

# FOLEY INDUSTRIES

Foley Equipment Company \* Foley Power Solutions  
Foley Rental



Wichita \* Chanute \* Colby \* Concordia \* Dodge City \* Great Bend \* Liberal \* Manhattan  
\* Park City \* Salina \* Topeka \* Kansas City \* Olathe \* Sedalia \* St. Joseph

For credit inquiries on your account, please call (316) 529-5845

## SOLD TO

HILL BROTHERS CONSTRUCTION  
14940 BEVERLY DR  
PO BOX 1373  
PLATTE CITY MO

## SHIP TO

HILL BROS.

64079-1373

INVOICE NUMBER	INVOICE DATE	CUSTOMER NO	CUSTOMER PURCHASE ORDER NUMBER	STORE	DIV	SALESMAN	TERMS	PAGE
SVWO0527688	06-28-13	016815		40	G	157	4	1
PSWMO NO	DOC DATE	PC	LC	MC	SHIP VIA		INVOICE SEQ NO	
4005322	05-29-13	1C	1C	1C			8177565	
MAKE	MODEL	SERIAL NUMBER		EQUIPMENT NUMBER		METER READING		MACH ID NO
AA	D6R	0AEP00518				9902.0		
QUANTITY	ITEM	N/R	DESCRIPTION		UNIT PRICE		EXTENSION	

## WASH MACHINE

COMPLAINT: NEED TO WASH MACHINE TO TROUBLESHOOT  
ENGINE LEAK.  
CAUSE: ENGINE COVERED IN OIL.  
CORRECTION: PULLED MACHINE INTO WASH BAY AND  
WASHED OFF ENGINE, IT APPEARS TO BE LEAKING BEHIND  
THE HEUI PUMP. WASHED THE ENGINE AROUND THE PUMP.

SHOP LABOR

213.80

TOTAL LABOR

SEG. 00

213.80 \*

SEGMENT 00 TOTAL

213.80 T

## TROUBLESHOOT ENGINE FOR LEAKS

COMPLAINT: NEED TO TROUBLESHOOT ENGINE OIL LEAK.  
CAUSE: CUSTOMER CONCERN.  
CORRECTION: CHECKED FLUIDS BEFORE STARTING  
MACHINE, ALL FLUIDS ARE OKAY, SAW THAT THERE WERE  
ACTIVE CODES SO I HOOKED UP ET TO CHECK THAT THERE  
WAS NOTHING HARMFUL TO OPERATION OF MACHINE, FOUND  
THAT THERE WERE LOGGED CODES AND EVENTS FOR LOW  
ENGINE OIL PRESSURE BUT ET SHOWED 42 PSI AT IDLE.

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PAY THIS  
AMOUNT



CONT'D

AMOUNT  
CREDIT



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PSW/VO NO.	DOC. DATE	PC	LC	MC	SHIP VIA		INVOICE SEQ. NO.	
4005322	05-29-13	1C	1C	1C			8177565	
MAKE	MODEL	SERIAL NUMBER		EQUIPMENT NUMBER		METER READING		MACH. ID NO.
AA	D6R	0AEP00518				9902.0		
QUANTITY	ITEM	P/N/R		DESCRIPTION		UNIT PRICE		EXTENSION

CUT OPEN FILTER AND PULLED AN SOS SAMPLE, THE FILTER IS PERFECT LOOKING. RAN MACHINE AND FOUND THAT THE LEAK WAS RUNNING DOWN THE BLOCK BEHIND THE HEUI PUMP, WITH THE PUMP BOLTED ON THE MACHINE YOU CAN NOT SEE WHERE IT IS LEAKING FROM. TALKED TO DUXBURY AND HE AGREED THAT IT WOULD BE OKAY TO GO AHEAD AND TRY TO RESEAL THE HEUI PUMP AND CLEAN OUT BEHIND THE PUMP SINCE THERE WAS DIRT AND OIL PACKED BEHIND THE PUMP. RESEALED THE PUMP AND RAN MACHINE AGAIN AND IT IS NOW EVIDENT THAT THE FRONT COVER IS LEAKING WHERE IT BOLTS TO THE BLOCK RIGHT BEHIND THE HEUI PUMP. IT ALSO HAS A LEAK AT THE HEAD ON THE OPPOSITE SIDE OF THE ENGINE.

