LABOR				213.80	
TOTAL LABOR			SEG. 02	213.80	*

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QUANTITY	ITEM	N/R			DESCRIPTION		UNIT PRICE	EXTENSION

SEGMENT 02 TOTAL

263.45 T

CHECK
CRANKCASE BLOWBY

COMPLAINT: ENGINE HAS MULTIPLE LEAKS AND A LOW
POWER COMPLAINT
CAUSE: ENGINE IS STARTING TO GET SOME HOURS ON IT
CORRECTION: RAN A BLOW BYE TEST THE ENGINE TEST
CAME BACK GOOD. MACHINE BLOW BYE IS WELL WITH IN
SPEC.

SHOP LABOR	106.90
TOTAL LABOR	106.90 *
SEGMENT 03 TOTAL	106.90 T

REMOVE & INSTALL HOOD

COMPLAINT: NEED HOOD INSTALLED
CAUSE: HAD TO REMOVE

INVOICE

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TERMS ON APPROVED CHARGE ACCOUNTS:	AMOUNT CREDIT	

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AA	D6R	0AE00518			9902.0			
QUANTITY	ITEM	EN/R	DESCRIPTION		UNIT PRICE		EXTENSION	

CORRECTION: INSTALLED HOOD, EXHAUST, AIR FILTER
AND CLEANER ASSEMBLIES

F/R LBR 641.40 *
SEGMENT 06 TOTAL 641.40 T

REMOVE & INSTALL OIL PAN

REMOVE AND INSTALL OIL PAN IN ORDER TO RESEAL
FRONT COVER

COMPLAINT: OIL PAN NEEDS REMOVED

CAUSE: FRONT COVER IS LEAKING

COMPLICATION: HAD TO REMOVE MORE BELLY PANS AND
CLEAN OUT LOTS OF DIRT TO GAIN ACCESS TO BOLTS

CORRECTION: 6/4/13--REMOVED BOLTS FROM BELLY PAN
AND SUMP ON OIL PUMP HAD TO REMOVE FRONT BELLY PAN
TO GET OIL PAN TO COME OUT.

6/7/13-- CLEANED BLOCK AND OIL PAN. INSPECTED OIL
PAN. CLEANED SEALING SURFACE AND INSTALLED GASKET
ON OIL PAN. INSTALLED OIL PUMP AND SUMP BOLTED UP
OIL PAN. TORQUED BOLTS TO SPEC.

6/11/13--INSTALLED NEW OIL DIPSTICK AFTER PAINTING
IT.

1	59830	598 BK 70ML EN	S	.00	.00
1	5P-7530	SEAL O RING	S	4.90	4.90
2	6V-3918	BOLT	S	.42	.84

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QUANTITY	ITEM	IN/R	DESCRIPTION			UNIT PRICE	EXTENSION	
1	6V-5217		BOLT			.18	.18	
3	9M-1974		WASHER			.20	.60	
1	033-6034		O-RING			4.39	4.39	
1	190-6114		GASKET-OIL			32.08	32.08	
1	246-7899		TUBE AS			69.78	69.78	
			TOTAL PARTS			SEG. 11	112.77 *	
			EXPEDITE FREIGHT			F/R LBR	855.20 *	
1.00			TOTAL MISC CHGS			SEG. 11	4.88 *	
			SEGMENT 11 TOTAL				972.85 T	

PERFORM PM 1

PERFORM PM 1 INCLUDES NEW OIL AND OIL FILTER

CONCERN: MACHINE NEEDS PM1 SERVICE
CAUSE: ENGINE LEAKING OIL AT FRONT COVER AND AT
HEAD.
CORRECTION: PUT NEW ENGINE OIL AND FILTER, NEW
COOLANT, NEW FUEL FILTERS, AND PUT THE OLD
HYDRAULIC OIL BACK IN.

1 1R-0716	FILTER A	S	21.51	21.51
1 1R-0762	FILTER A-FUE	S	27.96	27.96

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AA	D6R	0AEP00518				9902.0		
QUANTITY	ITEM	N/R		DESCRIPTION	UNIT PRICE		EXTENSION	
1	6I-2501			ELEMENT AS	S	51.20	51.20	
1	6I-2502			ELEMENT AS	S	46.39	46.39	
8	291-3866			DEO 15W40 1G	S	20.42	163.36	
2	314-5168			ADV HYD 10W BULK	S	19.01	38.02	
1	326-1644			FILTER AS	S	32.88	32.88	
1	343-5527			BOWL AS FUEL	S	22.26	22.26	
		TOTAL PARTS		SEG. 13		403.58	*	
		SEGMENT 13 TOTAL		F/R LBR		320.70	*	
						724.28	T	

