

P. O. Box 8238 Searcy, AR 72145 cfservices@sbcglobal.net

Phone: 866.811.5237 Fax: 501.279.1225

Report of Inspection

ANNUAL SAFETY INSPECTION FOR

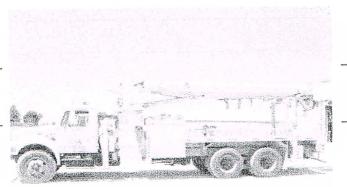
AERIAL DEVICES AND DIGGER DERRICKS

In accordance with OSHA 1910.67, ANSI A92.2, ANSI A10.31

Customer	MODOT					
Location	Macon,MO					
Manufacturer	Altec					
Date of Manufacture	2000	Date of Inspection	05/30/12			
	Category #	4				

Unit Number G8678

Type of Unit



Serial Number 0400CA0312

Model Number D3060

PO #: Inspector(s): Randy Price Job#: 2012RP0302

DISCLAIMER

Consolidated Fleet Services, Inc. ("CFS") represents that CFS conducted its assessment of the equipment and prepared the report in accordance with the professional and industry standards prevailing at the time such services were rendered.

The information provided in this report is the result of the specific testing and inspection procedures conducted by CFS on the equipment and identified herein, as limited by the scope of work authorized by the customer (the "test results"). The test results reflect only the conditions of the components tested or inspected within the scope of work authorized. We have reviewed neither the maintenance records nor the actual use of the equipment before or after the date of the testing or inspection. No attempt has been made and no information is rendered with respect to any conditions of equipment or any component other than as expressly stated in the written test results. Specifically, but without limitations, no information, testing or inspection services are rendered concerning equipment design, suitability of the equipment for any particular purpose or the future serviceability of the equipment. The test results should not be construed as statement that equipment is safe or serviceable.

Additionally, you should be advised that the above report contains information that is time sensitive and that the report was prepared by CFS subject to the particular scope limitations, budgetary and time constraints and business objectives detailed in the report. If at any time this report is to be used by a third party other than the customer, CFS has the right to verify, at third party expense, the accuracy of the information contained in the report, as deemed necessary by CFS, based upon the passage of time or other material change in conditions since its assessment of the Site.

The information provided in this report is not a substitute for proper use, maintenance, modification, inspection and repair of the equipment, assurance of safe operation of the equipment within its intended limitation. Furthermore, nothing in the test results should be construed as a recommendation for corrective action and CFS has not and will not supervise corrective action of any condition found to exist, as such is the sole responsibility of the owner/operator and it is hereby expressly excluded from the scope of the work performed by CFS. The test results are intended solely for informational purposes of the customer and should not be utilized or relied upon by any other person.

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Summary of Inspection

Customer	MODOT	Location _	Macor			05/30/12	_
Unit #	G8678	Serial #	0400C		Job # 2 Manu Date	012RP0302 2000	
Manufacturer	Altec	Model #	D30		Type of Unit	DD	
Rotation Bearin	g Defection 0.082	Weather Cor		clear	Odometer	91478	
PTO Hours		Engine Hours		578	Odometer _	31410	
Unit Disp	osition	Inspec	tion Metho	ods	Passed	Failed	
Pre-Service	5311011	Acoustic Em				П	
In-Service		Dielectric Te			J		
Before Repair		Dielectric Te	st Liner(s)				
After Repair	H	Magnetic Pa		V	V		
During Repair		Ultrasonic In:					
Overhaul		Visual Inspec	ction		닏	님	
Other		Load Test		뇓	뇜	H	
	Ц	Other		Ш	Ш	- Ц	
						,	
		List of De	efects				CAT
1. No defe	cts noted during inspection	n.					4
1. 110 0010	oto notou dumig map						