COMPLAINT: LEAKING

CAUSE: HEAD

COMPLICATION: --

CORRECTION: RAN MACHINE AND FOUND AN ADDITIONAL LEAK ON FRONT SIDE OF HEAD. THE HEAD NEEDS REPLACED. MADE QUOTE AND CLEANED.

1	1R-0716	FILTER A	S	21.51	21.51
1	227-5904	SEAL-O RING	S	14.39	14.39
1	SOS	SAMPLE KIT	S	13.75	13.75

TOTAL PARTS SEG. 02 49.65 \*

SHOP LABOR 213.80

TOTAL LABOR SEG. 02 213.80 \*

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AA	D6R	0AEP00518					9902.0	
QUANTITY	ITEM	N/R			DESCRIPTION		UNIT PRICE	EXTENSION

SEGMENT 02 TOTAL

263.45 T

CHECK  
CRANKCASE BLOWBY

COMPLAINT: ENGINE HAS MULTIPLE LEAKS AND A LOW  
POWER COMPLAINT  
CAUSE: ENGINE IS STARTING TO GET SOME HOURS ON IT  
CORRECTION: RAN A BLOW BYE TEST THE ENGINE TEST  
CAME BACK GOOD. MACHINE BLOW BYE IS WELL WITH IN  
SPEC.

SHOP LABOR

106.90

TOTAL LABOR

SEG. 03

106.90 \*

SEGMENT 03 TOTAL

106.90 T

REMOVE & INSTALL HOOD

COMPLAINT: NEED HOOD INSTALLED  
CAUSE: HAD TO REMOVE

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QUANTITY	ITEM	N/R		DESCRIPTION		UNIT PRICE		EXTENSION

CORRECTION: INSTALLED HOOD, EXHAUST, AIR FILTER  
AND CLEANER ASSEMBLIES

SEGMENT 06 TOTAL F/R LBR 641.40 \*  
641.40 T

REMOVE & INSTALL OIL PAN

REMOVE AND INSTALL OIL PAN IN ORDER TO RESEAL  
FRONT COVER

COMPLAINT: OIL PAN NEEDS REMOVED  
CAUSE: FRONT COVER IS LEAKING  
COMPLICATION: HAD TO REMOVE MORE BELLY PANS AND  
CLEAN OUT LOTS OF DIRT TO GAIN ACCESS TO BOLTS  
CORRECTION: 6/4/13--REMOVED BOLTS FROM BELLY PAN  
AND SUMP ON OIL PUMP HAD TO REMOVE FRONT BELLY PAN  
TO GET OIL PAN TO COME OUT.  
6/7/13-- CLEANED BLOCK AND OIL PAN. INSPECTED OIL  
PAN. CLEANED SEALING SURFACE AND INSTALLED GASKET  
ON OIL PAN. INSTALLED OIL PUMP AND SUMP BOLTED UP  
OIL PAN. TORQUED BOLTS TO SPEC.  
6/11/13--INSTALLED NEW OIL DIPSTICK AFTER PAINTING  
IT.

1	59830	598 BK 70ML EN	S	.00	.00
1	5P-7530	SEAL O RING	S	4.90	4.90
2	6V-3918	BOLT	S	.42	.84

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QUANTITY	ITEM	ENR		DESCRIPTION		UNIT PRICE		EXTENSION

1	6V-5217	BOLT	S	.18	.18
3	9M-1974	WASHER	S	.20	.60
1	033-6034	O-RING	S	4.39	4.39
1	190-6114	GASKET-OIL	S	32.08	32.08
1	246-7899	TUBE AS	N	69.78	69.78
TOTAL PARTS				SEG. 11	112.77 *
				F/R LBR	855.20 *
1.00	EXPEDITE FREIGHT				4.88
TOTAL MISC CHGS				SEG. 11	4.88 *
SEGMENT 11 TOTAL					972.85 T

PERFORM PM 1

PERFORM PM 1 INCLUDES NEW OIL AND OIL FILTER

CONCERN; MACHINE NEEDS PM1 SERVICE  
CAUSE: ENGINE LEAKING OIL AT FRONT COVER AND AT HEAD.