REMOVE & INSTALL BEARINGS MAIN

REMOVE AND INSTALL ROD AND MAIN BEARINGS INCLUDES
NEW BEARINGS, CHECK CRANK FOR SIZING

COMPLAINT: INSTALL NEW MAIN BEARING
CAUSE: MACHINE HAS 9902HRS SINCE THE OIL PAN IS
OFF EASIER ACCESS TO BEARINGS
CORRECTION: 6/5/13--REMOVED OIL PUMP AND REMOVED
ONE MAIN AND ONE ROD CAP TO CHECK BEARING SIZE
ORDERED PARTS.
6/6/13--REMOVED OLD BEARING CLEANED AND INSTALLED
NEW MAINS. TORQUE TURN TO SPEC. REMOVED OLD ROD
BEARING AND CLEANED INSTALLED NEW ROD BEARING AND

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TORQUED AND TURNED TO SPEC. NEED TO INSTALL OIL PUMP.

1	5P-6436	SEAL	S	2.04	2.04
14	9X-8268	WASHER	S	.60	8.40
1	033-6032	O-RING	S	3.96	3.96
12	160-8197	BOLT	S	11.69	140.28
14	175-0454	BOLT-HEX HED	S	5.43	76.02
1	195-0452	GASKET	S	1.93	1.93
6	213-3190	BEARING	S	21.10	126.60
1	243-6716	BEARING KT-	N	256.50	256.50
		TOTAL PARTS		SEG. 14	615.73 *
				F/R LBR	1069.00 *
1.00		EXPEDITE FREIGHT			17.96
		TOTAL MISC CHGS		SEG. 14	17.96 *
		SEGMENT 14 TOTAL			1702.69 T

REMOVE & INSTALL EQUALIZER BAR

REMOVE AND INSTALL EQUALIZER BAR, REPLACE BEARINGS AND SEAL

COMPLAINT: EQ BAR MOVES EXCESSIVELY
CAUSE: BEARING AND HOLE WORN BADLY

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QUANTITY	ITEM	IN/R			DESCRIPTION	UNIT PRICE	EXTENSION	

CORRECTION: 6/10/13--REMOVED PINS AND LIFTED
MACHINE TO GET EQ BAR OUT. WASHED OFF AND STARTED
TO REMOVE BEARINGS. SHIPPED TO TOPEKA BEFORE CUT
OFF DID NOT GET BEARINGS OUT ONE HOLE MUST BE LINE
BORED. DID NOT CHECK OTHERS BECAUSE I DID NOT HAVE
BEARINGS OUT ALSO NEED TO CHECK CENTER PIN WHILE
IT'S IN TOPEKA.

6/21/13--LEFT SIDE WOULD NOT TAKE GREASE. REMOVED
GREASE ZERK AND FOUND SOMETHING STUCK IN IT.
INSTALLED BACK IN MACHINE AND GREASED EQ BAR. IT
TOOK GREASE.

4	1J-6472	RING	S	11.36	45.44
2	3B-8489	FITTING	S	.95	1.90
1	6Y-3896	PIN A	S	186.90	186.90
1	7V-3715	WASHER	S	12.64	12.64
1	7X-0466	BOLT	S	4.28	4.28
2	7X-0587	WASHER	S	2.03	4.06
2	8G-4189	BEARING	S	82.42	164.84
2	8T-4190	BOLT	S	1.21	2.42
2	9U-8481	PIN AS	S	168.73	337.46
4	9U-8482	BEARING	S	32.29	129.16
4	139-0566	SEAL AS	S	69.73	278.92

TOTAL PARTS SEG. 15 1168.02 *

SHOP LABOR 1282.81

TOTAL LABOR SEG. 15 1282.81 *

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SEGMENT 15 TOTAL

2450.83 T

WELD TRACK ROLLER FRAME

BOTH SIDES

AIR ARC OUT CRACK AND REWELD ROLLER FRAME BOTH SIDES. DO NOT PLATE....

COMPLAINT: CRACKS ON ROLLER FRAME

CAUSE: UNKNOWN

COMPLICATION: HAD TO WELD FRAME INSTALLED ON MACHINE

CORRECTION: AIR ARC OUT AND WELD CRACKS ON ROLLER FRAME. (CUSTOMER DID NOT WANT SUPPORT PLATES WELDED ON FRAMES) THIS WILL BE A TEMPORARY REPAIR.