Defect Classifications



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Job #:2012F	RP0302	Unit #:	G8678	Date:05/30/12
		Dielectric	Test Record	
Type of Equipme Equipment Mode		Von C-1	Test Current Unit Category	AC DC Z
A92 2-2002, All o	other insulated aei	ial devices shall be	st 1, 2002 shall be tested in accordance ANSI A10.31-1995.	sted in accordance with ANSI ce with ANSI A 92.2-1990.
Upper Boom Current Leakage	Test Value for this tes Initial reading After 3 minutes	t. 0μA 0μA	Voltage Applied	56_KV
Lower Boom Current Leakage	I Insulator Value for this tes Initial reading After 3 minutes	t. μΑ μΑ	Voltage Applied	
Bucket Liner Liner A Results Liner B Results	Pass Pass	☐ Fail Fail		Voltage Applied <u>100</u> KV Voltage held for 3 Minutes
	ol Component e Value for this tes		Voltage Applied	I <u>56</u> KV
	Initial reading After 3 minutes	μΑ μΑ	Maximum curre	ent level <u>56</u> µA
Comments:				



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Job #: 2012

2012RP0302

Unit #:

G8678

Date:

05/30/12

Ultrasonic Equipment Manufacturer Magnetic Particle Equip. Manufacturer Krautkramer
Parker Probe

Model # DMS 2 Model # DA 400

Ultrasonic Inspection Checklist

- 1. Lower boom lift cylinder pin(s)
- 2. Lower boom main pin
- 3. Upper boom lift cylinder pin(s)
- 4. Upper boom main pin at elbow
- 5. Extension cylinder pin(s)
- 7. Bucket shaft pin
- 8. Bucket rotation cylinder pin(s)
- 9. Bucket rotation hinge pin(s)
- 10. Jib extension cylinder pin(s)
- 11. Jib tilt cylinder pin(s)
- 12. Outrigger foot attachment pin(s)
- 13. Outrigger extension cylinder pin(s)

Magnetic Particle Inspection Checklist

- Outrigger attachment welds
- 2. Pedestal mounting welds
- 3. Pedestal support welds
- 4. Turret ear & support welds
- Lift cylinder pin support welds on turret
- 6. Lower boom support
- 7. Pin support welds on lower boom
- 8. Boom seam welds (upper/Lower)
- 9. Boom rest assembly (upper/Lower)
- 10. Scissors arms/links
- 11. Boom support welds at elbow
- 12. Bucket attachment welds
- 13. Jib attachment welds
- 14. Pintle Hook



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Visual and Operational Inspection Checklist

Pedestal

- 1. Pedestal Mounting Bolts-Welds
- Gusset support welds inside Pedestal
- 3. Pedestal Base Welds
- 4. Rotation Gear attachment bolts
- 5. Hydraulic reservoir mounting and condition
- 6. Hydraulic fluid level
- 7. Condition of Hydraulic hoses inside Pedestal
- 8. Control Operation
- 9. Control Markings

First Stage Boom (Lower Boom)

- 1. Boom Seam welds
- 2. Main boom pin supports
- 3. Lift Cylinder support welds
- 4. Lift Cylinder pin(s)
- 5. Lift Cylinder pin retainers
- 6. Lift Cylinder pin bushing(s)
- 7. Lift Cylinder condition
- 8. Holding valve condition
- 9. Hydraulic hoses-fittings
- 10. Condition of Scissor arms-Links
- 11. Scissor pins and bushings
- 12. Scissor assembly
- 13. Lift Cables
- 14. Lift Cable attachment Assembly
- 15. Lift Cable Sheaves and Guides
- 16. Extension Rollers-Wear Pads
- 17. Fiberglass insert-mounting
- 18. Condition of Leveling cables
- 19. Condition of Leveling cable sheaves
- 20. Condition of Leveling Rods
- 21. Lower Boom Saddle Assembly
- 22. Upper boom Saddle Assembly

Turret

- 1. Support Welds
- Lift Cylinder support welds
- 3. Lift Cylinder pins
- 4. Lift Cylinder pin retainers
- 5. Lift Cylinder pin bushings
- 6. Rotation gear attachment bolts
- 7. Slack in rotation assembly
- 8. Rotation gear box attachment bolts
- 9. Rotation gear teeth condition
- Condition of Hydraulic hoses-fittings
- 11. Control Operation
- 12. Control Markings