CORRECTION: PUT NEW ENGINE OIL AND FILTER, NEW COOLANT, NEW FUEL FILTERS, AND PUT THE OLD HYDRAULIC OIL BACK IN.

1	1R-0716	FILTER A	S	21.51	21.51
1	1R-0762	FILTER A-FUE	S	27.96	27.96

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AA	D6R	0AEP00518				9902.0		
QUANTITY	ITEM	N/R		DESCRIPTION		UNIT PRICE		EXTENSION

1	6I-2501	ELEMENT AS	S	51.20	51.20
1	6I-2502	ELEMENT AS	S	46.39	46.39
8	291-3866	DEO 15W40 1G	S	20.42	163.36
2	314-5168	ADV HYD 10W BULK	S	19.01	38.02
1	326-1644	FILTER AS	S	32.88	32.88
1	343-5527	BOWL AS FUEL	S	22.26	22.26

TOTAL PARTS SEG. 13 403.58 \*

SEGMENT 13 TOTAL F/R LBR 320.70 \*  
724.28 T

## REMOVE & INSTALL BEARINGS MAIN

REMOVE AND INSTALL ROD AND MAIN BEARINGS INCLUDES  
NEW BEARINGS, CHECK CRANK FOR SIZING

COMPLAINT: INSTALL NEW MAIN BEARING  
CAUSE: MACHINE HAS 9902HRS SINCE THE OIL PAN IS  
OFF EASIER ACCESS TO BEARINGS  
CORRECTION: 6/5/13--REMOVED OIL PUMP AND REMOVED  
ONE MAIN AND ONE ROD CAP TO CHECK BEARING SIZE  
ORDERED PARTS.  
6/6/13--REMOVED OLD BEARING CLEANED AND INSTALLED  
NEW MAINS. TORQUE TURN TO SPEC. REMOVED OLD ROD  
BEARING AND CLEANED INSTALLED NEW ROD BEARING AND

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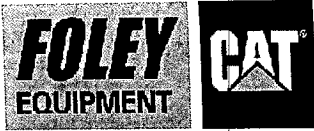
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AA	D6R	0AEP00518				9902.0		
QUANTITY	ITEM	TNR		DESCRIPTION		UNIT PRICE		EXTENSION

TORQUED AND TURNED TO SPEC. NEED TO INSTALL OIL PUMP.

1	5P-6436	SEAL	S	2.04	2.04
14	9X-8268	WASHER	S	.60	8.40
1	033-6032	O-RING	S	3.96	3.96
12	160-8197	BOLT	S	11.69	140.28
14	175-0454	BOLT-HEX HED	S	5.43	76.02
1	195-0452	GASKET	S	1.93	1.93
6	213-3190	BEARING	S	21.10	126.60
1	243-6716	BEARING KT-	N	256.50	256.50
TOTAL PARTS				SEG. 14	615.73 *
				F/R LBR	1069.00 *
1.00	EXPEDITE FREIGHT				17.96
TOTAL MISC CHGS				SEG. 14	17.96 *
SEGMENT 14 TOTAL					1702.69 T

REMOVE & INSTALL EQUALIZER BAR

REMOVE AND INSTALL EQUALIZER BAR, REPLACE BEARINGS AND SEAL

COMPLAINT: EQ BAR MOVES EXCESSIVELY  
CAUSE: BEARING AND HOLE WORN BADLY

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QUANTITY	ITEM	FN/R		DESCRIPTION		UNIT PRICE		EXTENSION

CORRECTION: 6/10/13--REMOVED PINS AND LIFTED  
MACHINE TO GET EQ BAR OUT. WASHED OFF AND STARTED  
TO REMOVE BEARINGS. SHIPPED TO TOPEKA BEFORE CUT  
OFF DID NOT GET BEARINGS OUT ONE HOLE MUST BE LINE  
BORED. DID NOT CHECK OTHERS BECAUSE I DID NOT HAVE  
BEARINGS OUT ALSO NEED TO CHECK CENTER PIN WHILE  
IT'S IN TOPEKA.