BORE/WELD LABOR

295.76

TOTAL LABOR SEG. 17 295.76 *

SEGMENT 17 TOTAL 295.76 T

MACHINE/GRIND/MILL EQUALIZER BAR

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AA	D6R	OAEPO0518			9902.0			
QUANTITY	ITEM	IN/R		DESCRIPTION	UNIT PRICE		EXTENSION	

COMPLAINT: EQUALIZER BAR ASSEMBLE NEEDS TO BE RECONDITIONED FOR REUSE.

CAUSE: GENERAL

COMPLICATION: ONE END OF BAR HAD BEEN FIXED BEFORE AND THERE WERE HUGE GOUGES INTO THE BEARING SURFACE THAT HAD FILLED FULL OF PACKED DIRT, THE ENTIRE END HAD TO BE BORED OUT TO THE SEAL AREA AND WELDED UP TO START AGAIN NEW. OTHER END OF BAR JUST NEEDED TO HAVE THE BEARING AREA BUILT UP.

CORRECTION: BORED OUT THE BORE OVER THE SEAL AREA SIZE, THEN BORE-WELDED ABOUT 10 PASSES ON THE SEAL AND BEARING AREA UP TO CLEAN UP. PUT IN BORING MILL AND BORED ENDS TO CAT SPECS, THEN RE-CUT SNAP RING GROOVES. PRESSED IN BEARINGS AND SEALS.

8	2F-5326	SETSCREW	S	1.34	10.72
2	3B-8489	FITTING	S	.95	1.90
2	7K-9205	SEAL	S	8.84	17.68
2	8G-8311	BEARING	S	39.17	78.34

TOTAL PARTS	SEG. 18	108.64 *
SHOP LABOR		1452.09
TOTAL LABOR	SEG. 18	1452.09 *
SEGMENT 18 TOTAL		1560.73 T

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TERMS ON APPROVED CHARGE ACCOUNTS:

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PAY THIS AMOUNT	⇒	CONT'D
AMOUNT CREDIT	⇒	

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INVOICE NUMBER	INVOICE DATE	CUSTOMER NO	CUSTOMER PURCHASE ORDER NUMBER	STORE	DIV	SALESMAN	TERMS	PAGE
SVW00527688	06-28-13	016815		40	G	157	4	11
PSN/WO NO	DOC DATE	PC	LC	MC	SHIP VIA		INVOICE SEQ. NO	
4005322	05-29-13	1C	1C	1C			8177565	
MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER	METER READING	MACH. ID. NO.	
AA	D6R	0AEP00518				9902.0		
QUANTITY	ITEM	PN/R	DESCRIPTION			UNIT PRICE	EXTENSION	

REMOVE & INSTALL CYLINDER HEAD ASSEMBLY

COMPLAINT: NEED TO REPLACE HEAD

CAUSE: LEAKING

CORRECTION: 6/17/13--STARTED REMOVING LINES AND
WIRING HARNESS. REMOVED VALVE COVER. REMOVED
ROCKER SHAFTS.

6/18/13--CLEANED TOP OF BLOCK AND INSIDE CYLINDERS
TO GET READY FOR NEW GASKET. FINISHED SWAPPING
PARTS OVER TO NEW HEAD. CLEANED BOTTOM SIDE OF
HEAD. RIGGED HEAD AND SET ON ENGINE. INSTALLED
NEW HEAD BOLTS. TORQUED AND TURNED. BACKED OFF.
TORQUED AND TURNED AGAIN. ACCORDING TO SPEC.

6/19/13--ADJUSTED VALVES INSTALLED ROCKER BOX AND
VALVE COVER. STARTED HOOKING UP WIRES AND LINES.
INSTALLED MUFFLER. FRONT FAN PULLEY MOUNT PLATE
AND PULLEY AND BELT HAVE NOT TIGHTENED BELTS.

^/20/13-- FINISHED INSTALLING LINES FAN AND WIRING
HARNESS. FILLED WITH COOLANT AND ENGINE OIL AND
NEW FILTER AND RAN MACHINE COOLLANT SENSOR IT
READING VOLTAGE HIGH HAVE NOT LOOKED INTO IT VERY
MUCH HAVE NOT SPOTTED ANY LEAKS YET. NEED TO ZIP
TIE WIRING HARNESS AROUND AIR FILTER.