Second Stage Boom

- 1. Boom Seam welds
- 2. Pivot pin support welds
- 3. Condition of Pivot Pin-Bushings-Retainers
- 4. Lift Cylinder support welds
- 5. Lift Cylinder pin(s)
- 6. Lift Cylinder pin retainers
- 7. Lift Cylinder pin bushing(s)
- 8. Lift Cylinder condition
- 9. Extension Cylinder(s)
- 10. Extension Cylinder Pins
- 11. Extension Cylinder Pin Retainers
- 12. Extension Cylinder Pin Bushings
- 13. Extension Rollers-Wear Pads
- 14. Fiberglass Mounting
- 15. Fiberglass Coating
- 16. Condition of Leveling cables
- 17. Condition of Leveling cable sheaves
- 18. Condition of Leveling Rods
- 19. Condition of Hydraulic Hoses-Fittings
- 20. Hose Wrap up at Elbow



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Third Stage Boom & Additional Sections

- 1. Boom Seam Welds
- Boom tip Welds
- 3. Extension Cylinder(s)
- 4. Extension Cylinder Pins
- 5. Extension Cylinder Pin Retainers
- 6. Extension Cylinder Pin Bushings
- 7. Extension Rollers-Wear Pads
- 8. Fiberglass Boom Mounting
- 9. Fiberglass Coating
- Condition of Hydraulic Hoses-Fittings

Material Handling Aerial Devices

- 1. Jib
- 2. Jib Attachment Assembly
- 3. Jib Slide Collar
- 4. Jib Winch Condition
- 5. Jib Winch Attachment Assembly
- 6. Jib Winch Line
- 7. Jib Winch Line Hook
- 8. Jib Winch Line Sheaves
- 9. Jib Winch Line Sheave Pins and Bushings
- 10. Jib Tilt Cylinder
- 11. Jib Tilt Pins/Retainers
- 12. Jib Assembly Covers
- 13. Jib Capacity Chart
- 14. Jib Controls
- 15. Jib Control Markings

Outriggers

- 1. Foot
- 2. Foot welds
- 3. Foot attachment assembly
- 4. Foot attachment pins and keepers
- 5. Hydraulic cylinders
- 6. Hydraulic cylinder pins and keepers
- 7. Hydraulic hoses
- 8. Hydraulic hose fittings
- 9. Outrigger attachment assembly
- 10. Outrigger support and crossbrace welds
- 11. Condition of pads
- 12. Outrigger control markings
- 13. Outrigger control operation

Bucket(s)

- 1. General Condition
- 2. Bucket Rotator Assembly
- 3. Bucket Rotator Operation
- 4. Bucket Rotator Cylinder(s)
- 5. Bucket Rotator Cylinder(s) Pins
- Bucket Rotator Cylinder(s) Pin Retainers

Date:

- 7. Upper Control Emergency Dump System
- 8. Emergency Power Control
- 9. Start/Stop Control(s)
- 10. Throttle Control
- 11. Hydraulic Hose Wrap up
- 12. Upper Control Operation
- 13. Upper Control Markings
- 14. Upper Control Guard
- 15. Capacity Chart
- 16. Bucket Liner Condition

Digger Derrick

- 1. Pole Claw Arms
- 2. Pole Claw Attachment
- 3. Pole Claw Cylinder Welds-Bolts
- 4. Auger
- 5. Auger Gear box Housing
- 6. Auger Motor
- 7. Auger Wind Cable
- 8. Auger Stow Assembly
- 9. Auger Slide Collar Assembly
- 10. Auger Slide Collar Guide Pins
- 11. Auger Latch Assembly
- 12. Wire Rope or Winch Line
- 13. Condition of Lifting Hook
- 14. Load line Condition

Chassis

- 1. Frame
- 2. Springs and spring hangers
- 3. Axle "U" bolts
- 4. Subframe mounting bolts and welds
- 5. Outrigger to frame mounting bolts/welds
- 6. Pedestal to frame mounting bolts/welds
- 7. PTO pump condition
- 8. Hydraulic hose condition
- 9. Hydraulic hose routing/mounting
- 10. Pintle Hook mounting and condition