6/21/13--LEFT SIDE WOULD NOT TAKE GREASE. REMOVED  
GREASE ZERK AND FOUND SOMETHING STUCK IN IT.  
INSTALLED BACK IN MACHINE AND GREASED EQ BAR. IT  
TOOK GREASE.

4	1J-6472	RING	S	11.36	45.44
2	3B-8489	FITTING	S	.95	1.90
1	6Y-3896	PIN A	S	186.90	186.90
1	7V-3715	WASHER	S	12.64	12.64
1	7X-0466	BOLT	S	4.28	4.28
2	7X-0587	WASHER	S	2.03	4.06
2	8G-4189	BEARING	S	82.42	164.84
2	8T-4190	BOLT	S	1.21	2.42
2	9U-8481	PIN AS	S	168.73	337.46
4	9U-8482	BEARING	S	32.29	129.16
4	139-0566	SEAL AS	S	69.73	278.92

TOTAL PARTS SEG. 15 1168.02 \*

SHOP LABOR 1282.81

TOTAL LABOR SEG. 15 1282.81 \*

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SEGMENT 15 TOTAL

2450.83 T

WELD TRACK ROLLER FRAME

BOTH SIDES

AIR ARC OUT CRACK AND REWELD ROLLER FRAME BOTH  
SIDES. DO NOT PLATE....

COMPLAINT: CRACKS ON ROLLER FRAME

CAUSE: UNKNOWN

COMPLICATION: HAD TO WELD FRAME INSTALLED ON  
MACHINE

CORRECTION: AIR ARC OUT AND WELD CRACKS ON ROLLER  
FRAME. (CUSTOMER DID NOT WANT SUPPORT PLATES  
WELDED ON FRAMES) THIS WILL BE A TEMPORARY REPAIR.

BORE/WELD LABOR

295.76

TOTAL LABOR

SEG. 17

295.76 \*

SEGMENT 17 TOTAL

295.76 T

MACHINE/GRIND/MILL EQUALIZER BAR

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PO BOX 1373  
PLATTE CITY MO

## SHIP TO

HILL BROS.

64079-1373

INVOICE NUMBER	INVOICE DATE	CUSTOMER NO	CUSTOMER PURCHASE ORDER NUMBER	STORE	DIV	SALESMAN	TERMS	PAGE
SVWO0527688	06-28-13	016815		40	G	157	4	10
PSW/MO NO	DOC DATE	PC	LC	MC	SHIP VIA			INVOICE SEQ NO
4005322	05-29-13	1C	1C	1C				8177565
MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER		METER READING	MACH ID NO
AA	D6R	0AEP00518					9902.0	
QUANTITY	ITEM	P/N/R			DESCRIPTION		UNIT PRICE	EXTENSION

COMPLAINT: EQUALIZER BAR ASSEMBLE NEEDS TO BE RECONDITIONED FOR REUSE.

CAUSE: GENERAL

COMPLICATION: ONE END OF BAR HAD BEEN FIXED BEFORE AND THERE WERE HUGE GOUGES INTO THE BEARING SURFACE THAT HAD FILLED FULL OF PACKED DIRT, THE ENTIRE END HAD TO BE BORED OUT TO THE SEAL AREA AND WELDED UP TO START AGAIN NEW. OTHER END OF BAR JUST NEEDED TO HAVE THE BEARING AREA BUILT UP.

CORRECTION: BORED OUT THE BORE OVER THE SEAL AREA SIZE, THEN BORE-WELDED ABOUT 10 PASSES ON THE SEAL AND BEARING AREA UP TO CLEAN UP. PUT IN BORING MILL AND BORED ENDS TO CAT SPECS, THEN RE-CUT SNAP RING GROOVES. PRESSED IN BEARINGS AND SEALS.