1	59830	598 BK 70ML EN	S	11.19	11.19
1	OR-1914	HEAD GP CYL	S	2393.06	2393.06
1		CORE DEPOSIT	S	1679.16	1679.16
1-		CORE CREDIT	S	1679.16	1679.16-
4	1J-9671	SEAL O RING	S	.60	2.40

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SVW0527688	06-28-13	016815		40	G	157	4	12
PSW/WO NO	DOC DATE	PC	LC	MC	SHIP VIA		INVOICE SEQ NO	
4005322	05-29-13	1C	1C	1C			8177565	
MAKE	MODEL	SERIAL NUMBER		EQUIPMENT NUMBER	METER READING		MACH ID NO	
AA	D6R	0AEPO0518			9902.0			
QUANTITY	ITEM	INR		DESCRIPTION	UNIT PRICE		EXTENSION	
16	3E-8017			LOCKNUT	S	4.10	65.60	
5	3J-7354			SEAL O RING	S	.59	2.95	
1	3P-1156			SEAL-O-RING	S	4.99	4.99	
1	3S-9643			SEAL	S	10.56	10.56	
1	4G-4972			SEAL	S	3.43	3.43	
6	4P-4369			SPACER	S	9.13	54.78	
2	4P-5866			CLAMP	S	4.11	8.22	
3	5P-5678			M-SEAL STK	S	11.52	34.56	
3	6V-4249			BOLT	S	.61	1.83	
15	6V-5839			WASHER-HARD	S	.29	4.35	
3	6V-6609			SEAL	S	.91	2.73	
5	6V-8397			SEAL	S	.60	3.00	
1	7C-7431			GASKET	S	4.67	4.67	
4	7J-0204			SEAL O RING	S	.56	2.24	
25	7K-1181			STRAP CABLE	S	.26	6.50	
5	8C-4984			BOLT	S	1.17	5.85	
5	9M-1974			WASHER	S	.20	1.00	
26	9X-8268			WASHER	S	.60	15.60	
12	116-3715			STUD	S	9.18	110.16	
2	144-0367			CLAMP	S	10.88	21.76	
6	161-3411			GASKET	S	2.65	15.90	
1	161-6960			HOSE	S	26.33	26.33	
1	172-6062			PLUG AS-CONN	S	11.16	11.16	
1	187-1315			GASKET AS-HE	S	49.99	49.99	
1	191-4457			GASKET	S	2.34	2.34	
2	214-7568			SEAL-O RING	S	2.91	5.82	
3	217-5701			DM BULK SEAL	S	2.45	7.35	
2	228-7089			SEAL-O-RING	S	2.59	5.18	
12	235-9651			BOLT-SOCKET	S	.56	6.72	

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AA	D6R	0AEP00518				9902.0		
QUANTITY	ITEM	N/R	DESCRIPTION		UNIT PRICE		EXTENSION	
1	248-5513		REGULATOR-TE	S	38.69		38.69	
26	263-2915		BOLT-12 POIN	S	5.66		147.16	
1	264-4297		SENSOR PG	S	33.76		33.76	
1	280-6794		HOSE	S	4.52		4.52	
6	305-0793		KIT-GASKET-S	S	26.98		161.88	
2	347-3148		CLAMP BAND	S	2.98		5.96	
			TOTAL PARTS		SEG. 19		3294.19	*
			SHOP LABOR				1710.41	
			TOTAL LABOR		SEG. 19		1710.41	*
			SEGMENT 19 TOTAL				5004.60	T

TROUBLESHOOT TC SPEED SENSOR

CONCERN; HAS ACTIVE CODE FOR TORQUE CONVERTER
SPEED SENSOR
CAUSE; UNKNOWN
CORRECTION; INSTALLED NEW SPEED SENSOR, PROBLEM
STILL EXIST. WAS INSTRUCTED TO PUT MACHINE BACK
TOGETHER.

1	318-1178	SENSOR GP-SP	S	112.45	112.45
		TOTAL PARTS		SEG. 20	112.45 *

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AA	D6R	0AEPO0518				9902.0		
QUANTITY	ITEM	IN/R	DESCRIPTION			UNIT PRICE	EXTENSION	

SHOP LABOR 320.70

TOTAL LABOR SEG. 20 320.70 *

SEGMENT 20 TOTAL 433.15 T

MISSOURI STATE TAX 248.76 T
JACKSON CO MO 73.60 T
KANSAS CITY MO 169.28 T

FREE TRACK INSTALLATION THRU JUNE 30 WITH PURCHASE FOR MTL, CTL, OR
MINI-EXCAVATORS. ASK FOR DETAILS.

~~Handwritten signature/initials~~

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PAY THIS AMOUNT	⇒	14862.08
AMOUNT CREDIT	⇒	

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