8	2F-5326	SETSCREW	S	1.34	10.72
2	3B-8489	FITTING	S	.95	1.90
2	7K-9205	SEAL	S	8.84	17.68
2	8G-8311	BEARING	S	39.17	78.34
TOTAL PARTS				SEG. 18	108.64 *
SHOP LABOR					1452.09
TOTAL LABOR				SEG. 18	1452.09 *
SEGMENT 18 TOTAL					1560.73 T

## INVOICE

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RETURN POLICY AVAILABLE AT EACH FOLEY FACILITY

### TERMS ON APPROVED CHARGE ACCOUNTS:

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PAY THIS  
AMOUNT



CONT'D

AMOUNT  
CREDIT



### PLEASE REMIT TO:

1601 E. 77th Street North  
Park City, KS 67147

# FOLEY INDUSTRIES

Foley Equipment Company \* Foley Power Solutions  
Foley Rental



Wichita \* Chanute \* Colby \* Concordia \* Dodge City \* Great Bend \* Liberal \* Manhattan  
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SVWO0527688	06-28-13	016815		40	G	157	4	11
PSW/O NO.	DOC DATE	PC	LC	MC	SHIP VIA			INVOICE SEQ NO.
4005322	05-29-13	1C	1C	1C				8177565
MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER		METER READING	MACH ID NO.
AA	D6R	0AEP00518					9902.0	
QUANTITY	ITEM	FNR			DESCRIPTION		UNIT PRICE	EXTENSION

## REMOVE & INSTALL CYLINDER HEAD ASSEMBLY

COMPLAINT: NEED TO REPLACE HEAD  
CAUSE: LEAKING  
CORRECTION: 6/17/13--STARTED REMOVING LINES AND WIRING HARNESS. REMOVED VALVE COVER. REMOVED ROCKER SHAFTS.  
6/18/13--CLEANED TOP OF BLOCK AND INSIDE CYLINDERS TO GET READY FOR NEW GASKET. FINISHED SWAPPING PARTS OVER TO NEW HEAD. CLEANED BOTTOM SIDE OF HEAD. RIGGED HEAD AND SET ON ENGINE. INSTALLED NEW HEAD BOLTS. TORQUED AND TURNED. BACKED OFF. TORQUED AND TURNED AGAIN. ACCORDING TO SPEC.  
6/19/13--ADJUSTED VALVES INSTALLED ROCKER BOX AND VALVE COVER. STARTED HOOKING UP WIRES AND LINES. INSTALLED MUFFLER. FRONT FAN PULLEY MOUNT PLATE AND PULLEY AND BELT HAVE NOT TIGHTENED BELTS.  
^/20/13-- FINISHED INSTALLING LINES FAN AND WIRING HARNESS. FILLED WITH COOLANT AND ENGINE OIL AND NEW FILTER AND RAN MACHINE COOLLANT SENSOR IT READING VOLTAGE HIGH HAVE NOT LOOKED INTO IT VERY MUCH HAVE NOT SPOTTED ANY LEAKS YET. NEED TO ZIP TIE WIRING HARNESS AROUND AIR FILTER.

1	59830	598 BK 70ML EN	S	11.19	11.19
1	OR-1914	HEAD GP CYL	S	2393.06	2393.06
1		CORE DEPOSIT	S	1679.16	1679.16
1-		CORE CREDIT	S	1679.16	1679.16-
4	1J-9671	SEAL O RING	S	.60	2.40

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SVW00527688	06-28-13	016815		40	G	157	4	12
PSW/NO NO	DOC DATE	PC	LC	MC	SHIP VIA		INVOICE SEQ NO	
4005322	05-29-13	1C	1C	1C			8177565	
MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER		METER READING	MACH ID NO
AA	D6R	0AEP00518					9902.0	
QUANTITY	ITEM	N/R			DESCRIPTION		UNIT PRICE	EXTENSION

16	3E-8017		LOCKNUT	S		4.10	65.60
5	3J-7354		SEAL O RING	S		.59	2.95
1	3P-1156		SEAL-O-RING	S		4.99	4.99
1	3S-9643		SEAL	S		10.56	10.56
1	4G-4972		SEAL	S		3.43	3.43
6	4P-4369		SPACER	S		9.13	54.78
2	4P-5866		CLAMP	S		4.11	8.22
3	5P-5678		M-SEAL STK	S		11.52	34.56
3	6V-4249		BOLT	S		.61	1.83
15	6V-5839		WASHER-HARD	S		.29	4.35
3	6V-6609		SEAL	S		.91	2.73
5	6V-8397		SEAL	S		.60	3.00
1	7C-7431		GASKET	S		4.67	4.67
4	7J-0204		SEAL O RING	S		.56	2.24
25	7K-1181		STRAP CABLE	S		.26	6.50
5	8C-4984		BOLT	S		1.17	5.85
5	9M-1974		WASHER	S		.20	1.00
26	9X-8268		WASHER	S		.60	15.60
12	116-3715		STUD	S		9.18	110.16
2	144-0367		CLAMP	S		10.88	21.76
6	161-3411		GASKET	S		2.65	15.90
1	161-6960		HOSE	S		26.33	26.33
1	172-6062		PLUG AS-CONN	S		11.16	11.16
1	187-1315		GASKET AS-HE	S		49.99	49.99
1	191-4457		GASKET	S		2.34	2.34
2	214-7568		SEAL-O RING	S		2.91	5.82
3	217-5701		DM BULK SEAL	S		2.45	7.35
2	228-7089		SEAL-O-RING	S		2.59	5.18
12	235-9651		BOLT-SOCKET	S		.56	6.72

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AA	D6R	0AEP00518					9902.0	
QUANTITY	ITEM	N/R	DESCRIPTION			UNIT PRICE		EXTENSION
1	248-5513		REGULATOR-TE			38.69		38.69
26	263-2915		BOLT-12 POIN			5.66		147.16
1	264-4297		SENSOR PG			33.76		33.76
1	280-6794		HOSE			4.52		4.52
6	305-0793		KIT-GASKET-S			26.98		161.88
2	347-3148		CLAMP BAND			2.98		5.96
TOTAL PARTS					SEG. 19	3294.19 *		
SHOP LABOR						1710.41		
TOTAL LABOR					SEG. 19	1710.41 *		
SEGMENT 19 TOTAL						5004.60 T		

## TROUBLESHOOT TC SPEED SENSOR

CONCERN; HAS ACTIVE CODE FOR TORQUE CONVERTER  
SPEED SENSOR  
CAUSE; UNKNOWN  
CORRECTION; INSTALLED NEW SPEED SENSOR, PROBLEM  
STILL EXIST. WAS INSTRUCTED TO PUT MACHINE BACK  
TOGETHER.

1	318-1178		SENSOR GP-SP	S	112.45	112.45
TOTAL PARTS					SEG. 20	112.45 *

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PAY THIS AMOUNT	⇒	CONT'D
AMOUNT CREDIT	⇒	

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AA	D6R	0AEP00518				9902.0		
QUANTITY	ITEM	F.N.R.		DESCRIPTION		UNIT PRICE		EXTENSION

SHOP LABOR

320.70

TOTAL LABOR

SEG. 20

320.70 \*

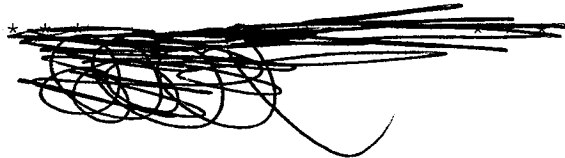
SEGMENT 20 TOTAL

433.15 T

MISSOURI STATE TAX  
JACKSON CO MO  
KANSAS CITY MO

248.76 T  
73.60 T  
169.28 T

FREE TRACK INSTALLATION THRU JUNE 30 WITH PURCHASE FOR MTL, CTL, OR  
MINI-EXCAVATORS. ASK FOR DETAILS.



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PAY THIS AMOUNT	⇒	14862.08
AMOUNT CREDIT	⇒	

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